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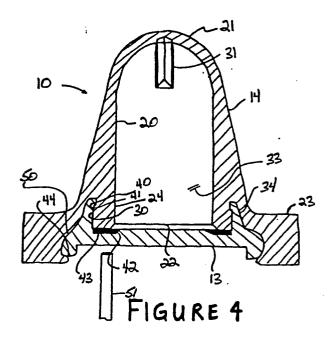
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- (54) Explosive charge containing magazine for ram setting gun.
- (22) and an outer area (21) and is filled with propellant (33). A cap closure member (13) is used to seal the cartridge member and holds a detonator charge (42). An annular skirt (24) formed integral with the cartridge member is located so as to act as one half of the anvil when the detonator charge (42) and the cap closure member (13) using rim-fire techniques. The cap closure member and the cartridge member and the cartridge member and the cartridge member (13) using rim-fire techniques. The cap closure member and the cartridge member are made from a suitable plastic material.



EXPLOSIVE CHARGE CONTAINING MAGAZINE FOR RAM SETTING GUN

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INTRODUCTION

This invention relates to an explosive charge containing magazine and, more particularly, to an explosive charge containing magazine for ram setting gun used in a powder driven bolt setting gun.

FIELD OF THE INVENTION

The present invention relates to a plastic cased propellant magazine for use in a powder driven bolt setting gun and, in particular, to a magazine comprising a plurality of substantially equally spaced propellant containing or encasing cases, each case having a cartridge member operable to receive gunpowder and a cap formed so as to be mounted to the cartridge member, the cap and the cartridge member being formed from plastic material.

BACKGROUND OF THE INVENTION

The widespread use of poured concrete in buildings has many benefits over buildings made from other materials, such as wood. These benefits include a reduction in fire risk, an increased speed and ease of production and low noise transmission between floors. A variety of devices have been developed to assist in the attachment of fittings, and equipment, particularly electrical and plumbing fittings, to such buildings. Although it is relatively easy to drill holes and to insert anchors in concrete, it is time consuming relative to simply driving a nail or a staple in wood.

This problem has led to the development and marketing of products to the construction industry known as RAM SET (Trademark) guns, power hammers or HILTI (Trademark) guns. The concept common to all these devices is the use of an explosive or propellant charge which is detonated inside a hand-held gun, the propellant charge being used to propel a metal object such as a threaded bolt into a hard surface such as a concrete wall. These guns are extensively used in the construction of concrete buildings such that plumbing pipes and electrical cables may be hung on fastening devices fixed in concrete. The propellants can also be used in cattle stun guns and starter pistols.

Manufacturers currently manufacture the cartridges or containers for the explosive charges by deep-drawing brass into a shape resembling a small calibre bullet except that there is no slug at the top of the bullet. At least one manufacturer inserts the cartridges into a plastic strip so that the gun can be used in a semi-automatic fashion rather than a single shot mode. Typically, these devices include drive engaging means, such as notches, formed on the strip so that the strip can be advanced by the gun and properly aligned with the firing hammer or detonating pin in the gun to subsequently explode the respective charge.

One problem with the prior art apparatus is its relatively high expense. Typically and as described, the magazine component is a two component system comprising a plastic carrier having a series of holes and non-ferrous brass cartridges that fit the holes. Brass is expensive and the necessary deep-drawing and annealing of brass to form the required shape for the cartridge is also unduly complex.

Caseless charges have been designed to avoid the expense of deep drawing non-ferrous metals. Disadvantages have been experienced with such caseless charges, however, because of ignition difficulties. One such difficulty is that ignition of adjacent propellant charges has occurred due to a lack of a combustion sealing mechanism between the cartridges. This is, of course, dangerous and unsafe. A caseless charge magazine which reduces or eliminates this danger is disclosed in U.S. Patent 4,406,079 which describes a strip of caseless charges wherein the propellant charge is displaced into the gun for ignition. The system, however, is incompatable with the more widely used types of guns and it is an inconvenient requirement to position each propellant in its own chamber prior to ignition. A further problem with such caseless charges has been that methods to initiate detonation generally utilise centre fire initiation techniques which are more reliable in such caseless apparatuses. Rim fire techniques are preferable since they are in far wider use.

