(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication of patent specification : 24.11.93 Bulletin 93/47

(51) Int. CI.⁵: **A62D 3/00**

(21) Application number: 90303089.8

(22) Date of filing: 22.03.90

- (54) Method for the destruction of halogenated organic compounds in a contaminated medium.
- (30) Priority: 11.05.89 US 350425
- (43) Date of publication of application : 14.11.90 Bulletin 90/46
- (45) Publication of the grant of the patent : 24.11.93 Bulletin 93/47
- 84) Designated Contracting States:
 AT BE CH DE DK ES FR GB GR IT LI LU NL SE
- (56) References cited: EP-A- 0 021 294 WO-A-89/01508 US-A- 4 351 718 US-A- 4 447 541 US-A- 4 574 013
- 73 Proprietor: Kornel, Alfred 3640 Erie Avenue Cincinnati, Ohio 45208 (US) Proprietor: Rogers, Charles J. 461 Merrymaid Lane Cincinnati, Ohio 45240 (US) Proprietor: Sparks, Harold L. Box 72, 3792 Anderson Road Fayetteville, Ohio 45118 (US)

- (72) Inventor: Kornel, Alfred 3640 Erie Avenue Cincinnati, Ohio 45208 (US) Inventor: Rogers, Charles J. 461 Merrymaid Lane Cincinnati, Ohio 45240 (US) Inventor: Sparks, Harold L. Box 72, 3792 Anderson Road Fayetteville, Ohio 45118 (US)
- (74) Representative : Pacitti, Pierpaolo A.M.E. et al Murgitroyd and Company 373 Scotland Street Glasgow G5 8QA (GB)

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

15

20

25

30

35

40

45

50

Description

FIELD OF THE INVENTION

The present invention relates to a method for the destruction of halogenated organic compounds contained in a contaminated medium. More particularly, the invention relates to a method for the destruction of halogenated organic compounds contained in a contaminated medium by use of an aqueous solution of polyethylene glycol, an alkali metal hydroxide, and an acid

BACKGROUND OF THE INVENTION

The hazards to public health and the environment which are posed by a variety of synthetic halogenated organic compounds are well known. Compounds such as polychlorinated biphenyls (PCB's), dichlorodiphenyl trichloroethane (DDT), dieldrin, lindane and chlordane have been found to be persistent, environmentally toxic materials which require safe and efficient means of disposal. PCB's pose a particularly serious disposal problem. Once widely used as dielectric fluid additives in electrical equipment such as transformers and capacitors because of their excellent insulating properties, the use of PCB's in many applications has been banned by the U.S. Environmental Protection Agency owing to their cumulative storage in the human body and extremely high toxicity. Thus, methods for the removal and/or destruction of halogenated organic compounds such as PCB's are required.

Various methods for the removal and/or the destruction or decomposion of halogenated organic compounds are known in the art. For example, the Peterson U.S. Patents Nos. 4,447,541 and 4,574,013 disclose methods for decontaminating soil which is contaminated with halogenated organic compounds. The Peterson U.S. Patent No. 4,447,541 discloses process in which a reagent mixture of an alkaline constituent and a sulfoxide catalyst (DMSO) are intimately mixed with soil contaminated with PCB's. The reagent mixture affects a desorption of the halogenated contaminants from the soil and subsequently dehalogenates the contaminants. However, this process is disadvantageous in that the kinetics are relatively slow and therefore reduction of the PCB concentration to an acceptable level requires extended time periods ranging from weeks to months, the soil must be completely dry for the destruction to take place, large quantities of the reagent are required, and the sulfoxide catalyst may potentially transport contaminants prior to their destruction. The Peterson U.S. Patent No. 4,574,013 discloses a process wherein a heated slurry of contaminated soil is treated with a mixture of an alkaline constituent and a sulfoxide catalyst. However, this process is similarly disadvantageous in that the sulfoxide catalyst may transport contaminants into living systems, and the sulfoxide catalyst produces odorous compounds when heated to high temperatures and decomposes into combustible byproducts under elevated temperature conditions. This process is also disadvantageous in that it requires large amounts of reagents.

