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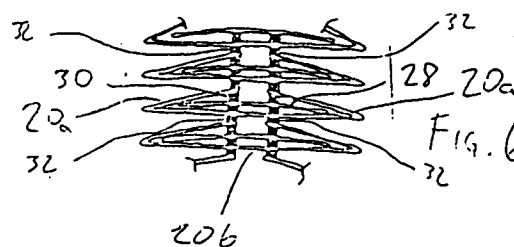
(11) Publication number:

0 380 271 A3

(12)

EUROPEAN PATENT APPLICATION(21) Application number: **90300638.5**(51) Int. Cl.⁵: **B31D 3/02, B31F 5/04,
//B29C65/02**(22) Date of filing: **22.01.90**(30) Priority: **25.01.89 US 301087**(43) Date of publication of application:
01.08.90 Bulletin 90/31(84) Designated Contracting States:
DE FR GB IT NL(88) Date of deferred publication of the search report:
18.03.92 Bulletin 92/12(71) Applicant: **HUNTER DOUGLAS
INTERNATIONAL NV
Kaya Flamboyen 11
Rooi Catootje Curacao(AN)**(72) Inventor: **Swiszczy, Paul
2210 Howard Place
Boulder, Colorado 80303(US)**(74) Representative: **Allen, William Guy Fairfax et
al
J.A. KEMP & CO. 14 South Square Gray's Inn
London WC1R 5EU(GB)**(54) **Sheer fabric honeycomb shade production using release liner material.**

(57) A method for forming cellular shades using sheer materials. Strips of sheer material are creased to define tabs (20a) and central portions (20b). Strips (28) of a non-bonding material are placed over the central portions. Beads of adhesive (32) are placed over the tabs and these assemblies are stacked, whereby the tabs are adhered to the central portions of the successive strip, while the non-bonding material prevents adhesion of the tabs to the central portions of the corresponding strips. When the adhesive has set, the non-bonding strips can be conveniently removed, yielding a cellular shade which can be formed of substantially any fabric material.

**EP 0 380 271 A3**



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EUROPEAN SEARCH REPORT

Application Number

EP 90 30 0638

DOCUMENTS CONSIDERED TO BE RELEVANT

| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | CLASSIFICATION OF THE APPLICATION (Int. Cl.5) |
|---|--|--|--|
| X | US-A-3 729 363 (C.A. MOLLURA) * column 2, line 36 - line 62; figures 1,2 *** column 3, line 8 - line 14; figure 2 ** - - - | 1-9 | B 31 D 3/02 B 31 F 5/04 // B 29 C 65/02 |
| X | US-A-2 440 664 (C.R. IRONS) * column 2, line 24 - line 41; figures 3,6 ** - - - | 1,3,7-9 | |
| X | US-A-2 745 463 (D.G. REMPEL) * column 3, line 28 - line 42; figures 5-7 ** - - - | 1,8,9 | |
| X | GB-A-791 988 (A.W. DUNCAN) * page 1, right column, line 68 - line 73 *** page 2, left column, line 30 - line 40; figures 4-6 ** - - - | 1,5 | |
| A | CH-A-331 229 (L.E. PETTITT ET AL.) * page 1, left column, line 27 - right column, line 53 *** page 2, left column, line 42 - line 45; figures 3,4 ** - - - | 1,5 | |
| A | US-A-4 143 195 (O-B. RASMUSSEN) * column 5, line 53 - line 60; figure 2 *** column 6, line 48 - line 63; figure 3 ** - - - | 1,9 | |
| D,A | US-A-4 450 027 (W.B. COLSON) * the whole document ** - - - | 1-3,6,7 | TECHNICAL FIELDS SEARCHED (Int. Cl.5) |
| D,A | US-A-4 631 217 (R.N. ANDERSON) * column 5, line 55 - line 60; figure 7 ** - - - | 4 | B 29 C B 31 D B 31 F B 29 D E 06 B |
| A | US-A-4 174 987 (D.S. BELVIN ET AL.) * column 7, line 50 - column 8, line 2; figures 4,6 ** - - - - - | 1 | |
| The present search report has been drawn up for all claims | | | |
| Place of search | | Date of completion of search | Examiner |
| The Hague | | 13 January 92 | TOPALIDIS A. |
| CATEGORY OF CITED DOCUMENTS | | | |
| X: particularly relevant if taken alone | | E: earlier patent document, but published on, or after the filing date | |
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| T: theory or principle underlying the invention | | | |