In the aforementioned U.S. application serial no. 138,431, there are disclosed apparatus used to reduce the costs associated with brass cartridges and to allow the manufacture of the magazine to proceed more efficiently. To that end, a cartridge member made from a plastic material and having a cylindrical-like cavity therein to hold the propellant was disclosed. The cartridge member had an integrally formed annular skirt and a circular opening around the periphery of the annular skirt, the opening being adapted to receive and hold a percussion cap closure which was easier to manufacture and utilised less material than many cartridges of the prior art. One of the percussion cap closures, how-

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ever, continued to be made from brass. In addition, a plastic closure member was also disclosed rather than a closure member made from brass.

While these apparatuses reduced the need for a non-ferrous material and allowed easier manufacture of cartridges, there was still the need for metal to allow detonation of the primer. The requirement for metal makes the manufacturing process unnecessarily expensive and complex.

The following references disclose subject matter which is pertinent to the technology set forth in the present specification.

U.S. Patent No. 2,918,868, Ringdal, issued 29 December, 1959 discloses an invention relating to a cartridge comprising a base having a tubular extension and a case which consists of relatively elastic flexible synthetic resin material, such as polyethylene or polyvinylchloride. The attachment of the case and cartridge base to each other is secured by means of a bead on the one member in engagement with a corresponding groove in the other member.

U.S. Patent No. 3,318,245, Ferri et al., issued 9 May, 1967 discloses strip ammunition for toy guns wherein a plurality of discrete explosive charges are contained in container means. Stalk means interconnects each container means. Stop means are formed on the stalk means for engagement by an advancing means of a toy gun. In this way the strip can be advanced by the space between each container means each time the gun is fired.

U.S. Patent No. 4,294,173, Ferri, issued 13 October, 1981, discloses ammunition for a toy-weapon comprising an injection molded support having seats for explosive charges. The charges are sealed within the seats by a separate cover for each seat. The covers are injection moulded simultaneously into the seats of the support.

U.S. Patent No. 3,349,710, Sposimo, issued 31 October, 1967 discloses a strip carrier for explosive socket caps for toy guns. The explosive is encased in wells which are capped by a series of caps strung together in series.

U.S. Patent No. 3,583,087, Huebner, issued June, 1971 discloses a certain design of magazine.

U.S. Patent No. 3,611,870, Udert, issued October, 1971, discloses a cartridge magazine construction in which the cartridge is placed in a narrow band having a plurality of tubular projections formed therein. Each projection holds a single cartridge.

Gawlick et al. have been active in this area. U.S. Patent No. 3,625,153, issued December, 1971, discloses a plurality of plastic propellant cases formed in series on a base.

U.S. Patent No. 4,036,103, Gawlick et al., issued 19 July, 1977, disclose a magazine apparatus for accommodating propellant charges including a

flat coilable metal strip having a plurality of holes extending transversely therethrough for accommodating the insertion of cartridges. Cartridge holding collars are formed at each of the holes by bulging or plastically deforming the strip in the region of these holes so as to form a clamping seal spaced from the plane of the strip for clampingly engaging cartridges held at the strip. Various preferred embodiments include various cross-sectional configurations of the holding collars. The method of making the magazine apparatus includes forming the collars by a multiple-step bulging process wherein the last bulging step is formed by the cartridges as they are inserted into position on the strip.

U.S. Patent No. 4,098,169, Gawlick et al., issued 4 July, 1978, discloses an ammunition belt apparatus for accommodating propellant cartridges including a flexible, coilable belt strip, a plurality of holes extending transversely through the strip and spaced from one another in the longitudinal direction of the strip. Clamping means are associated with each of the holes for clamping a cartridge to the strip with portions of the cartridge extending through one of the holes. Parts of the clamping means are formed separately from the strip and the cartridge. In preferred embodiments, the clamping means includes a tubular casing formed separately from the strip for each of the holes. The tubular casing press-fittingly engages a respective cartridge for holding the cartridge in position on the strip with the casing. A cartridge rim clamps the strip therebetween.

U.S. Patent No. 4,056,063, Walser et al., issued 1 November, 1977, discloses a magazine for use in an explosive powder driven bolt setting gun. A cartridge holding space for a caseless charge is formed by the combination of a cartridge recess in a band-shaped magazine body and a torus-shaped body superimposed on the magazine body to form an extension of the recess. Various configurations of the cartridge holding space and the exterior of the torus-shaped body can be used. A variety of openings can be provided through the cartridge holding space to prevent destruction of the magazine parts when the caseless charge is ignited.

