| 19               | Europäisches Patentamt<br>European Patent Office<br>Office européen des brevets   | 1   | Publication number:  | <b>0 400 342</b><br>A1                        |
|------------------|---|-----|--|---|
| (12)             | EUROPEAN PATE   | INT | APPLICATION  |   |
| 21<br>22         | Application number: 90108244.6<br>Date of filing: 30.04.90  | 51  | Int. Cl. <sup>5</sup> : G01N 21/35   |   |
| 3<br>3<br>3<br>8 | Priority: 20.05.89 JP 127597/89<br>Date of publication of application:<br>05.12.90 Bulletin 90/49<br>Designated Contracting States:<br>DE FR GB | 9   | Applicant: HORIBA, LTD.<br>2 Miyanohigashi-machi Kis<br>Minami-ku Kyoto(JP)<br>Inventor: Asano, Ichiro<br>330-470 Bodaiji, Kousei-cho<br>Kouka-gun, Shiga Prefectu<br>Inventor: Kojima, Kennosuk<br>46-9 Fujimidai<br>Ohtsu-city, Shiga Prefectu<br>Inventor: Yoneda, Aritoshi<br>1-24 Hiroshiki, Ohyamazaki<br>Otokuni-gun, Kyoto(JP) | syoin<br>o<br>ire(JP)<br>e<br>re(JP)<br>i-cho |
|                  |   | 74  | Representative: TER MEER -<br>STEINMEISTER & PARTNEF<br>Mauerkircherstrasse 45<br>D-8000 München 80(DE)  | MÜLLER -<br>?                                 |

# Infrared analyzer.

(57) In an infrared analyzer of the disclosure a gas having no absorption at the characteristic absorption wavelength of a specified ingredient gas is introduced into a cell (1) to determine a zero gas measuring signal (Vso) and a zero gas comparative signal (V<sub>RO</sub>). A differential signal (V<sub>CO</sub>) obtained by amplifying a difference between said both signal and said zero gas measuring signal a memorized to subtract said differential signal (V<sub>co</sub>) from a differential signal obtained by amplifying the difference between a comparative signal and a measuring signal Nwhen a sample gas is measured. The subtraction signal Vc' received at this time is divided by said  $\sigma_{zero}$  gas measuring signal (V<sub>so</sub>), whereby a con-Ocentration of said specified ingredient gas is deter-mined. According to the invention it is not necessary to introduce expensive span gas into the cell when Oconducting a span calibration so that not only the span calibration can be simple and inexpensively conducted but also the zero calibration and the span calibration can be carried out simultaneously and in a short time.

Fig.1



# **INFRARED ANALYZER**

5

10

15

20

25

30

### BACKGROUND OF THE INVENTION

1

## Field of the Invention

The present invention relates to an infrared analyzer as claimed in the precharacterizing portion of claim 1.

## Description of the Prior Art

It is in general required for an infrared analyzer to conduct a zero calibration and a span calibration periodically. In said analyzer infrared rays from a light source are passed through a cell, into which a sample gas is introduced. A difference bet ween a signal (measuring signal) proportional to an energy of an infrared ray having a characteristic absorption wavelength of the specified ingredient gas obtained at that time and a signal (comparative signal) proportional to an energy of an infrared ray having a wavelength showing no absorption or a negligible absorption by said specified ingredient gas is amplified to determine a concentration of said specified ingredient gas from a quantity of the infrared characteristic absorption having said ray wavelength absorbed.

In order to conduct the zero calibration and the span calibration in the above described infrared analyzer, the zero gas is introduced into the cell and after stabilisation of the indication a zero-point regulation is carried out. Then the span gas is introduced into the cell and alter stabilisation of the indication a span regulation is conducted.

However, since a span gas of high approval accuracy must be used at every span regulation in such a gas calibration method, the calibration costs are expensive.

On the contrary, it is possible to employ the so-called mechanical calibration, in which the intensity of the light passing through the cell is reduced by means of a metallic plate and a filter in order to change a quantity of a light incident upon a detector. In this way the calibration is conducted without using a gas.

