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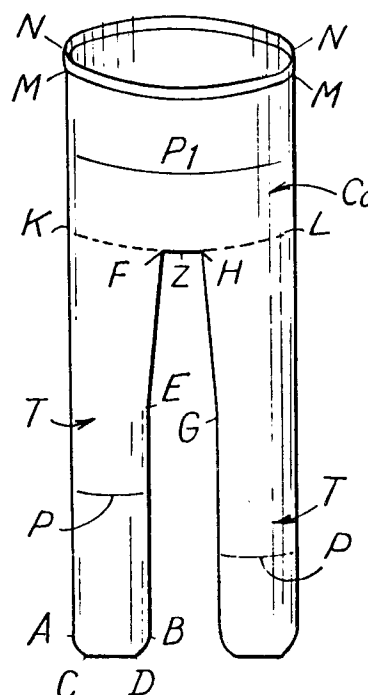
(11) Publication number:

0 387 210 A3

(12)

EUROPEAN PATENT APPLICATION(21) Application number: **90830076.7**(51) Int. Cl.⁵: **D04B 9/46, A41B 11/00**(22) Date of filing: **01.03.90**(30) Priority: **07.03.89 IT 935989**(43) Date of publication of application:
12.09.90 Bulletin 90/37(84) Designated Contracting States:
AT BE CH DE DK ES FR GB GR LI NL SE(86) Date of deferred publication of the search report:
26.02.92 Bulletin 92/09(71) Applicant: **LAMBDA S.R.L.**
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I-50123 Firenze(IT)(54) **Method for the formation of an article in the form of a pair of tights, that is to say pantyhose, and article thus produced.**

(57) On a two-bar knitting machine, the rows of stitches are alternately and successively formed by opposite zones of needles of the two bars, with the initial formation - by means of crossed needles of two first, spaced zones of needles - of at least one row of closure stitches (ACDB), followed by the formation of helical rows of stitches (Po and P) of gradually increasing dimensions to form shaped toes and then tubular portions for the legs (T); then the formation of at least one closure row in the zone (Z) of the crutch with crossed needles, and subsequently the formation of tubular fabric for the body (Co), with all the needles of the said first two zones and of the crutch zone, with final belt (MM-NN)

**Fig.1****EP 0 387 210 A3**



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EUROPEAN SEARCH REPORT

Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 90830076.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	<u>EP - A - 0 172 145</u> (MERITEX S.R.I.) * Claims *	1,5	D 04 B 9/46 A 41 B 11/00
A	-- <u>US - A - 4 697 440</u> (RICCITELLI) * Totality *	1,5	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			A 41 B D 04 B
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
VIENNA		02-12-1991	NETZER
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document			