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(54) **Heat-shrinkable laminate film.**

(57) A biaxially stretched heat-shrinkable laminated film is disclosed which possesses good heat-shrinkability, excellent melt hole resistance and heat-resistant sealing property (the heat resistance of a seal portion), and highly satisfactory cold resistance, retains transparency even after shrinkage, and serves advantageously as a wrap for packaging foodstuffs. The laminated film is provided as an oxygen barrier layer with a layer of a mixture of

vinylidene chloride resin and a low melting point polyamide resin having a crystalline melting point of not higher than 210°C. This mixed resin has been cross-linked by applying the electron beam to the laminate in a dosage in the range of 1 to 12 megarads. The laminated film exhibits a heat shrinkage percentage of not less than 15% at 90°C and excels in gas barrier property.

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EUROPEAN SEARCH REPORT

Application Number

EP 90 30 7012

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
P,A	EP-A-0 323 122 (KUREHA KAGAKU KOGYO K.K.) * claims 1-3, 5-10 * - - -	1-12	B 32 B 27/00 B 32 B 27/16 B 32 B 27/26
P,A	EP-A-0 336 680 (KUREHA KAGAKU KOGYO K.K.) * claims 1, 2, 13 * - - -	1,2	C 08 L 77/00 C 08 L 27/08
A,D	EP-A-0 202 814 (AMERICAN CAN COMPANY) & JP-A-62023752) * claims 1, 5, 8 * - - -	1,5,10	
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A	US-A-3 852 177 (ATCHISON ET AL.) * claim 1 * - - - - -	4,6,10,12	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 32 B C 08 L
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		31 May 91	IBARROLA TORRES O.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone			
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