However, in this mechanical calibration, in the case where the metallic plate is used to reduce the intensity of the light passing through the cell, if its insert position is dislocated, the sensitivity is subtly influenced and an error may be produced. In addition, in the case where the filter is used to reduce the intensity of the light passing through the cell, the filter itself may for example be stained and damaged which leads to a change in the quantity of the light. As above described, the mechanical calibration exhibits disadvantages in that it is difficult to keep the superior accuracy and troubles are apt to occur due to the existence of movable parts.

In order to solve the disadvantages of the above described gas calibration and mechanical calibration, for example Japanese Patent Application Laid-Open No. Sho 61-20840 has disclosed a method in which when a zero is gas is measured, an input signal is changed to the same extent as in the case of an absorption by a gas and further an amplifying factor is changed so that said change may amount to an appointed value to conduct the span calibration.

However, according to this publication, the span regulation must be conducted after the zeropoint regulation and thus the zero calibration and the span calibrati on can not be conducted simultaneously and in a short time.

# SUMMARY OF THE INVENTION

The present invention has been achieved in view of the above described disadvantages and it is an object of the present invention to provide an infrared analyzer capable of not only conducting the zero calibration and the span calibration in high accuracy without using an expensive gas but also conducting these calibrations simultaneously and in a short time.

In order to achieve the above described object, according to the infrared analyzer of the present invention, a gas having no absorption at the characteristic absorption wavelength of the specified ingredient gas is introduced into a cell to determine a zero gas measuring signal and a zero gas comparative signal. A differential signal obtained by amplifying a difference between said both signals and said zero gas measuring signal are memorized to subtract said differential signal from a differential signal obtained by ampliying a difference between a comparative signal and a measured signal when a sample gas is measured. The subtraction signal received at this time is divided by said zero gas measuring signal, whereby a concentration of said specified ingredient gas is determined.

With the above described construction, since the zero gas measuring signal obtained when the zero gas is measured is memorized and the calculation is conducted on the basis of this memorized zero gas measuring signal, the span calibra-

35

40

45

5 ·

tion does not require the introduction of the expensive span gas into the cell, whereby not only the span calibration can be simply and inexpensively conducted but also the zero calibration and the span calibration can be conducted simultaneously and in a short time.

# BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a block diagram showing an infrared analyzer according to one preferred embodiment of the present invention;

Fig. 2 is a diagram showing principal parts of an infrared analyzer according to another preferred embodiment of the present invention; and

Fig.3 is a diagram showing principal parts of an infrared analyzer according to a further preferred embodiment of the present invention.

# DESCRIPTION OF THE PREFERRED EMBODI-MENTS

The preferred embodiments of the present invention are below described with reference to the drawings.

Fig. 1 shows a rough construction of a socalled one light source-one cell type infrared analyzer. Referring to Fig. 1, reference numeral 1 designates a cell provided with an inlet port 2 for a sample gas, an outlet port 3 for the sample gas and cell windows 4,5 permeable to infrared rays formed at both ends portions thereof. Reference numeral 6 designates a light source provided outside of one cell window 4 of said cell 1 for radiating infrared rays so that the infrared rays radiated from said light source 6 may pass through the cell 1 to be incident upon a detector portion 8 which will be mentioned later. Reference numeral 7 designates a modulation chopper provided between the cell 1 and the light source 6 so as to be driven by a driving mechanism (not shown).

Reference numeral 8 designates a detector portion comprising a comparative wavelength detector 9 and a measuring wavelength detector 10 arranged in parallel to each other and provided outside of the other cell window 5 of the cell 1, said measuring wavelength detector 10 being provided with a band pass filter 12 permeable to infrared rays having a characteristic absorption wavelength absorbed by a specified ingredient gas to be measured in the sample gas to put out a signal proportional to an energy of the infrared rays transmitted. In addition, said comparative wavelength detector 9 is provided with a band pass filter 11 transmitting infrared rays having a wavelength showing no absorption or merely a negligible absorption by said specified ingredient gas to put out a signal proportional to an energy of the infrared rays transmitted. Reference numerals 13, 14 designate preamplifiers

provided on the output side of the comparative wavelength detector 9 and the measuring wavelength detector 10, respectively.

