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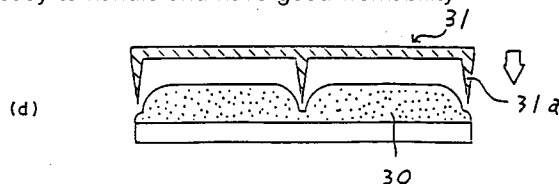
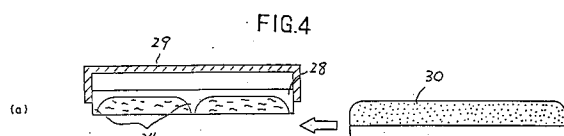
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(54) **Inorganic cured shape and method of producing the same.**

(57) In the production of inorganic cured shapes for use as roof ing, exterior walls, and interior walls, an inorganic molded material is formed and patterned using an air-permeable molding die (29, 28) to improve their releasability. The molded material (30) is pressure molded using a molding die having a projection (34) which forms a groove. Thereafter,

these shapes are cut along the groove by a cutter (31). If a slit portion is formed in the inorganic molded material, a cutter or a cutter blade unit having a pusher cuts or punches the inorganic molded material to produce the shapes having cutting grooves on the surface, whereby the shapes are easy to handle and have good workability.





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EUROPEAN SEARCH REPORT

Application Number

EP 90 11 1348

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 5)
X	US-A-4 413 966 (WALLACE MURRAY CORP.) * Figure 1; column 6, lines 16-44 * ---	1-4	B 28 B 3/02 B 28 B 7/10
X	US-A-2 733 493 (RAM INC.) * Figures; claim 1 * ---	1-4	B 28 B 11/14 B 28 B 11/12 B 28 B 3/12
X	FR-A-1 400 411 (RIETER-WERKE KONSTANZ) * The whole document * ---	1,2	
A	DE-C- 285 341 (GEORG KOCH) * Page 1, lines 40-51; figures * ---	3,4	
A	GB-A- 938 240 (FETOK GmbH) * Figures; page 2, line 91 - page 3, line 3 * -----	3,4	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 5)
			B 28 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 08-07-1991	Examiner LANASPEZE J-P.Y.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	



CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions, namely:

See sheet -B-

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☒ None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims: 1-4



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LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions, namely:

1. Claims 1-4: Method for releasing a molded product from the mold.
2. Claims 5-9: Methods for cutting a molded product.