The Rogers et al U.S. Patent No. 4,675,464 discloses a method for the chemical destruction of halogenated aliphatic hydrocarbons, and more particularly a method for the chemical destruction of ethylene dibromide. An alkali metal hydroxide is dissolved in an ethylene glycol and the resulting product is reacted with the halogenated hydrocarbon. Rogers et al further disclose that the reaction temperature should be maintained at 30°C or less to maintain the reaction products in solution.

The Pytlewski et al U.S. Patent No. 4,400,552 discloses a method for the decomposition of halogenated organic compounds which employs a reagent comprising the product of the reaction of an alkali metal hydroxide with a polyglycol or a polyglycol monoalkyl ether, and oxygen. The Pytlewski et al U.S. Patents Nos. 4,337,368 and 4,602,994 disclose similar methods of decomposing halogenated organic compounds. However, these methods are disadvantageous in that excess amounts of the alkali metal hydroxide and polyglycol reagents are required in order to obtain a homogeneous distribution throughout the contaminated material, for example soil, sediment, sludge or the like, which is treated. Similarly, the Brunelle U.S. Patents Nos. 4,351,718 and 4,353,793 disclose methods for removing polyhalogenated hydrocarbons from nonpolar organic solvent solutions by treating the contaminated solutions with a mixture of polyethylene glycol and an alkali metal hydroxide. These methods are similarly disadvantageous in that excess amounts of reagent are required. Additional methods for removing and/or destructing halogenated organic compounds contained in contaminated materials are disclosed in the Howard et al U.S. Patent No. 4,327,027, the Mendiratta et al U.S. Patent No. 4,663,027, the Meenan et al U.S. Patents Nos. 4,685,220 and 4,793,937, the Rossi et al U.S. Patent No. 4,761,221, the Zeff et al U.S. Patent No. 4,792,407, European Patent Application No. 118,858, Chemical Abstracts, Vol. 82, No. 139620P 1975) and Kornel et al, Journal of Hazardous Materials, 12 (1985), pages 161-176. However, these and additional processes known in the art for the removal and/or destruction of halogenated organic compounds in contaminated materials are inadequate in view of the time required for acceptable levels of removal and/or destruction, the use of excessive amounts of various reagents, the production of toxic and/or combustible byproducts, and/or the failure to obtain desired removal and/or destruction levels. Thus, a need exists for additional methods for the removal and/or de-

10

15

20

25

30

35

40

45

50

55

struction of halogenated organic compounds in contaminated materials, which methods overcome the disadvantages of the prior art.

SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a new method for the destruction of halogenated organic compounds contained in a contaminated medium. It is a further object of the invention to provide a method for the destruction of halogenated organic compounds contained in a contaminated medium which employs significantly less amounts of reagent as compared with prior art methods. It is a further object of the invention to provide such a method wherein environmentally acceptable levels of halogenated organic compounds are achieved in the treated materials. It is a related object of the invention to provide such a method wherein the environmentally acceptable levels of contaminants in the materials are obtainable within a short period of time.

These and additional objects are achieved by the present invention which relates to a method for the destruction of halogenated organic compounds contained in a contaminated medium. The method of the invention comprises the steps of adding an aqueous solution of polyethylene glycol to a contaminated medium containing the halogenated organic compounds. An alkali metal hydroxide is then added to the contaminated medium. Because the polyethylene glycol is added in an aqueous solution, water distributes the reagents throughout the medium and acts as a wetting agent. The contaminated medium is then heated at a temperature and for a time sufficient to substantially dehydrate the medium. Although the water is removed, the reagents are well distributed throughout the medium and are concentrated to a very reactive state. The medium is then further heated at a temperature between about 100 and 350°C for a time sufficient to effect destruction of the halogenated organic compounds. Destruction of the halogenated compounds in the contaminated medium is more dependent on the presence of the alkali metal compound as the temperature increases within this range. Finally, an acid is added to the medium in an amount sufficient to neutralize the medium so that it may be returned to its original environment. Because the aqueous solution of polyethylene glycol is employed, the amounts of reagents which are required for the present methods are significantly reduced. Additionally, because the reagents are well distributed throughout the medium by the aqueous solution, a homogeneous destruction of the halogenated organic compounds is achieved. Moreover, because lower amounts of reagent are employed, recycling of excess reagents is not required.

These and additional objects and advantages will become more fully understood in view of the following

detailed description.