Reference numeral 15 designates a comparative signal amplifier provided at the output of the preamplifier 13 for amplifying a measured signal obtained from the comparative wavelength detector 9 through the preamplifier 13 at an appointed gain. Further, a comparative signal V<sub>R</sub> which is an output from said comparative signal amplifier 15, being

supplied to a (+) input terminal of a subtracter 17. Reference numeral 16 designates a measuring amplifier provided at the output of the preamplifier 14 for amplifying a measured signal obtained from the measuring wavelength detector 10 through the preamplifier 14 at an appointed gain. Further, a measuring signal V<sub>S</sub>, which is an output from said measuring signal amplifier 16, being supplied to a (-) input terminal of said subtracter 17. Reference numeral 18 designates an amplifier provided at the output side of the subtracter 17 and V<sub>C</sub> designates

an output from said amplifier 17.

When measuring the concentration of a sample gas, upon introducing the sample gas into the cell 1 to apply the infrared rays from the light source 6 to said sample gas during modulation by means of 30 the chopper 7, the infrared rays having the characteristic absorption wavelength absorbed by the specified ingredient gas to be measured in the sample gas are incident upon the measuring wavelength detector 10 while the infrared rays hav-35 ing the wavelength showing no absorption or merely a negligible absorption by said specified ingredient gas are incident upon the comparative wavelength detector 9. The respective signals supplied from these detectors 10, 9 are amplified by 40 means of the measuring signal amplifier 16 and the comparative signal amplifier 15, respectively, to obtain the measuring signal  $V_{\rm S}$  and the comparative signal V<sub>R</sub>. The measuring signal VS is subtracted from the comparative signal  $V_{\text{R}}$  by the 45 subtracter 17 and an output from the subtracter 17 is amplified by the amplifier 18 to obtain the differential signal V<sub>c</sub> as concentration signal.

Reference numeral 19 designates a signal memory, such as a hold amplifier, for memorizing a value in the measurement of the zero gas when the zero gas is introduced into the cell 1 to apply the infrared rays to the zero gas. Reference numeral 20 designates a subtracter for producing a difference between said concentration signal V<sub>c</sub> and a differential signal V<sub>co</sub> memorized in the signal memory 19. Said differential signal V<sub>co</sub> is obtained by multiplying a difference between a

5

10

15

20

25

30

35

40

45

50

55

comparative signal (zero gas comparative signal)  $V_{RO}$  and a measuring signal (zero gas measuring signal)  $V_{SO}$  in the measurement of the zero gas by a gain  $G_C$  of the amplifier 18. Therefore, subtracter 20 supplies a subtraction output  $V_C^{\prime}$  corrected with respect to the drift of the zero point.

Reference numeral 21 designates a signal memory, such as a hold amplifier, for memorizing said zero gas measuring signal  $V_{SO}$ . Reference numeral 22 designates a divider for dividing said subtraction output  $V_{C}$  by said zero gas measuring signal  $V_{SO}$ . The resulting division output  $V_{C}$  is a signal proportional to merely the absorption of infrared rays by the specified ingredient gas, as below described.

That is to say, since said zero gas measuring signal V<sub>so</sub> is the measured signal in the measurement of the zero gas, it is dependent upon the light quantity of the light source 6, the stain of the cell windows 4, 5, the detection sensitivity of the detectors 9, 10, the change in the amplifying factor of the amplifier 16 and the like. On the other hand, the subtraction output  $V_C$ , which is an output after the correction of the zero drift, is influenced by the light quantity of the light source 6, the stain of the cell windows 4, 5, the detection sensitivity of the detectors 9, 10, the change in the amplifying factor of the amplifier 16 and the like in addition to the absorption of infrared rays by the specified ingredient gas. Accordingly, the division output  $V_{C}$  obtained by dividing the subtraction output  $V_{\text{C}}$  by the zero gas measuring signal V<sub>so</sub> in said divider 22 becomes a signal proportional to merely the absorption of infrared rays by the specified ingredient gas because the influences by the light quantity of the light source 6, the stain of the cell windows 4, 5, the detection sensivity of the detectors 9. 10, the change in the amplifying factor of the amplifier 16 and the like common to the subtraction output Vc and the zero gas measuring signal  $V_{\text{SO}}$  are compensated. In short, a signal, which has been corrected in both zero drift and span drift, can be obtained.

