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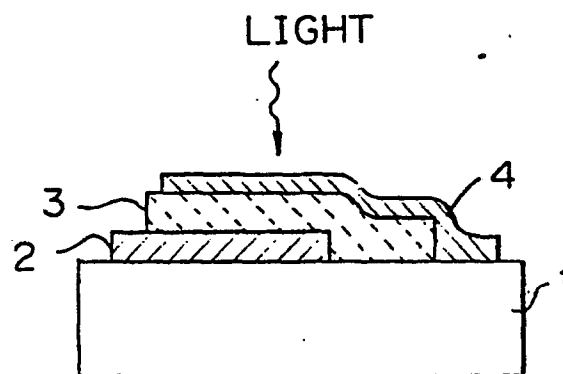
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54 **Amorphous silicon photodiode and method of producing the same.**

57 An amorphous silicon photodiode comprising a substrate (1); a lower electrode (2) formed on the substrate; an amorphous silicon layer (3) made of i-type hydrogenated amorphous silicon (i-a-Si:H) having a carbon content of 1×10^{18} atom/cm³ or less and formed on the lower electrode; and an upper electrode (4) formed on the amorphous silicon layer. The photodiode has an improved ratio of residual current to current generated under light illumination of 1% or less.

Fig. 1





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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,Y	Materials Research Society Symposia Proceedings vol. 49, 1985, New York pages 423 - 428; S.Kaneko et al.: "Amorphous Si:H heterojunction photodiode and its application to a compact scanner" * pages 423 - 425; figures 1, 3 *	1-4	H01L31/09 H01L31/20 H01L31/101 H01L31/0288 C23C16/24 C23C16/50
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Y	SOLAR CELLS. vol. 19, no. 2, December 1986, LAUSANNE CH pages 179 - 188; C.R.Dickson et al.: "Amorphous silicon solar cell modules fabricated with a single-chamber load-lock deposition system" * abstract; figure 2 * section 3 *	6	H01L C23C
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The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 02 AUGUST 1990	Examiner MUNNIX, S
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	Photovoltaic Power Generation, Proc. 2nd Contractors' Meeting, Hamburg, 16-18 September 1987 Kluwer Acad. Publ., Dordrecht pages 131 - 136; L.J.M. Guimaraes et al.: "Electro-optical properties of a-Si:H ... undoped and doped films produced by a TCDDC system" * page 132 *	7	
Y	DE-A-3506657 (SHARP) * page 16, lines 6 - 10; figure 4 *	9	
A	JAPANESE JOURNAL OF APPLIED PHYSICS. vol. 26, no. 1, January 1987, TOKYO JP pages 33 - 38; S. Tsuda et al.: "Preparation and Properties of High-Quality a-Si Films with a Super Chamber (Separated Ultra-High Vacuum Reaction Chamber)" * figure 3 * section 1-2 *	1, 3, 5, 6	
A	Proc 7th E.C. Photovoltaic Solar Energy Conf., Sevilla, 27-31 October 1986 Reidel Pub. Comp., Dordrecht pages 549 - 554; G. Conte et al.: "Contamination effects in p-i-n amorphous silicon solar cells: change in the characteristics of the intrinsic layer" * section 4 *	5, 6	TECHNICAL FIELDS SEARCHED (Int. Cl.5)
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