

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

**EP 0 408 073 B1**

(12)

## EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention  
of the grant of the patent:  
**08.01.1997 Bulletin 1997/02**

(51) Int. Cl.<sup>6</sup>: **B41J 2/315**, B41J 17/08

(21) Application number: **90113481.7**

(22) Date of filing: **13.07.1990**

### (54) Thermal transfer recording apparatus and facsimile apparatus

Thermoübertragungsaufzeichnungsgerät und Faksimilegerät

Enregistreur à transfert thermique et appareil de fac-similé

(84) Designated Contracting States:  
**DE FR GB IT NL**

(30) Priority: **14.07.1989 JP 180526/89**  
**25.06.1990 JP 164255/90**

(43) Date of publication of application:  
**16.01.1991 Bulletin 1991/03**

(73) Proprietor: **CANON KABUSHIKI KAISHA**  
**Tokyo (JP)**

(72) Inventors:

- **Takeda, Tomoyuki,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Yoshida, Takehiro,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Ono, Takeshi,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Kobayashi, Makoto,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Wada, Satoshi,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Ishida, Yasushi,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**

- **Yokoyama, Minoru,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Tomoda, Akihiro,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Yamada, Masakatsu,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**
- **Awai, Takashi,**  
**c/o Canon Kabushiki Kaisha**  
**Tokyo (JP)**

(74) Representative: **Weser, Wolfgang**  
**Dres. Weser & Martin,**  
**Patentanwälte,**  
**Radeckestrasse 43**  
**81245 München (DE)**

(56) References cited:  
**JP-A-60 067 178**

- **PATENT ABSTRACTS OF JAPAN,unexamined applications,M field, vol.11, No.172, June 3, 1987, THE PATENT OFFICE, JAPANESE GOVERNMENT, PAGE 48 M 595**
- **PATENT ABSTRACTS OF JAPAN, unexamined applications, M field, vol.11 No.25, January 23, 1987, THE PATENT OFFICE, JAPANESE GOVERNMENT, page 70 M 556**

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

**EP 0 408 073 B1**

## Description

### BACKGROUND OF THE INVENTION

#### Field of the Invention

The present invention relates to a thermal transfer recording apparatus and a thermal transfer recording method of the kind defined by the precharacterizing features of claims 1 and 15, respectively, and known from the JP-A-60/67 178.

Said thermal transfer recording apparatus is applicable not only to said facsimile apparatus but also to an electronic typewriter, a copying apparatus, a printer or the like.

#### Related Background Art

In general the thermal transfer printer utilizes an ink sheet composed of heat-fusible (or heat-sublimable) ink coated on a substrate film, and records an image by selectively heating said ink sheet with a thermal head corresponding to the image signal and transferring thus fused (or subliming) ink onto a recording sheet. Since said ink sheet is generally so-called one-time sheet of which ink is completely transferred to the recording sheet in one image recording, it is necessary, after recording of a character or a line, to advance the ink sheet corresponding to the length of recording thereby securely bringing an unused portion of the ink sheet to the next recording position. This operation increase the amount of consumption of the ink sheet, so that the running cost of such thermal transfer printer tends to be higher than that of the ordinary thermal printer utilizing the thermosensitive paper.

For resolving such drawbacks, there is already proposed a thermal transfer printer in which the recording sheet and the ink sheet are advanced with a mutual speed difference, as disclosed in the Japanese Laid-open Patent Applications Nos. 57-83471 and 58-201686, and in the Japanese Patent Publication No. 62-58917. Also as disclosed in the above-mentioned patents, there is already known so-called multi-print ink sheet capable of plural image recording operations (n times) at a same position. Such ink sheet allows, in a continuous recording of a length L, to maintain the length of said ink sheet transported during or after said image recording smaller than said length L ( $L/n: n > 1$ ). Thus the efficiency of use of the ink sheet can be improved to n times in comparison with the conventional ink sheet, whereby a decrease in the running cost of thermal transfer printer can be expected. Such recording is hereinafter called multi-printing method.

