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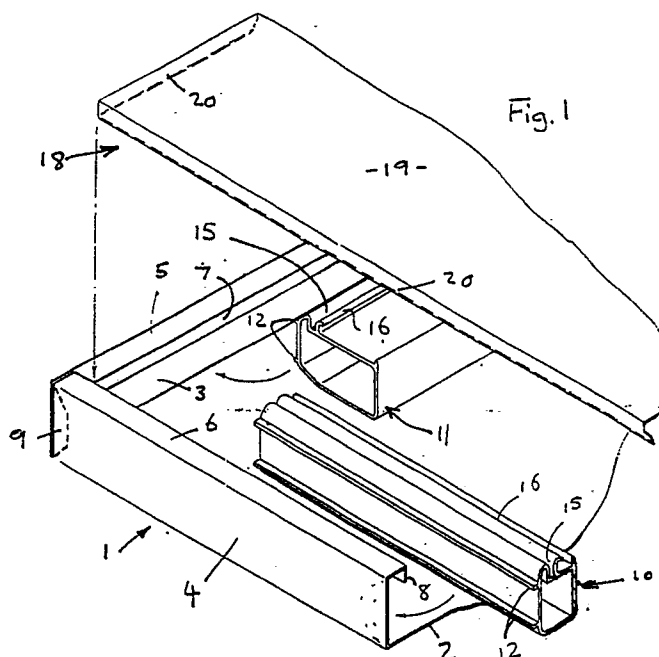
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BE DE DK ES FR GB IT NL SE(88) Date of deferred publication of the search report:
09.01.91 Bulletin 91/02(71) Applicant: **WALLACE MCDOWALL LIMITED**
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Annbank Station KA5 6DT(GB)(74) Representative: **Buchan, Ian Alexander et al**
Fitzpatricks 4 West Regent Street
Glasgow G2 1RS(GB)(54) **Security door.**

(57) A security door comprises major and minor sheet metal trays (1 and 18) respectively having panels (2 and 19) and standing walls (3,4 and 20). The walls (3,4) have marginal portions (5,6) intumed from the walls (3,4) and overlying the panel (2) and terminal re-entrant portions (7,8) turned from the portions (5,6) towards the panel (2). Elongate frame

members (10,11) are disposed within the tray (1) alongside the walls (3,4) and have slots (15) receiving the portions (7,8) and walls (20). The frame members (10,11) have bevelled edges (13,14) permitting the members (10,11) to be applied laterally into the tray (1) so as to interengage with the walls (3,4) and portions (7,8).

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EUROPEAN SEARCH REPORT

Application Number

EP 90 30 3335

DOCUMENTS CONSIDERED TO BE RELEVANT					
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)		
A	FR-A-2 109 017 (TUNZINI AMELIORAIR) * page 2, line 23 - page 3, line 28; figures 1, 2 * - - -	1,2	E 06 B 3/76 E 06 B 3/82		
A	CAHIERS DU CENTRE SCIENTIFIQUE ET TECHNIQUE DU BATIMENT. vol. 238, no. 1845, 01 April 1983, PARIS FR pages 1 - 8; "Avis nr 6/82-232 sur le bloc-porte extérieur de maison individuelle PORTEXTER" * page 4, column 2, paragraph 1 - page 5, column 1, paragraph 2; figures pag.5-6 * - - -	1,3			
A	FR-A-1 485 036 (CENTROPAL-HOLDING) * page 3, column 2, paragraph 6 - page 4, column 1, paragraph 1 @ page 4, column 2, paragraphs 3 - 4 @ page 5, column 1, paragraph 6; figures 1, 9, 10 * - - -	1,3			
A	FR-A-2 024 334 (HÖRMANN) * page 2, line 19 - page 4, line 24; figures 1-8 * - - -	1,3			
A	GB-A-5 777 09 (PRESSED STEEL COMPANY) * page 2, lines 86 - 93 @ page 3, lines 25 - 39; figure 4 * - - -	1			
A	DE-B-2 058 828 (HOESCH) - - - - -				
The present search report has been drawn up for all claims					
Place of search		Date of completion of search	Examiner		
The Hague		15 November 90	DEPOORTER F.		
<table border="0"><tr><td>CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention</td><td>E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document</td></tr></table>				CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention	E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document
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