U.S. Patent No. 4,406,079, Buechel, issued 27 September, 1983, discloses a magazine for caseless propellant charges, such as those used in a fastening element setting device. The magazine consists of an elongated strip-like member. Cutouts are provided in the strip-like member and a caseless charge holder is secured in each cut-out by webs. A caseless charge and the holder are displaced out of a cut-out when a sufficient force is directed against the holder to separate the webs from the strip-like member.

U.S. Patent No. 4,565,114, Burdick et al., issued 21 January, 1986, discloses a cartridge mag-

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azine for holding cartridges for feeding to the barrel of an explosion driven fastener setting tool. The magazine comprises an elongated flat flexible strip or band preferably made of an inexpensive material such as plastic. The strip includes a plurality of stepped projections defining cartridge holding recesses arranged at equally spaced locations along the strip and lateral recesses for advancement. Each cartridge holding recess is defined by a stepped projection extending upwardly from the strip which on its exterior is stepped inwardly in a direction toward the tip of the cartridge. The angular taper of each of the outside walls of this portion on the cartridge magazine is slightly less than one cone angle of the cartridge chamber of a gun barrel with which it is to be employed. In this way there is more than one sealing point between the projections and the inner wall of the cartridge chamber.

SUMMARY OF THE INVENTION

The present invention provides an explosive or propellant containing device which is used in association with a gun to drive an attachment member into a structure, particularly a concrete structure. The device is intended to minimize or eliminate the use of drawn non-ferrous metal such as brass and is less expensive to manufacture than prior art devices.

According to one aspect of the invention, there is disclosed a propellant containing device for a power actuated tool comprising cartridge member means having an inner substantially cylindrical recess, said recess having an outer area and an inner open area, cap means operable to close said inner open area of said cartridge member means, annular retaining arm means on the periphery of one of said cap or cartridge member means, annular arm recess means complementary to said annular retaining arm means in the other of said cap or cartridge member means for allowing entry into and holding said retaining arm means, annular skirt means inside the diameter of said annular retaining arm means, said annular skirt means being adjacent to and in operable contact with a detonating charge means, said detonating charge means being located between said annular skirt means and said cap means.

According to a further aspect of the invention, there is disclosed a method of manufacturing a propellant containing device for a power actuated tool comprising inserting propellant in a substantially cylindrical recess of a plastic cartridge member, inserting detonating charge means in one of said cartridge member on a plastic cap means

while allowing access of said detonating charge means to said propellant and assembling said base means to said cartridge member such that said detonating charge means is located between and in operative contact with said cartridge member and cap means.

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$\frac{\text{BRIEF }}{\text{OF THE DRAWINGS}} \frac{\text{DESCRIPTION OF THE SEVERAL}}{\text{OF THE DRAWINGS}} \frac{\text{VIEWS}}{\text{OF THE DRAWINGS}}$

Specific embodiments of the invention will now be described, by way of example only, with the use of drawings in which:

Figure 1 is a front diagrammatic isometric view of a magazine utilising a plurality of propellant containing devices according to the invention;

Figure 2 is a rear diagrammatic isometric view of the magazine of Figure 1;

Figure 3 is an exploded view of a propellant containing device according to the invention;

Figure 4 is an assembled sectional view of the propellant containing device of Figure 3 taken along IV-IV of Figure 1;

Figure 5 is a view similar to Figure 4 but illustrating a stepped exterior on the cartridge member:

Figure 6 is a view similar to Figure 4 but illustrating a variation of the stepped exterior illustrated in Figure 5;

Figure 7 is a sectional view of the closure cap member portion of the propellant containing device according to the invention;

Figure 8 is a sectional view of the cartridge member portion of the propellant containing device according to the invention;

Figure 9 is a view of a plurality of closure members according to the invention in a manufacturing and assembly operation; and

Figure 10 is a plan view of a circular magazine according to the invention which is used in certain types of guns.