In such multi-printing with such multi-printing ink sheet, the ink of the ink layer thereof is heated n times, and the ink transfer onto the recording sheet is conducted by generating a shearing force, at each heating, between the fused (or subliming) ink and the unfused ink of the ink layer. Consequently, if the temperature of

the ink is lowered due to a prolonged interval from a line recording to the recording of a next line, the shearing force between the fused (or subliming) ink and unfused (or unsubliming) ink increases, thus rendering the separation of the ink sheet and the recording sheet more difficult. Such difficulty becomes more evident when the black information is present in a larger amount in the recording data of a line, and occurs more frequently in an apparatus in which the interval from the recording of a line to the start of recording of a next line is not constant but tends to become long, such as the facsimile apparatus.

For resolving such difficulty, it is proposed, after the recording operation, to repeat the recording of same data while the recording medium is stopped, and to heat the recording means in the interval before the next recording operation when the recording operation is not conducted over a predetermined period. However if the information of the original is large and is transmitted in plural divided blocks, such as the reception in the error correction mode (re-sending of a block containing error) in the facsimile, the interval between a recording operation and a next recording operation becomes considerably long. In such case, the above-explained measures are unable to provide satisfactory image quality. Also the difficulty in the separation of the ink sheet and the recording medium leads to so-called "adhesion" problem.

The JP-A-61-197256 discloses an apparatus for transferring a colorant of a transfer member to a recording medium using a thermal head. This apparatus, further, comprises means for driving the thermal head with a driving force in accordance with the ambient temperature, and means for increasing the driving force with respect to the driving force corresponding to the ambient temperature, when the recording is started after being interrupted during forming an image. A reference temperature detecting means is used on a substrate which has a greater heat capacity than the thermal head and the temperature gradients of the thermal head and the substrate differ from each other after a lapse of transferring by the thermal head such that a decrease of the temperature of the substrate takes more time than that of the recording head. Therefore, when recording is started again after the lapse of recording, the temperature detecting means detect the temperature which is higher than the actual temperature of the thermal head. As a consequence, the recording is restarted with a driving force corresponding to that higher temperature. By doing so, the thermal head does not generate sufficient heat. Thus, the transfer density will be thin and wide streaks will occur. To avoid this problem, the means for increasing the driving force provide an additional driving force with respect to the difference in temperature ranges of the substrate and the recording head.

The JP-A-62-3969 discloses that printing data for the next line is printed on the same line plural times, when a thermal recording method is used in which a

printing lapse of time occurs between printing operations in the present and in the next lines, and when the lapse time which is counted exceeds a predetermined time interval. However, when the printing lapse of time varies, an algorithm for various parameters is required to obtain a constant recording density. In particular, for facsimile apparatus usually being provided with different recording modes, the aforesaid is extremely difficult to realize. Furthermore, the energy to be applied to the thermal head is controlled in accordance with temperature measure by a temperature sensor. However, an electric power source for covering the maximum power determined by the detected temperature is required.

The JP-A-60-67178 discloses a thermal transfer recording apparatus the thermal head of which is preheated each time a predetermined time passes after printing on line and a repeated time interval and a pulse width for the preheat become longer.

None of the above mentioned thermal transfer recording apparatus and methods are suited to sufficiently overcome the so-called "adhesion problem". The same is true for the thermal transfer recording apparatus and method known from the JP-A-60/67 178 mentioned above according to which preheating is performed each time a predetermined time period after recording on a line and the time for the preheating becomes gradually longer.

#### Summary of the invention

The object of the present invention is to provide a thermal transfer recording apparatus and method of the kind defined by the precharacterizing features of claims 1 and 15, respectively, capable of sufficiently overcoming the adhesion problem.