Next, the above described matter. in short the fact that the zero calibration and the span calibration can be conducted by the present invention, is described by the use of mathematical expressions.

Referring to Fig. 1, provided that the energy of the infrared ray having the comparative wavelength radiated from the light source 6 is  $I_{RO}$ , the energy of the infrared rays having the measuring wavelength radiated from the light source 6 being  $I_{SO}$ , the transmissivity of the cell 1 being  $T_C$ , the absorption of the infrared rays by the specified ingredient gas in the sample gas (hereinafter referred to as the infrared absorption) being x ( $0 \le x \le 1$ , as for the zero gas, x=0), the energy (intensity) of the infrared rays reaching the comparative wavelength detector 9 being  $I_S$ , and the energy (intensity) of the infrared rays reaching the measuring wavelength detyector 10 being  $I_B$ , these  $I_S$  and  $I_R$  are expressed by the following expression (1), (2), respectively.

$$l_{\rm P} = l_{\rm PO} \,^{\bullet} {\rm Tc} \qquad (1)$$

 $I_{\rm S} = I_{\rm SO}^{\bullet} (1-x)^{\bullet} T_{\rm C}$  (2)

Provided that the sensitivity of the comparative wavelength detector 9 is  $\alpha_{\rm R}$ , the total gain from the preamplifier 13 to the amplifier 15 being G<sub>R</sub>, the sensitivity of the measuring wavelength detector 10 being  $\alpha_{\rm S}$ , and the total gain from the preamplifier 14 to the amplifier 16 being G<sub>S</sub>, the compartive signal V<sub>R</sub> and the measured signal V<sub>S</sub> are expressed by the following expression (3) and (4), respectively

$$V_{R} = I_{R} \bullet \alpha_{R} \bullet G_{R} = I_{RO} \bullet T_{C} \bullet \alpha_{R} \bullet G_{R}$$
(3)  
$$V_{S} = I_{S} \bullet \alpha_{S} \bullet G_{S} = I_{SO} \bullet (1-x) \bullet T_{C} \bullet \alpha_{S} \bullet G_{S}$$

And, provided that the gain of the pmplifier 18 is  $G_c$ , the concentration signal  $V_c$ , which is the output of the amplifier 18, is expressed by the following expression (5):

(4)

 $V_{C} = G_{C} \cdot (V_{R} - V_{S}) = G_{C} \cdot T_{C} \cdot \{I_{RO} \cdot \alpha_{R} \cdot \alpha_{\mu}\rho - G_{R} \cdot I_{SO} \cdot (1 - x) \cdot \alpha_{S} \cdot G_{S}$ (5)

On the other hand, provided that the zero gas comparative signal is  $V_{RO}$  and the zero gas measuring signal is  $V_{SO}$  when the zero gas (x=0) showing no absorption at the characteristic absorption wavelength of the specified ingredient gas is intoduced into the cell 1, the following expressions (6), (7) hold:

$$I_{RO} = I_{RO} \cdot T_{C} \cdot \alpha_{R} \cdot G_{R} = V_{R}$$
(6)  
$$I_{RO} = I_{RO} \cdot T_{O} \cdot \alpha_{R} \cdot G_{R}$$
(7)

 $V_{\rm SO} = I_{\rm SO} \cdot T_{\rm C} \cdot \alpha_{\rm S} \cdot G_{\rm S} \tag{7}$ 

In addition, the differential signal  $V_{CO}$ , which is the output of the amplifier 18 at this time, is expressed by the following expression(8):

 $V_{CO} = G_C \cdot (V_{RO} - V_{SO})$  (8)

This differential signal  $V_{CO}$  is memorized by the signal memory 19 and supplied to the subtracter 20.

