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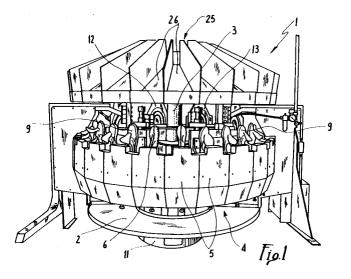
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- ⁵⁴ Rotary preforming machine for uppers.
- The invention relates to a rotary preforming machine particularly suitable for the shaping of uppers before the operation of injecting the soles. The machine comprises a stepwise rotary carousel (4) on which a series of openable upper-holder lasts (6) is perimetrally fixed. Each last (6) has a series of holes (10) connected to a water vapor generator by means

of tubes. The rotating carousel (4) co operates with at least two consecutive fixed workstations (12), each comprising a movable carriage (16) guided so as to slide around the upper-holder last (6) which is located thereat by the movement of the carousel (4). Elements (23,24) for beating uppers fitted on the lasts (6) are coupled to the movable carriage (16).





EUROPEAN SEARCH REPORT

EP 90 10 8422

DOCUMENTS CONSIDERED TO BE RELEVANT]
Category	Citation of document wit	th indication, where appropriate, vant passages	R	elevant o claim	CLASSIFICATION OF THE APPLICATION (Int. CI.5)
Υ	US-A-3 961 390 (GIORDA * abstract; claims 1,4; figure	· · · · · · · ·	1	4	A 43 D 49/00 A 43 D 11/14 A 43 D 23/04
Υ	US-A-2 489 554 (J.ZAOR/ * claim 1; figure 1 * *	AL) 	1	4	A 43 D 21/00
Υ	GB-A-2 080 670 (RINALDI * abstract; claim 1; figures 1	•	1	4	
Α	EP-A-0 009 422 (BONNET * page 8, line 21 - line 27; c		8,9	9	
					TECHNICAL FIELDS SEARCHED (Int. CI.5)
	The present search report has I	peen drawn up for all claims			
Place of search Date of completion of search		search		Examiner	
The Hague 12 November 91			91	SUENDERMANN R.O.	
Y: A: O: P:	CATEGORY OF CITED DOCL particularly relevant if taken alone particularly relevant if combined wit document of the same catagory technological background non-written disclosure intermediate document theory or principle underlying the in	h another	the filing of D: document L: document	late cited in th cited for d	