DETAILED DESCRIPTION

The present invention comprises a method for the destuction of halogenated organic compounds contained in a contaminated medium. The contaminated medium may comprise soil, sludge, sediment or a liquid. The present method is particularly adapted for use with soils, sludges and sediments. The methods is suitable for use with mediums which contain up to 100,000 ppm of halogenated organic compounds, aliphatic or aromatic, for example PCB's, or even higher levels of the halogenated organic compounds. The contaminated mediums which are suitable for use in the invention may also include an absorbent or adsorbent, for example spent activated carbon or the like.

Generally, the method of the invention comprise adding an aqueous solution of polyethylene glycol to the contaminated medium, adding an alkali metal hydroxide to the contaminated medium, heating the contaminated medium to obtain substantial dehydration, and further heating the medium to destruct the halogenated organic compounds. The water included in the polyethylene glycol solution distributes the reagents throughout the contaminated medium. The polyethylene glycol and the alkali metal hydroxide react to produce a reagent composed of OH⁻ and alkaline polyethylene glycolates. The alkaline polyethylene glycolates react with the halogenated organic compounds, for example halogenated aromatics such as PCB's, to initially form an alkali metal halide and polyethylene glycol linked by an ether bond to the remaining organic moiety. Upon further heating above 100°C, a second reaction takes place which results in formation of an alcohol with the organic compound, for example an aromatic alcohol when the halogenated organic compound comprises a halogenated aromatic, and an end terminal unsaturated ethylene polyethylene glycol. In the final step, the medium is treated with an acid to provide a neutral pH so that the medium may be safely returned to its original environmental if desired.

The aqueous solution of polyethylene glycol is added to the contaminated medium in an amount to provide from 0.1 to 20 weight percent polyethylene glycol, based on the weight of the contaminated medium. Additionally, the aqueous solution contains sufficient water to effect homogeneous distribution of the polyethylene glycol and the subsequently added alkali metal hydroxide throughout the contaminated medium. While the particular amount of the aqueous solution of polyethylene glycol which is added to the contaminated medium generally depends on the level of halogenated organic compounds contained in the medium, in a preferred embodiment, the aqueous solution of polyethylene glycol is added in an amount

15

20

25

30

35

40

50

55

sufficient to provide from about 1 to about 5 weight percent polyethylene glycol, based on the weight of the contaminated medium.

5

Various polyethylene glycol materials are known in the art and are suitable for use in the invention. Preferred polyethylene glycols suitable for use in the invention have an average molecular weight, Mw, from about 120 to 1,000 Daltons. It is noted that throughout the present specification and claims the term "polyethylene glycol" includes such compounds and/or the monomethyl ethers.

The alkali metal hydroxide is added to the contaminated medium in an amount of from 2 to 20 weight percent, again based on the weight of the contaminated medium. As with the aqueous solution of polethylene glycol, the specific amount of alkali metal hydroxide which is required is dependent on the level of halogenated organic compounds contained in the contaminated medium. In a preferred embodiment, the alkali metal hydroxide is added in an amount of from about 2 to about 12 weight percent based on the weight of the contaminated medium. The metal which forms the hydroxide reagent may be any of the alkali metals, or mixtures thereof. Preferred alkali metals include lithium, sodium and potassium with sodium and potassium being particularly preferred.

After addition of the aqueous solution of polyethylene glycol and the alkali metal hydroxide, the contaminated medium is heated at a temperature and for a time sufficient to substantially dehydrate the medium, i.e., to remove 75 weight percent or more of the water contained therein. As will be demonstrated in the Examples, this heating step may be performed at atmospheric pressure or at reduced or elevated pressures if so desired. As noted above, the water which is included in the aqueous solution of polyethylene glycol allows homogeneous distribution of both the polyethylene glycol and the alkali metal hydroxide throughout the medium and acts as a wetting agent and a penetrant. The reagent which results from the reaction of the alkali metal hydroxide and the polyethylene glycol, namely the alkaline polyethylene glycolate, is, as a practical matter, infinitely soluble in water. Moreover, when the water is removed from the medium during the dehydration step, the reagent is then concentrated to a very reactive state yet is well distributed throughout the contaminated medium.

