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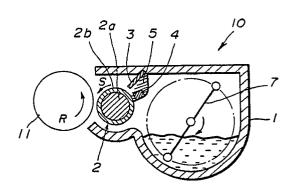
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Developing unit and image forming apparatus having the developing unit.

(57) A developing unit is used for for supplying a developer to a photosensitive body (11) for visualizing an electrostatic image on the photosensitive body into a toner image. The developing unit comprises a developer hopper (1) for accommodating the developer which includes a toner and carriers which are magnetic, a rotatable developing roller (2) for supplying the developer within the developer hopper and comprising an inner magnet roll (2a) and a non-magnetic outer sleeve (2b) which has a peripheral surface on which the developer is carried, a doctor blade (3, 3A, 3B) which is provided in a vicinity of the developing roller and forms a predetermined gap between the peripheral surface of the outer sleeve so that a thickness of the developer on the peripheral surface of the outer sleeve is restricted to a predetermined thickness, and a carrier accumulating part (4, 4A, 4B) provided in a vicinity of the doctor blade on an upstream side of a direction in which the developer within the developer hopper generally flows. The carrier accumulating part interacts with the inner magnet roll of the developing roller and forms a magnetic field between the inner magnet roll, so that a developer accumulation formed in a vicinity of the doctor blade has a carrier concentration higher than that at other parts within the developer hopper.

FIG.4





## EUROPEAN SEARCH REPORT

EP 90 40 0564

	OCUMENTS CONS	01 100 100 100 100 100 100 100 100 100		
Category	_	vith indication, where appropriate, levant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI.5)
X,Y	US-A-4 676 192 (SHIZUO YUGE ET AL.) * column 2, line 66 - column 3, line 21 * * column 7, line 37 column 8, line 61; figures 3, 6 *		1,2,5,10, 12,13,15 16,18,20 3	, 15/09
X,A		line 22 * * page 31, line 17 - page e 10 - page 43, line 27 @ page 78	1	,
Υ	EP-A-0 226 454 (CANON * column 1, line 30 - colum	•	3	
Α	US-A-4 606 990 (MASAO YOSHIKAWA)  * column 3, line 24 - column 4, line 45; figure *		1,6,18,20	)
Α	PATENT ABSTRACTS OF JAPAN vol. 9, no. 167 (P-372)(1890) 12 July 1985, & JP-A-60 042767 (CANON K.K.) 7 March 1985, * the whole document *		1,6,18,20	
A,D	EP-A-0 139 020 (HITACH * pages 1 - 2; figures 1, 2	•	1,5,10,12	TECHNICAL FIELDS SEARCHED (Int. CI.5)  G 03 G
	The present search report has	been drawn up for all claims		
	Place of search Date of completio			Examiner
The Hague 31 May 9  CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same catagory  A: technological background O: non-written disclosure		ith another D: do	TREPP E.A.  E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons  &: member of the same patent family, corresponding	