DESCRIPTION OF SPECIFIC EMBODIMENT

Referring now to the drawings, Figures 1 and 2 illustrate front and rear isometric views of the propellant containing device generally illustrated at 10. An elongate base or magazine 11 which is commonly used in powder actuated tools or power hammers to drive an attachment member into a structure contains a plurality of propellant containing devices 11. A circular magazine 63 might also be used as seen in Figure 10.

The magazine 11 has a series of drive notches

or slots 12 which allow the magazine 11 to be driven by the drive of a powder actuated tool or power hammer and indexed with relation to the detonation pin of the gun or power hammer. The propellant containing devices 10 are integral with the magazine 11 and are formed from a suitable plastic material such as a heat extrudable polymer selected from polyethylene or polyvinylchloride which is moisture impervious.

Reference is now made to Figure 2 which is a rearward view of the magazine 11 with the plurality of propellant containing devices 10 integrally formed therewith. A plurality of cap members 13 are inserted in the open ends of each propellant containing device 10 as will be described in greater detail hereafter.

The propellant containing device 10 is best illustrated in Figure 3. It comprises a cartridge member 14 and a cap member 13. The cartridge member 14 has an inner substantially cylindrical recess 20. The recess 20 has an outer area 21 which is closed and an inner area 22 which is open and adjacent the base 23 of the cartridge member 14.

Cartridge member 14 further includes an annular skirt 24 which runs about the periphery of the cartridge member 14 and is defined on the inside by the cylindrical recess 20 and on the outside by an annular arm recess 30 which likewise runs around the periphery of the cartridge member 14 and which will be further described hereafter.

A crease 31 is formed on the inside of the outer area 21. The crease 31 is formed in the shape of an "x" and assists the detonated charge controlled in the cylindrical recess 20 to burst through the top of the cartridge member 14 and into the barrel of the powder actuated tool or power hammer.

The cartridge member 14 has a conical shape and the wall 32 between the exterior of the cartridge member 14 and the cylindrical recess 20 has a tapered thickness whit the thicker end adjacent the inner area 22 and the thinner area being located adjacent the outer area 21 of the cartridge member 14. The wall 32 may be increased of decreased in thickness so that the interior cylinder recess 20 can be increased or decreased in volume to hold various volumes of gunpowder depending on the power required in the particular operation.

The propellant, namely gunpowder 33, either in the form of powder or solid pellet is inserted into and contained within cylindrical recess 20. It acts to provide the force of the fastener in the powder actuated tool or power hammer as will be described hereafter. The interior wall of the cylindrical recess 20 may have one or more grooves if faster burning of the propellant 33 is desired.

The cap closure member 13 is likewise made from the same plastic material as is the cartridge member 14 although, of course, a different plastic material may also be used. The cap closure member 13 has an annular arm 34 extending outwardly from the closure member 13 and about its periphery. The annular arm 34 is adapted to fit within and be held by the annular arm recess 30 in the cartridge member 14. A projection 40 is formed on the inner side of the annular arm 34 and is adapted to be held by a similar female receptacle 41 in the cartridge member 14.

A detonating charge recess 42 is provided in the cap closure member 13 opposite from the annular skirt 24 and a detonating charge 43 is placed in the recess 42. As seen in Figure 3, the charge recess 42 together with the detonating charge 43 has access to the propellant 33 in the cylindrical recess 20 of the cartridge member 14 so that ignition of the propellant 33 is possible following detonation of the primer or detonating charge 43.

A lip 44 is formed on the bottom circumference of the cartridge member 14 and a complementary rounded circumference 50 is formed on the bottom of the cap closure member 13. When the cap closure member 13 is inserted into the cartridge member 14, it is adapted to be tightly held both by the annular arm 34 and the annular arm recess 30 and by the rounded circumference 50 which is held solidly by the lip 44 on the cartridge member 14.

OPERATION

In operation and with reference again to the drawings, the magazine 11 is molded together with the cartridge members 14 using techniques as are known in the injection molding art. A propellant in the form of a powder or a pre-formed pellet of gunpowder 33 is inserted into the inner cylindrical recess 20 of the cartridge member 14.

The cap closure member 13 with its detonating charge recess 42 is likewise molded from suitable plastic material using techniques as are known in the art and the primer or detonating charge 43 is placed in the detonating charge recess 42 in a position where the firing pin of the gun impacts upon the cap closure member 13.