Accordingly, the subtraction output V<sub>C</sub> expressed by the following expression (9) is supplied from the subtracter 20. Since V<sub>C</sub> = V<sub>CO</sub> holds good during the measurement of the zero gas, V<sub>C</sub> = 0 holds good and thus the output, which has been subjected to the zero calibration, is obtained.

 $V_{\rm C} = V_{\rm C} - V_{\rm CO} \qquad (9)$ 

And, the subtraction output  $V_c$  during the measurement of the sample gas is expressed by the following expression (10) from the above described expressions (5), (6), (7), (8), (9).

$$V_{\rm C} = G_{\rm C} \cdot T_{\rm C} \cdot I_{\rm SO} \cdot \alpha_{\rm S} \cdot \times \cdot G_{\rm S} \qquad (10)$$

As understood from this expression, said subtraction output  $V_c$  is proportional to the absorption of infrared rays x, the light quantity of the light source  $I_{SO}$ , the transmissivity  $T_c$  due to the stain of the cell windows 4, 5 and the like.

However, since the signal memory 21 memo-

5

10

35

40

45

50

rizes the zero gas measuring signal  $V_{SO}$  during the measurement of the zero gas and supplies it to the divider 22, the division output  $V_c$ <sup>"</sup> of the divider 22 is expressed by the following expression (11):

$$V_{c}'' = V_{c}' / V_{so}$$
 (10)

And, the following expression (12) is obtained from this expression (11) and the above described expressions (7), (10).

 $V_{c}^{"} = (G_{c} \cdot T_{c} \cdot I_{S0} \cdot \alpha_{S} \cdot x \cdot G_{S})/(I_{S0} \cdot T_{c} \cdot \alpha \mu \rho - \alpha_{S} \cdot G_{c}) - = G_{c} \cdot x(12)$ 

Accordingly, an output proportional to the absorption x of the infrared rays can be obtained. In short, a signal, from which all factors, such as the light quantity of the light source (6), the stain of the cell windows 4, 5 and the sensitivity of the detectors 9, 10, influencing upon the detection sensitivity of the infrared analyzer have been eliminated, is obtained. This is the output, which has been subjected to the span calibration.

In addition, the relation between the absorption x of the rays and the concentration of the specified ingredient gas can be easily obtained from the output  $V_c$  when the span gas having the known concentration is mad. Furthermore, it is sufficient that the gain  $G_c$  of the amplifier 18 is regulated so that the appointed output may be obtained.

The present invention is not limited by the above described preferred embodiment but various kinds of modification are possible.

For example, the signal treatment in the lower ranges of the detector 9, 10 in Fig. 1 may be conducted by a computer.

Fig. 2 is a block diagram showing the case where the signal treatment in the lower ranges of the amplifier 18 in Fig. 1 is conducted by a micro computer. Same reference numerals as in Fig. 1 designate the same parts as in Fig. 1 or the parts corresponding to those in Fig. 1.

Referring to Fig. 2, a measuring signal Vs, which is an output of the measuring signal amplifier 16, and a concentration signal  $V_{\mbox{C}}$  obtained by amplifying a difference between a comparative signal V<sub>R</sub>, which is an output of a comparative signal amplifier 15, and the measuring signal  $V_{\text{S}}$  in an amplifier 18 are supplied to an A-D converter 24 through an input changeover device 23 to be converted into digital signals. The respective converted signals are taken into a micro computer 25. In addition, the micro computer 25 memorizes a zero gas measuring signal Vso in the measurement of the zero gas and a signal  $V_{\text{CO}}$  by means of an internal memory to carry out said expressions (9), (11) according to an appointed program, whereby conducting the same treatment as in the infrared analyzer having the construction shown in Fig. 1. In addition, reference numeral 26 designates a display for displaying the calculated result.