After dehydration, the medium is further heated at a temperature between about 100 and 350°C for a time sufficient to effect destruction of the halogenated organic compounds. More preferably, the medium is heated at a temperature between about 125°C and 350°C to effect destruction of the halogenated organic compounds. As noted above, in this stage a second reaction takes place which forms an alcohol with the organic compound, and an end terminal unsaturated ethylene polyethylene glycol. Again, this step may be conducted at atmospheric pressure or at reduced or

elevated pressures. The time required for destruction of the halogenated organic compounds similarly depends upon the level of such compounds in the contaminated material. Generally however, a time period of from about 0.5 to about 4 hours is sufficient.

Finally, the medium is treated with an acid for neutralization. More particularly, the acid is added in amount sufficient to provide the medium with a pH value of from 7 to 9. Suitable acids for use in the invention comprise sulfuric acid, phosphoric acid, hydrochloric acid and nitric acid. With the exception of hydrochloric acid, these acids not only neutralize the medium but also provide valuable soil fertilizers, for example Na₂SO₄ or sodium sulfate from use of sulfuric acid, NaH₂PO₄, Na₂HPO₄, Na₃PO₄ or sodium phosphates from the use of phosphoric acid, and NaNO₃ or sodium nitrate from the use of nitric acid, given that NaOH is employed as the alkali metal hydroxide. If KOH is used, then the potassium salts are produced.

Generally, oxygen is not a detriment to the methods of the present invention and therefore air need not be excluded. When applied to the decontamination of hydrocarbon fluids, either aliphatic or aromatic, it may be desirable to exclude air in order to prevent ignition of the hydrocarbon. Thus, the present method may be performed either in the presence or the absence of an oxygen-containing atmosphere.

Because the present method employs relatively small amounts of both the polyethylene glycol and alkali metal hydroxide reagents, there is no need to recover excess reagents for reuse. Moreover, because the present invention employs water to wet the contaminated medium and to distribute the polyethylene glycol and alkali metal hydroxide reagents therein, the present method is significantly less costly than prior art methods which employ polyethylene glycol alone to wet the contaminated medium. The present method may be performed in either a continuous or a batch system, and, if desired, all steps may be performed in a single reactor. As will be demonstrated in the Examples, the method of the invention reduces the halogenated organic compounds, particularly haloaromatic compounds, to nondetectable levels. Additionally, the products of the present methods are nonmutagenic, non-teratogenic and non-toxic to life forms.

The methods of the present invention are demonstrated in the following Examples:

EXAMPLE 1

This example demonstrates the application of the method according to the present invention to a contaminated material comprising PCB contaminated soil from Guam U.S.A. The soil contained approximately 2,000 to 2,500 ppm of a PCB having the commercial designation Aroclor 1260[®]. One hundred grams of

15

20

25

35

40

45

50

55

the contaminated soil was placed in a round bottom flask provided with a stirrer and a distillation head condenser and receiver. To the contamined soil was added 25 ml of water containing 5 grams of PEG-400 (a polyethylene glycol having an average molecular weight of 400 Daltons). The resulting slurry was thoroughly mixed for about five minutes after which 12.5 grams of 98 percent sodium hydroxide was added. Mixing was resumed and heating of the reaction was commenced. Water was distilled off over a 1-1/2 to 2-1/2 hour period, after which the contents of the reactor were further heated to a temperature between 135 and 155°C for four hours. After heating, the reactor was cooled and the contents were neutralized by acid addition to have a pH of between 7 and 9. The resulting product was subjected to PCB analysis which revealed that the residual PCB's remaining in the soil were less than 2 ppm.

EXAMPLE 2

This example further demonstrates the method according to the present invention. One hundred grams of the PCB-containing soil described in Example 1 were placed in the same type of reactor as described in Example 1. To the mixture was added 25 ml of water containing 5 grams of PEG-400. The mixture was stirred for approximately five minutes and 12.5 grams of 98 percent sodium hydroxide was added. Mixing was resumed and heating was initiated. A vacuum of about 98.194x103 N/m2 (29 inches of Hg) was drawn on the reactor and water was distilled off at a temperature of from 35 to 85°C. After the water had been removed, in about 0.5 to 1 hour, the reactor contents rose in temperature to about 145 to 350°C within 10 to 30 minutes. A temperature of 145 to 350°C was maintained for 1 to 1.5 hours, after which the reactor was cooled and the pH adjusted as described in Example 1. The treated soil was analyzed for residual PCB's as in Example 1. Again, the analysis showed a residual PCB level of less than 2 ppm.