Concerning the apparatus, this object is attained by the features of claim 1. Concerning the method this object is attained by the features of claim 15. Advantageous developments of the invention are defined in the subclaims.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a block diagram showing electrical connections between a control unit and a recording unit of an embodiment;

Fig. 2 is a block diagram of the facsimile apparatus of said embodiment;

Fig. 3A is a lateral cross-sectional view showing the structure of the facsimile apparatus of said embodiment;

Fig. 3B is an external perspective view of said facsimile apparatus;

Fig. 4 is a perspective view of a transport system for the ink sheet and the recording sheet;

Fig. 5 is a flow chart of the recording sequence in the facsimile apparatus of said embodiment;

Fig. 6 is a timing chart showing the timing of energization of recording in said embodiment;

Fig. 7 is a chart showing the relation between the pulse duration and the temperature in another embodiment of the present invention;

Fig. 8 is a flow chart of the recording sequence in a facsimile apparatus of said another embodiment of the present invention;

Fig. 9 is a timing chart showing the timing of energization of recording in said another embodiment of the present invention;

Fig. 10 is a cross-sectional view showing the principle of recording in said embodiment; and

Fig. 11 is a cross-sectional view of a multi-printing ink sheet employed in said embodiment.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The thermal transfer recording apparatus of the present invention to be explained in the following measures the interval, after an image recording with recording means, to a next image recording, and, upon measuring a predetermined interval, executes heat generation by said recording means again with same data immediately before the next image recording, and, upon measuring a time exceeding said interval, regulates the energy for driving the recording means in the next recording operation according to the measured time.

The present invention will now be clarified in detail by preferred embodiments thereof shown in the attached drawings.

[Description of facsimile apparatus (Figs. 1 - 4)]

Figs. 1 to 4 illustrate a thermal transfer printer embodying the present invention, applied to a facsimile apparatus, wherein Fig. 1 is a block diagram showing electrical connections between a control unit 101 and a recording unit 102 of said facsimile apparatus; Fig. 2 is a schematic block diagram of said facsimile apparatus; Fig. 3A is a lateral cross-sectional view thereof; Fig. 3B is an external perspective view thereof; and Fig. 4 is a perspective view of a transport system for the recording sheet and the ink sheet.

At first reference is made to Fig. 2 for explaining the schematic structure of the facsimile apparatus.

A reading unit 100 photoelectrically reads the original image and sends the obtained digital image signal to a control unit 101 of the same apparatus (in case of copy mode) or another apparatus (in case of facsimile mode), and is equipped with an original transporting motor, a CCD image sensor etc. The control unit 101 is constructed in the following manner. A line memory 110, for storing image data of a line, stores the image data of a line from the reading unit 100 in case of original image transmission (in facsimile mode) or copying (in copy mode), or the received and decoded image data of a line in case of image data reception. The image formation is conducted by the transfer of the stored data to a

recording unit 102. An encoding/decoding unit 111 encodes the image information to be transmitted for example by MH encoding, and decodes the received image codes into image data. A buffer memory 112 is used for storing the encoded image data which are to be transmitted or are received. These components of the control unit 101 are controlled by a CPU 113 composed for example of a microprocessor. In addition to said CPU 113, the control unit 101 is provided with a ROM 114 storing control program of the CPU 113 and various data, and a RAM 115 for temporarily storing various data as a work area for the CPU 113.

A recording unit 102 is provided with a thermal line head, having plural heat-generating elements 132 over the width of recording, and effects image recording on a recording sheet by thermal transfer recording method. The structure of said unit will be explained in more detail later with reference to Fig. 3. An operation unit 103 is provided with various function keys such as a transmission start key, and input keys for telephone numbers. A switch 103a, used for indicating the kind of the ink sheet 14 to be employed, indicates a multi-print ink sheet or an ordinary one-time ink sheet respectively when it is on or off. A display unit 104, usually positioned next to the operation unit, indicates the state of various functions and the state of the apparatus. A power source unit 105 supplies the entire apparatus with electric power. There are further provided a modem (modulator-demodulator) for AC-DC conversion of the transmission or reception signal, a network control unit (NCU) 107 for communication control for an outside line, and a telephone set 108 with a telephone dial.

