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EUROPEAN PATENT APPLICATION

21 Application number: **89100772.6**

51 Int. Cl.⁵: **B21B 21/04**

22 Date of filing: **18.01.89**

30 Priority: **30.06.88 IT 2117988**

43 Date of publication of application:
03.01.90 Bulletin 90/01

84 Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE

68 Date of deferred publication of the search report:
08.08.90 Bulletin 90/32

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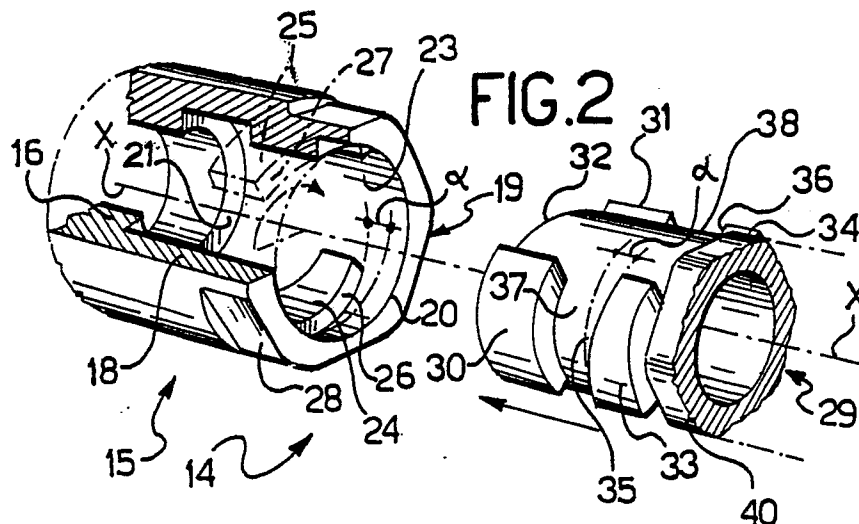
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54 **A pilgrim-process rolling mill.**

57 In a pilgrim-process rolling mill the mounting of a spindle (7) to the piston (4) from the hydropneumatic box (3) is made faster and more

reliable by a ramp-type bayonet joint (14) provided between the rod (6) of said piston (4) and the spindle (7).





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 89 10 0772

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-2 154 623 (MANNESMANN-MEER AG) * figure 1 * ---	1	B 21 B 21/04
A	DE-A-2 347 385 (MANNESMANN-MEER AG) * figure 3 * -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 21 B B 21 D
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 27-04-1990	Examiner SCHLAITZ J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			