EXAMPLE 3

This example demonstrates the application of the method according to the present invention to a contaminated material comprising PCB-contaminated soil from Mechanicsburg, PA. The soil had been spiked with pentachlorophenol to a level of 10.25 mg per 10 grams of soil. In a 100 ml round-bottom flask, 20.5 grams of the soil was placed, after which 5 ml of water containing 0.20 ml of PEG-400 and 0.20 ml of tetraethyleneglycol (TEG) were added. The contents of the flask were thoroughly mixed. After mixing, 2.0 grams of sodium hydroxide pellets were added. The flask was equipped with a distillation head, condensor and receiving flask, and a thermoprobe was inserted through the distillation head so that the probe

tip rested in the soil slurry. The flask temperature was raised by means of a heating mantle to approximately 333-350°C and was maintained within this temperature range for 5 hours. After cooling, 11 grams of residual soil were removed from the reactor and the pH was adjusted with dilute hydrochloric acid (HCI). This material was then extracted, and the concentrated extract was subjected to analysis by Gas chromatography-Mass spectrometry (GC-MS). No pentachlorophenol was detected, nor were any PCB congeners detected in this treated soil extract. Further, the glassware, including the distillation head and condensor, were rinsed with acetone into the receiving flask which contained the distilled and condensed water. The pH of this water acetone mixture was adjusted with HCl and extracted into hexane. The hexane was concentrated to 10 ml and analyzed by GC-MS as in the case of the soil extract. Again, no PCP was detected, nor any of the PCP break down products, which would be expected if no reaction had occurred. Only traces of PCB congeners were detected in this distilled condensed material.

EXAMPLE 4

This example further demonstrates the application of the present methods for destruction of halogenated organic compounds. To an additional sample of the Mechanicsburg, PA soil as described in Example 3, was added Aroclor 1242® at 1.5 mg per 10 grams of soil, and Dieldrin at 1.75 mg per 10 grams of soil. Twenty grams of the resulting spikedcontaminated soil were placed into the same reaction equipment as described in Example 3, together with 5 ml of water containing 0.20 ml of TEG and 0.20 ml of PEG-400. After mixing, 2.4 grams of sodium hydroxide in pellet form were added and the reaction equipment was set up as in Example 3. The temperature was raised to and maintained between 330-345°C for 4 hours. After cooling and pH adjusting, the soil, as well as any condensate, was extracted and analyzed via GC-MS. Analysis of the soil revealed that no Lindane, Dieldrin, or PCB's were remaining in the treated soil sample. Analysis of the distillate revealed no Lindane or Dieldrin and only traces of PCB congeners.

Claims

- A method for the destruction of halogenated organic compounds contained in a contaminated medium, comprising
 - (a) adding an aqueous solution of polyethylene glycol to a contaminated medium containing halogenated organic compounds, the aqueous solution of polyethylene glycol being added in an amount to provide from 0.1 to 20

10

15

20

25

30

35

40

45

50

55

weight percent polyethylene glycol, based on the weight of the contaminated medium;

- (b) adding an alkali metal hydroxide to the contaminated medium in an amount of from 2 to 20 weight percent based on the weight of the contaminated medium;
- (c) heating the contaminated medium at a temperature and for a time sufficient to substantially dehydrate the medium;
- (d) further heating the medium at a temperature between 100 and 350°C for a time sufficient to effect destruction of the halogenated organic compounds; and
- (e) after cooling, adding an acid to the medium in an amount sufficient to provide the medium with a pH of from 7 to 9.
- 2. A method as defined by claim 1, wherein the polyethylene glycol has an average molecular weight of from about 120 to 1,000 Daltons.
- A method as defined by claim 1, wherein the aqueous solution of polyethylene glycol is added in an amount to provide from 1 to 5 weight percent polyethylene glycol, based on the weight of the contaminated medium.
- 4. A method as defined by claim 1, wherein the alkali metal hydroxide is selected from the group consisting of sodium hydroxide and potassium hydroxide.
- 5. A method as defined by claim 1, wherein the alkali metal hydroxide is added in an amount of from 2 to 12 weight percent based on the weight of the contaminated medium.
- **6.** A method as defined by claim 1, wherein the contaminated medium is heated under vacuum to substantially dehydrate the medium.
- 7. A method as defined by claim 1, wherein in step (d) the medium is further heated at a temperature between about 125°C and 350°C to effect destruction of the halogenated organic compounds.
- 8. A method as defined by claim 1, wherein the acid which is added to the medium to provide a pH of from 7 to 9 is selected from the group consisting of sulfuric acid, phosphoric acid, hydrochloric acid and nitric acid.
- **9.** A method as defined by claim 1, wherein the contaminated medium comprises soil.
- **10.** A method as defined by claim 1, wherein the contaminated medium comprises sludge.