Although the so-called one light source-one cell

type infrared analyzer is shown in the above described respective preferred embodiments, the present invention is not limited to this type of infrared analyzer. For example, the present invention can be applied not only to an infrared analyzer, in which a reference cell is disposed in parallel to a sample cell, but also to a multi-component infrared analyzer for analyzing a plurality of components at the same time. In short, the present in vention can be applied to every infrared analyzer of the type in which a comparative signal V<sub>R</sub> and a measured signal V<sub>S</sub> are separately taken out and a difference between said both signals is generated as a con-

centration signal V<sub>c</sub>. Fig. 3 shows a preferred embodiment in which 15 the present invention is applied to a multi-component analyzer. Referring to Fig. 3 reference numerals 16A, 16B, 16C --- designate measuring signal amplifiers for amplifying outputs of a plurality of measuring wavelength detectors (not shown) cor-20 responding to a plurality of gaseous ingredients to be measured to put out measuring signals V<sub>S1</sub>, V<sub>S2</sub>, V<sub>S3</sub>, --- respectively, reference numerals 17A, 17B, 17C --- designate subtracters provided so as to correspond to the gaseous ingredients to be mea-25 sured, respectively, and rereference numerals 18A, 18B, 18C --- designate amplifiers for amplifying differential signals between a comparative signal V<sub>R</sub> and the outputs of said measuring signal amplifiers 16A, 16B, 16C --- to put out concentration 30 signals V<sub>C1</sub>, V<sub>C2</sub>, V<sub>C3</sub> ---, respectively.

Said concentration signals  $V_{C1}$ ,  $V_{C2}$ ,  $V_{C3}$  --- are supplied to a micro computer 25 through an A-D converter 24 and an input changeover device 23. In addition, in this preferred embodiment, the comparative signal  $V_R$  is supplied to the micro computer 25 through the A-D converter 24 and the input changeover device 23 in place of the measuring signal  $V_S$ . This leads to the reduction of the number of input channels of the input changeover device 23.

Measuring signals  $V_{S10}$ ,  $V_{S20}$ ,  $V_{S30}$ --- corresponding to the respective gaseous ingredients to be measured can be determined by said expression (8) on the basis of a comparative signal  $V_{RO}$  in the measurement of the zero gas and output  $V_{C10}$ ,  $V_{C20}$ ,  $V_{C30}$ --- obtained by amplifying differences in the measurement of the zero gas.

That is to say,

 $V_{s10} = V_{R0} - V_{C10}/G_C$  (13)

 $V_{S20} = V_{R0} - V_{C20}/G_{C}$ (14)  $V_{S30} = V_{R0} - V_{C30}/G_{C}$ (15)

Accordingly, the same effect as in the above described respective preferred embodiments can be obtained by memorizing V<sub>S10</sub>, V<sub>S20</sub>, V<sub>S30</sub> --- and V<sub>C10</sub>, V<sub>C20</sub>, V<sub>C30</sub> --- in a memory within the micro

computer 25 and carrying out the calculations by the above described expressions (9), (10) for every

5

10

15

gaseous ingredient to be measured.

#### [Effects of the Invention]

As above described, according to the present invention, the signal in the measurement of the zero gas is memorized and the calculation is carried out on the basis of the memorized signal, so that it is not required to introduce the expansive span gas into the cell when the span calibration is conducted, whereby not only the span calibration can be simply and inexpensively conducted but also the zero calibration and the span calibration can be conducted simultaneously and in a short time.

## Claims

1. An infrared analyzer, in which infrared rays from a light source (6) are runmng through a cell (1), into which a sample gas has been introduced, and in which a difference between a signal (measuring signal) proportional to an energy of the infrared rays having a characteristic absorption wavelength of a specified ingredient gas obtained at that time and a signal (comparative signal) proportional to an energy of the infrared rays wavelengths exhibiting no absorption or merely a negligible absorprion by said specified ingredient gas is amplified to determine a concentration of said specified ingredient gas from a quantity of the infrared rays having said characterictic absorption wavelength absorbed,

#### characterized in that

- a gas exhibiting no absorption at said characteristic absorption wavelength is introduced into said cell (1) to obtain a zero gas measuring signal ( $V_{SO}$ ) and a zero gas comparative signal ( $V_{RO}$ ).