The annular arm 31 of the cap closure member 13 is then inserted into the annular arm recess 30 of the cartridge member 14 until the projection 40 on the annular arm 34 is received and firmly held by the female receptacle 41 and the rounded circumference 50 of the closure member 13 is formly held by the lip 44 of the cartridge member 14.

The propellant containing device 10 may, as

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viewed in Figure 4, be used independently as is a single shell in a standard bullet or, preferably, it is used with a linear magazine 11 as illustrated in Figures 1, 2 and a round magazine as seen in Figure 10. If it is used with the magazine 11, the magazine 11 will be inserted in the particular powder actuated tool or power hammer to be used and the indexing of the magazine 11 by use of the drive notches 12 will bring, in sequence, each of the propellant containing devices 10 to its indexed position adjacent the firing pin 51 such that the firing pin 41 will compress the detonating charge or primer 42 between the cap closure member 13 and the annular skirt 24 of the cartridge member 14. The compression will be such that the required anvil effect is obtained and the detonating charge 42 will be detonated. This detonation will cause ignition of the propellant 33 which will then burst through the crease 31, the crease 31 being the weakest point of the cartridge member 14.

As detonation of the primer 42 and ignition of the propellant 33 occurs, a tremendous increase of pressure occurs in the cylindrical recess 20. This pressure will force the annular skirt 24 outwardly and against the annular arm 34 which will then be, in turn, forced outwardly against the remaining width of the wall of the cartridge member 14 adjacent its base 23. The annular arm 34, the annular skirt 24 and, indeed, the propellant containing device 10 in its entirety is designed to withstand such pressure so that no escape of gases occurs from the propellant containing device 10 except through the crease 31 in the outer area 21 of the cartridge member 14 which is, of course, within the barrel of the gun or power hammer.

The pressure can be used to drive either a high velocity or low velocity (piston-actuated) tool. The pressure will propel the piston member into the attachment member (not shown) outwardly and into the concrete wall intended to be pierced by the attachment member.

The assembly of the propellant containing device 10 may be enhanced by attaching a plurality of cap closure members 13 together using tabs or runners 62 in the form illustrated in Figure 9. The position of each cap closure member 13 is designed to be such that a series of members 13 may simultaneously be inserted into respective cartridge members 14 on a magazine 11 after insertion of the propellant or gunpowder 33 and, thus, a completed assembly can be obtained more expediently than individually assembling each propellant containing device 10.

Variations of the propellant containing device 10 are further illustrated in Figures 5 and 6. In each of these embodiments, it is intended to reduce or eliminate the disadvantage of reduced sealing capabilities experienced with a pure conical shape

where the shape of the exterior surface of the cartridge chamber 14 is straight and has the problems set out in U. S. patent 4,565,114. In each of the embodiments shown in Figures 5 and 6, the exterior surface of the cartridge member 14 has at least one raised portion around the circumference of the exterior surface and a peripheral channel likewise extending around the exterior surface. The embodiment illustrated in Figure 5, for example, has two arcuate sealing shoulders 51, 52. The first shoulder 51 and the second shoulder 52 define between them a shock absorption cavity 53 which serves as a high pressure gas pressure absorption space. Cavity 53 assists the sealing action both before and during firing and assists in ejection of the cartridge member 14 from the cartridge chamber of the gun after detonation.

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The embodiment illustrated in Figure 6 has a first arcuate shoulder 54 and a second arcuate shoulder 60, which are separated by a right angle shoulder 60, to define two gas pressure absorption cavities. This is in contrast to the single cavity 53 illustrated in the exterior surface of the cartridge member 14 of Figure 5. In certain instances, it may be found by experimentation that is is preferable to have two or more gas pressure cavities to assist in sealing action with a shock absorption cavity between the sealing points.

Many further modifications other than those described and illustrated will readily occur to those skilled in the art to which the invention relates and the specific embodiments previously set forth should be considered as illustrative of the invention only and not as limiting its scope as defined in accordance with the accompanying claims.

Claims

1. A propellant containing device for a powder actuated tool comprising cartridge member means having an inner substantially cylindrical recess, said recess having an outer area and an inner open area, cap means operable to close said inner open area of said cartridge member means, annular retaining arm means on the periphery of one of said cap or cartridge member means, annular arm recess means complementary to said annular retaining arm means in the other of said cap or cartridge member means for allowing entry into and holding said retaining arm means, annular skirt means inside the diameter of said annular retaining arm means, said annular skirt means being adapted to and in operable contact with a detonating charge means, said detonating charge means being located between said annular skirt means and said cap means.