- 11. A method as defined by claim 1, wherein the contaminated medium comprises sediment.
- **12.** A method as defined by claim 1, wherein the contaminated medium includes an absorbent comprising spent activated carbon.
 - **13.** A method as defined by claim 1, wherein the contaminated medium comprises a liquid.
 - **14.** A method as defined by claim 1, wherein the contaminated medium contains up to 100,000 ppm of halogenated organic compounds.
 - **15.** A method as defined by claim 1, wherein the medium which results from the acid addition step is returned to its original environment.

Patentansprüche

- Verfahren zur Vernichtung von halogenhaltigen organischen Verbindungen, die in einem verunreinigten Medium enthalten sind, bestehend aus (a) der Hinzufügung einer wässrigen Lösung von Polyethylenglykol zu einem verunreinigten Medium, welches halogenhaltige organische Verbindungen enthält, wobei die wässrige Lösung des Polyethylenglykols in einer Menge hinzugefügt wird, um 0.1 bis 20 Gew.-% Polyethylenglykol auf der Basis des Gewichts des verunreinigten Mediums zu erhalten:
 - (b) der Hinzufügung eines Alkalimetallhydroxids zu dem verunreinigten Medium in einer Menge von 2 bis 20 Gew.-% auf der Basis des Gewichts des verunreinigten Mediums;
 - (c) der Erhitzung des verunreinigten Mediums bei einer Temperatur und über eine Zeit, die ausreichen, um das Medium im wesentlichen zu entwässern;
 - (d) einer weiteren Erhitzung des Mediums bei einer Temperatur zwischen 100°C und 350°C über eine Zeit, die ausreicht, um eine Vernichtung der halogenhaltigen organischen Verbindungen zu bewirken; und
 - (e) der Hinzufügung nach einem Abkühlen einer Säure zu dem Medium in einer Menge, die ausreicht, das Medium mit einem pH-Wert von 7 bis 9 zu versehen.
- 2. Verfahren nach Anspruch 1, bei welchem der Polyethylenglykol ein mittleres Molekulargewicht von etwa 120 bis 1000 Dalton hat.
- Verfahren nach Anspruch 1, bei welchem die wässrige Lösung des Polyethylenglykols in einer Menge hinzugefügt wird, um 1 bis 5 Gew.-% Po-

6

10

15

20

25

40

45

50

55

lyethylenglykol auf der Basis des Gewichts des verunreinigten Mediums zu erhalten.

- 4. Verfahren nach Anspruch 1, bei welchem das Alkalimetallhydroxid ausgewählt wird aus der Gruppe, bestehend aus Natriumhydroxid und Kaliumhydroxid.
- 5. Verfahren nach Anspruch 1, bei welchem das Alkalimetallhydroxid in einer Menge von 2 bis 12 Gew.-% auf der Basis des Gewichts des verunreinigten Mediums hinzugefügt wird.
- 6. Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium unter Vakuum erhitzt wird, um das Medium im wesentlichen zu entwässern.
- 7. Verfahren nach Anspruch 1, bei welchem in der Stufe (d) das Medium weiter auf eine Temperatur zwischen etwa 125°C und 350°C erhitzt wird, um eine Vernichtung der halogenhaltigen organischen Verbindungen zu bewirken.
- 8. Verfahren nach Anspruch 1, bei welchem die Säure, welche dem Medium für die Bereitstellung eines pH-Wertes von 7 bis 9 hinzugefügt wird, ausgewählt wird aus der Gruppe, bestehend aus Schwefelsäure, Phosphorsäure, Salzsäure und Salpetersäure.
- **9.** Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium Erdreich umfaßt.
- **10.** Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium Schlamm umfaßt.
- **11.** Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium Sediment umfaßt.
- Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium ein Absorptionsmittel einschließt, welches verbrauchte Aktivkohle umfaßt.
- **13.** Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium eine Flüssigkeit umfaßt.
- Verfahren nach Anspruch 1, bei welchem das verunreinigte Medium bis zu 100.000 ppm von halogenhaltigen organischen Verbindungen enthält.
- 15. Verfahren nach Anspruch 1, bei welchem das Medium, das aus der Stufe der Hinzufügung der Säure resultiert, in seine urspüngliche Umgebung zurückgeführt wird.

