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(54) **An arrangement with a drainage receptacle and a method of casting such a receptacle or a bottom section for same.**

(57) In an arrangement, in which a gutter receptacle (3) is connected to drainage collection conduit (14,15) through a siphon trap (5,9), the new feature is that the part (9) of the siphon trap lying outside the bottom section (5) of the receptacle (3) is a part of a doubly-curved pipe (9,10), the downstream end (11) of which is connected to the collecting pipes through a sliding muff (12).

The opening (7) is preferably cast by using a core or core ring (not shown) of a material with low mechanical strength, such as hard cellular plastic, which remains in the opening until the pipe (9,10) is to be installed. This provides in part for an accurate casting of the opening (7), in part a protection of this opening during transport and handling between the casting operation and the installation work.

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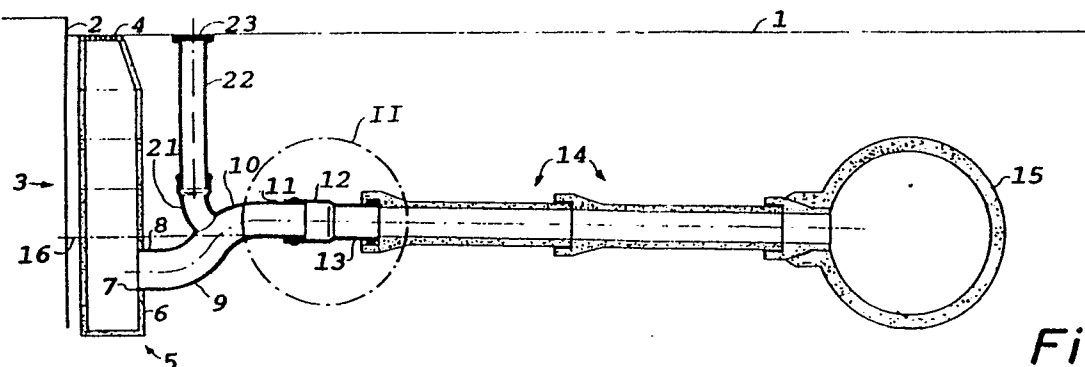


Fig.1



DOCUMENTS CONSIDERED TO BE RELEVANT															
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)												
Y	GB-A-1 018 737 (LEEDS FIRECLAY CO.) LTD.) * Page 2, lines 17-83; figures 3,5 *	1,2	E 03 F 5/04 E 03 F 3/04												
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Y	GB-A-1 205 332 (GREENWOOD & HUGHES LTD.) * Claim 1; figure 1 *	1,2													
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A	GB-A-1 189 655 (CLAY PIPE DEVELOPMENT ASSOC. LTD.) * Page 2, lines 51-62; figure 1 *	1													
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A	CH-A- 495 524 (K. EITENMÜLLER) * Main claim; figure 1 *	3													
	--														
A	US-A-2 440 857 (J.J. HART) -----		E 03 F E 02 D F 16 L												
The present search report has been drawn up for all claims															
Place of search THE HAGUE		Date of completion of the search 26-02-1990	Examiner BIRD												
<table border="0"><tr><td>CATEGORY OF CITED DOCUMENTS</td><td>T : theory or principle underlying the invention</td></tr><tr><td>X : particularly relevant if taken alone</td><td>E : earlier patent document, but published on, or after the filing date</td></tr><tr><td>Y : particularly relevant if combined with another document of the same category</td><td>D : document cited in the application</td></tr><tr><td>A : technological background</td><td>L : document cited for other reasons</td></tr><tr><td>O : non-written disclosure</td><td>& : member of the same patent family, corresponding document</td></tr><tr><td>P : intermediate document</td><td></td></tr></table>				CATEGORY OF CITED DOCUMENTS	T : theory or principle underlying the invention	X : particularly relevant if taken alone	E : earlier patent document, but published on, or after the filing date	Y : particularly relevant if combined with another document of the same category	D : document cited in the application	A : technological background	L : document cited for other reasons	O : non-written disclosure	& : member of the same patent family, corresponding document	P : intermediate document	
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CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid.
- namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

X LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions.

namely:

1. Claims 1-4: Arrangement of gully and connection.
2. Claims 5-7: Method of casting gully.

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid.
- namely claims:
- ☒ None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims.

namely claims: 1-4