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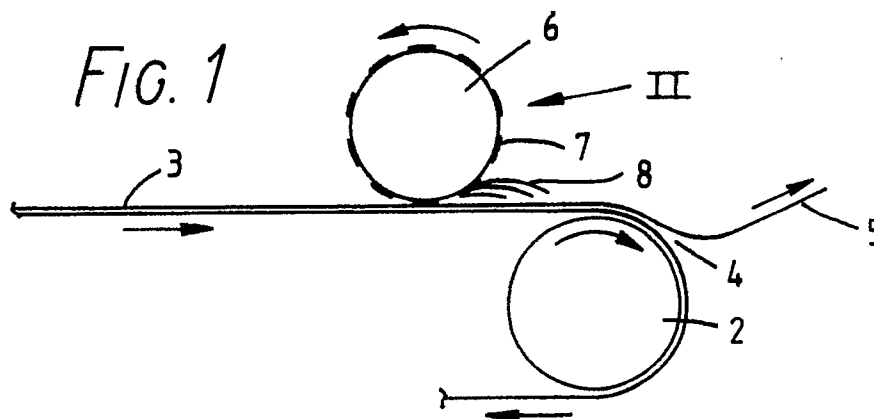
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(54) **Improvements in apparatus for forming watermarks in paper.**

(57) A paper machine having an endless foraminous element for engagement with a fibrous web during formation of the web into paper, said element having bonded thereto with flexible bonds, spaced flexible

components each representing a surface configuration adapted to generate a watermark in said paper as a result of the engagement of said foraminous element with said web.



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EUROPEAN SEARCH REPORT

Application Number

EP 89 31 1148

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	DE-A-6 209 53 (SCHUMACHER) * Whole document *	1-8,11	D 21 F 1/44

D,Y	GB-A-1 447 933 (PORTALS LTD) * Whole document *	1-6	

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The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		13 May 91	ELMEROS C.
CATEGORY OF CITED DOCUMENTS			
X: particularly relevant if taken alone		E: earlier patent document, but published on, or after the filing date	
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