Revendications

 Procédé pour la destruction de composés organiques halogénés dans un milieu contaminé, comprenant

> (a) ajouter une solution aqueuse de polyéthylène glycol à un milieu contaminé contenant des composés organiques halogénés, la solution aqueuse de polyéthylène glycol étant ajoutée selon une quantité fournissant entre 0,1 et 20 pour-cent en poids de polyéthylène glycol, par rapport au poids du milieu contaminé:

- (b) ajouter un hydroxyde de métal alcalin au milieu contaminé selon une quantité comprise entre 2 et 20 pour-cent en poids par rapport au poids du milieu contaminé;
- (c) chauffer le milieu contaminé à une température et pendant un temps suffisants pour déshydrater sensiblement le milieu;
- (d) chauffer encore le milieu à une température comprise entre 100°C et 350°C pendant un temps suffisant pour assurer la destruction des composés organiques halogénés; et (e) après refroidissement, ajouter un acide au milieu selon une quantité suffisante pour

amener le milieu à un pH compris entre 7 et 9.

- Procédé selon la revendication 1, dans lequel le polyéthylène glycol a un poids moléculaire moyen compris entre environ 120 et 1 000 Daltons.
- 35 3. Procédé selon la revendication 1, dans lequel la solution aqueuse de polyéthylène glycol est ajoutée selon une quantité fournissant entre 1 et 5 pour-cent en poids de polyéthylène glycol, par rapport au poids du milieu contaminé.
 - 4. Procédé selon la revendication 1, dans lequel l'hydroxyde de métal alcalin est choisi parmi le groupe consistant dans l'hydroxyde de sodium et l'hydroxyde de potassium.
 - 5. Procédé selon la revendication 1, dans lequel l'hydroxyde de métal alcalin est additionné selon une quantité comprise entre 2 et 12 pour-cent en poids par rapport au poids du milieu contaminé.
 - **6.** Procédé selon la revendication 1, dans lequel le milieu contaminé est chauffé sous vide pour déshydrater sensiblement le milieu.
 - 7. Procédé selon la revendication 1, dans lequel au cours de l'étape (d) le milieu est chauffé encore à une température comprise entre environ 125°C et 350°C pour assurer la destruction des composés organiques halogénés.

7

8. Procédé selon la revendication 1, dans lequel l'acide qui est ajouté au milieu pour l'amener à un pH compris entre 7 et 9 est choisi parmi le groupe consistant dans l'acide sulfurique, l'acide phosphorique, l'acide chlorhydrique et l'acide nitrique.

.

9. Procédé selon la revendication 1, dans lequel le milieu contaminé comprend de la souillure.

10

10. Procédé selon la revendication 1, dans lequel le milieu contaminé comprend de la boue.

11. Procédé selon la revendication 1, dans lequel le milieu contaminé comprend du sédiment.

15

12. Procédé selon la revendication 1, dans lequel le milieu contaminé contient un absorbant comprenant des déchets de charbon actif.

13. Procédé selon la revendication 1, dans lequel le milieu contaminé comprend un liquide.

20

14. Procédé selon la revendication 1, dans lequel le milieu contaminé contient jusqu'à 100 000 ppm de composés organiques halogénés.

25

15. Procédé selon la revendication 1, dans lequel le milieu obtenu par l'étape d'addition d'acide est renvoyé à son environnement originel.

30

35

40

45

50

55