2. A propellant containing device as in claim 1

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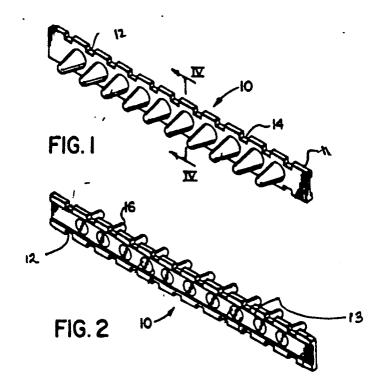
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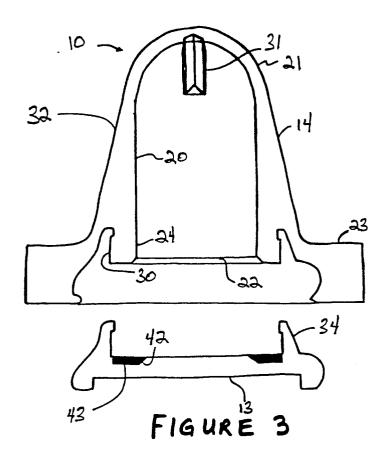
wherein said cartridge member means and said cap means is made from a suitable plastic material.

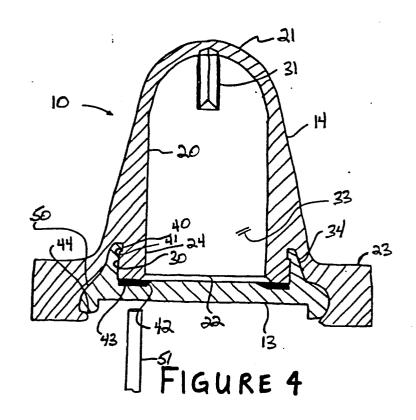
- 3. A propellant containing device as in claim 2 wherein said plastic material is a heat extrudable polymer selected from polyethylene or polyvinylchloride.
- 4. A propellant containing device as in claim 3 wherein said heat extrudable polymer is moisture impervious.
- 5. A propellant containing device as in claim 4 wherein said annular retaining arm means extend from said cap means and said annular arm recess means is located within said cartridge member means.
- 6. A propellant containing device as in claim 5 wherein said cap means further includes detonating charge recess means, said detonating charge recess means holding said detonating charge means.
- 7. A propellant containing device as in claim 6 wherein said annular arm recess means holds said retaining arm means by a projection mounted on said retaining arm means and an inwardly directed female receptacle means in said recess means to receive said projection.
- 8. A propellant containing device as in claim 7 wherein the thickness of said cartridge member means adjacent said cap means is greater than the thickness of said cartridge member means remote from said cap means.
- 9. A propellant containing device as in claim 8 wherein said cartridge member has an exterior surface, said exterior surface having at least one raised portion extending around the periphery of said cartridge member.
- 10. A propellant containing device comprising a cartridge member means having an inner substantially cylindrical recess, said recess having an outer area and an inner open area adjacent the base of said cartridge member, cap member means operable to close said inner open area of said cartridge member means, annular retaining arm means on the periphery of said cap member means, annular arm recess means complementary to said annular retaining arm means in said cartridge member for allowing entry into and holding said retaining arm means, annular skirt means between said inner open area and said annular retaining arm means, detonating charge recess means in said cap means located opposite to said annular skirt means and detonating charge means in said detonating charge recess means.
- 11. A propellant containing device as in claim 10 wherein said cartridge member and said cap member means is made from a suitable plastic material.
- 12. A propellant containing device as in claim11 wherein said suitable plastic material is a heatextrudable polymer selected from polyethylene or

polyvinylchloride.

