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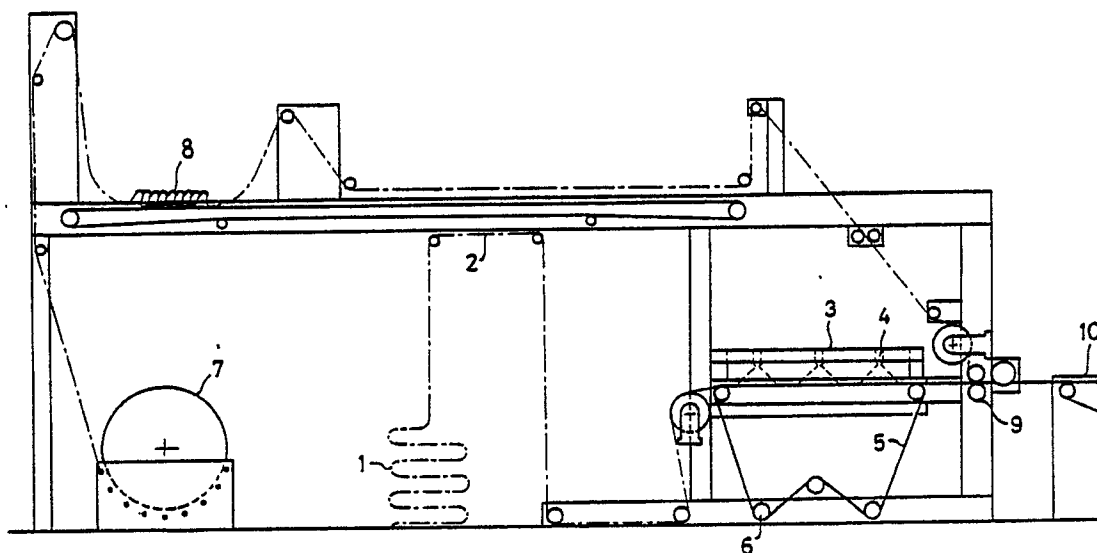
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09.01.91 Bulletin 91/02(71) Applicant: **STORK BRABANT B.V.**
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EXTERPATENT B.V. P.O. Box 90649
NL-2509 LP 's-Gravenhage(NL)(54) **A process for laminating textiles.**

(57) In a process for laminating textiles, wherein a textile web (1) is coated with adhesive in a spraying station (3) and joined with a layer of wadding (8) or with another textile web when passing through a pair of rollers (9), the adhesive used is a moist curing solvent-free polyurethane prepolymer of the mono-component type which is sprayed on the textile web under essentially anhydrous conditions, and then the laminate is allowed to cure in usual atmosphere having normal moisture.

Preferably, the adhesive maximum contains 1.5% free isocyanate, and it preferably has a viscosity of about 9000 mPa.s at 130 °C, a density of 1.1 and a softening point (ring/ball) of 45 °C. Such an adhesive is sprayed at about 190 °C, measured at the nozzle tips.

The result is a product having excellent properties with respect to washing fastness and softness, just as the drawbacks usually involved in spray lamination are avoided in the production.

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EUROPEAN SEARCH REPORT

Application Number

EP 89 20 0041

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	DE-A-1 930 340 (BAYER) * Whole * -----	1,5	D 06 M 17/10
A	FR-A-1 495 460 (MAILLARD) * Whole * -----	1	
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			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			D 06 M B 29 C
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		07 November 90	HELLEMANS W.J.R.
CATEGORY OF CITED DOCUMENTS			
X: particularly relevant if taken alone		E: earlier patent document, but published on, or after the filing date	
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