- a first differential signal (V<sub>CO</sub>) obtained by amplifying a difference between said both signals (V<sub>RO</sub>, V<sub>SO</sub>) and said zero gas measuring signal (V<sub>SO</sub>) being memorized,

- said first differential signal ( $V_{CO}$ ) being subtracted from a second differential signal abtained by amplifying a difference between a comparative signal ( $V_R$ ) and a measuring signal ( $V_S$ ) obtained in the measurement of the sample gas, and

- the resulting subtraction output ( $V_c$ ) being divided by said zero gas measuring signal ( $V_{SO}$ ) to determine a concentration of said specified ingredient gas.

2. The infrared analyzer as claimed in claim 1, characterized in that a memory (19) for storing the first differential ( $V_{CO}$ ) is provided between an output of a first subtracter (17) for generating said differential ( $V_{CO}$ ) and an input of a second subtracter (20) having its further input connected to the output of the first subtracter (17), and in that the output of the second subtracter (20) is connected to a divider (22) having its divisor input connected to a further memory (21) storing said zero gas measuring signal ( $V_{SO}$ ).

3. The infrared analyzer as claimed in claim 2, characterized in that the memories (19, 21), the subtracters (17, 20) and the divider (21) are realized by a micro computer.

20

25

35

40

45

50

55



Fig.1

HORIBA HO - 331



Fig.3





European Patent Office

# EUROPEAN SEARCH REPORT

•

Application Number

EP 90 10 8244

|   | DOCUMENTS CONSII  |  |   |  |  |  |
|---|---|--|---|--|--|--|
| Category  | Citation of document with in<br>of relevant pas   | dication, where appropriate,<br>sages  | Relevant<br>to claim  | CLASSIFICATION OF THE<br>APPLICATION (Int. Cl.5) |  |  |
| A   | US-A-4 673 812 (A.<br>* column 1, lines 5-  | YONEDA)<br>·65; figure 1 *   | 1   | G 01 N 21/35                                     |  |  |
| A   | WO-A-8 704 240 (ANE<br>* abstract; figure 1   | DROS ANALYZERS INC.)   | 1-3   |  |  |  |
| Α   | EP-A-0 192 013 (DR.<br>* abstract; claim 13   | THIEDIG & CO.)<br>3; figure 1 *  | 1,2   |  |  |  |
| A   | EP-A-0 261 452 (HOF<br>* page 2, figure 1 *   | RIBA LTD.)   | 1,2   |  |  |  |
| A   | WO-A-8 304 097 (ANE<br>* abstract *   | DROS ANALYZERS INC.)   | 1   |  |  |  |
| A   | MESSEN, PRUEFEN, AU<br>no. 9, September 198<br>Bad Wörishofen, DE;<br>"Infrarot-Gasanalysa<br>integrierter Mikrop   | TOMOTISIEREN<br>38, pages 430-434,<br>G. WIEGLEB:<br>ator Binos 100 mit<br>rozessor-Steuerung"   | 1   |  |  |  |
|   | * page 433 *  |  |   | TECHNICAL FIELDS<br>SEARCHED (Int. Cl.5)         |  |  |
|   |   |  |   | G 01 N   |  |  |
|   | The present search report has be  | een drawn up for all claims  |   |  |  |  |
|   | Place of search Date of completion of the search  |  | Examiner  |  |  |  |
| B   | ERLIN   | 31-08-1990   | BRI   | SON 0.P.   |  |  |
| A) 28750 X: pa<br>X: pa<br>V: pa<br>do<br>A: te<br>O: no<br>P: in | CATEGORY OF CITED DOCUMEN<br>articularly relevant if taken alone<br>urticularly relevant if combined with and<br>coument of the same category<br>chnological background<br>on-written disclosure<br>termediate document | NTS T: theory or princip<br>E: earlier patent do<br>after the filing d<br>D: document cited d<br>L: document cited t<br>&: member of the s<br>document | <ul> <li>f: theory or principle underlying the invention</li> <li>E: earlier patent document, but published on, or<br/>after the filing date</li> <li>D: document cited in the application</li> <li>L: document cited for other reasons</li> <li>&amp;: member of the same patent family, corresponding<br/>document</li> </ul> |  |  |  |