- 13. A propellant containing device as in claim 11 wherein said heat extrudable polymer is moisture impervious.
- 14. A propellant containing device as in claim 10 wherein said cartridge member has a closed outer area, said closed outer area having a crease formed on the inside of said closed outer area.
- 15. A method of manufacturing a propellant containing device for a power actuated tool comprising inserting propellant in a substantially cylindrical recess of a plastic cartridge member, inserting detonating charge means in one of said cartridge member or a plastic cap means while allowing access of said detonating charge means to said propellant and assembling said base means to said cartridge member such that said detonating charge means is located between and in contact with said propellant in said cylindrical recess.







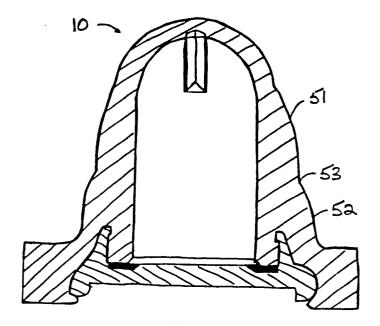


FIGURE 5

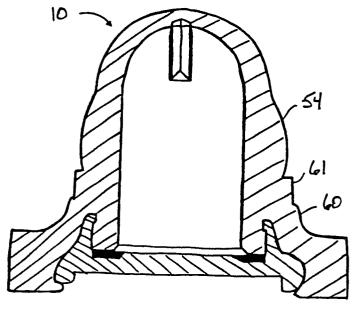
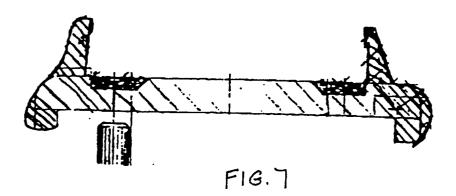


FIGURE 6



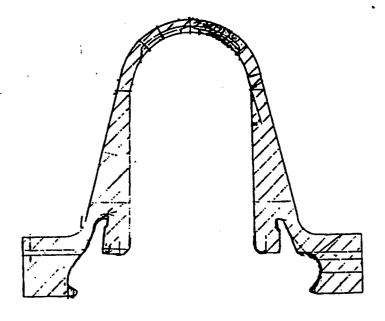


FIG. 8

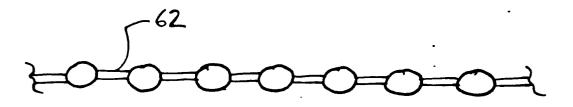


FIGURE 9

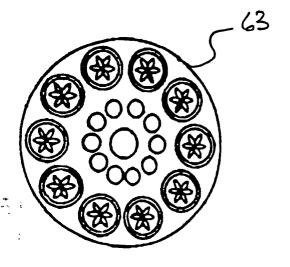


FIGURE 10



EUROPEAN SEARCH REPORT

EP 89 30 0211

Category	Citation of document with indica of relevant passage		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)	
Α	EP-A-273777 (BOWMAN)		1, 2, 5,	B25C1/16	
	* column 4, lines 43 - 65	*	7, 8, 10, 11,	F42B5/313	
	* column 5, lines 1 - 34 *				
	* column 6, lines 6 - 11 *				
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	* column 8, lines 1 - 65 *				
	* column 9, lines 1 - 65 *				
	* column 10, lines 1 - 4 *				
	* column 11, lines 58 - 65				
	* column 12, lines 1 - 42;	figures 1-11 *			
D,A	US-A-2918868 (RINGDAL)		1-5, 7,		
	* column 1, line 48 - colum*	mn 2, line 7; figure 1	10-14		
A	US-A-3144827 (BOUTWELL)		1, 2, 4,		
	* column 1, lines 14 - 24 '	*	5, 7,		
			10, 11,		
			13, 14	TECHNICAL FIELDS	
	* column 1, lines 43 - 52 '			SEARCHED (Int. Cl.5)	
	* column 1, lines 60 - 72 *				
	* column 2, lines 1 - 32;	figures 1-3 *		B25C	
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THE HAGUE		05 APRIL 1990	TRIANTAPHILLOU P.		
	ATEGORY OF CITED DOCUMENTS	T: theory or princi	nle underlying the	invention	
		E : earlier patent do	cument, but publi	shed on, or	
X : particularly relevant if taken alone Y : particularly relevant if combined with another		after the filing o D : document cited	after the filing date D: document cited in the application L: document cited for other reasons		
docu	ment of the same category				
A: tech	nological background written disclosure	&: member of the		· · · · · · · · · · · · · · · · · · ·	