In the following there will be explained the structure of the recording unit 102 with reference to Fig. 3, wherein same components as those in Fig. 2 are represented by same numbers.

A rolled sheet 10, composed of plain recording paper 11 wound on a core 10a, is rotatably housed in the apparatus so as to feed the recording sheet 11 to a thermal head unit 13 by the rotation of a platen roller 12 in the direction of arrow. A rolled sheet loading unit 10b detachably houses the rolled sheet 10. The platen roller 12 advances the recording sheet 11 in a direction b, and presses an ink sheet 14 and the recording sheet 11 to the heat-generating elements 132 of the thermal head 13. After the image recording by the heat generated by the thermal head 13, the recording sheet 11 is advanced toward discharge rollers 16a, 16b by further rotation of the platen roller 12. Upon completion of image recording of a page, the recording sheet is cut into a page by the engagement of cutter members 15a, 15b and is discharged.

An ink sheet feed roll 17 with wound ink sheet 14 and an ink sheet takeup roll 18 are driven by an ink sheet motor to be explained later, for advancing the ink sheet 14 in a direction a. Said ink sheet feed roll 17 and ink sheet takeup roll 18 are detachably loaded in an ink sheet loading unit 70 of the apparatus. There are further provided a sensor 19 for detecting the remaining

amount and the transport speed of the ink sheet 14; an ink sheet sensor 20 for detecting the presence or absence of the ink sheet 14; a spring 21 for pressing the thermal head 13 to the platen roller 12 across the recording sheet 11 and the ink sheet 14; and a recording sheet sensor 22 for detecting the presence or absence of the recording sheet.

In the following there will be explained the structure of the reading unit 100.

A light source 30 illuminates an original image 32. The light reflected by said original image 32 is guided, through an optical system (mirrors 50, 51 and a lens 52), to the CCD sensor 31 and converted into an electrical signal. The original 32 is transported at a speed corresponding to the reading speed for said original, by means of transport rollers 53, 54, 55, 56 driven by an unrepresented original transporting motor. An original stacker 57 can support plural originals. Said originals are guided by a slider 57a, then separated one by one, by the cooperation of a transport roller 54 and a separating member 58, subjected to image reading in the reading unit 100 and discharged to a tray 77.

There are also provided a control circuit board 41 constituting the principal part of the control unit 101 and sending control signals to the various units of the apparatus; a modem circuit board 106; and an NCU circuit board 107.

Fig. 4 shows the details of a transport mechanism for the ink sheet 14 and the recording sheet 11.

A recording sheet transport motor 24 rotates the platen roller 12, thereby advancing the recording sheet in a direction b which is opposite to the direction a. An ink sheet transport motor 25 advances the ink sheet 14 in said direction a by a capstan roller 71 and a pinch roller 72. There are also provided gears 26, 27 for transmitting the rotation of the recording sheet transport motor 24 to the platen roller 12; gears 73, 74 for transmitting the rotation of the ink sheet transport motor 25 to the capstan roller 71; and a slip clutch unit 75.

The ink sheet 14 transported by the capstan roller 71 can be securely taken up on the roll 18, by selecting the ratio of the gears 74 and 75 in such a manner that the length of the ink sheet 14 taken up on the roll 18 by the rotation of the gear 75a is longer than that of the ink sheet transported by the capstan roller 71. The difference between the amount of ink sheet 14 taken up by the roll 18 and that advanced by the capstan roller 71 is absorbed by the slip clutch unit 75, and the variation in the transport speed of the ink sheet 14, resulting from the change in the diameter of the roll 18, can be prevented.

Fig. 1 shows electrical connections between the control unit 101 and the recording unit 102 in the facsimile apparatus of the present embodiment, wherein same components as those in other drawings are represented by same numbers.

The thermal head 13 is composed of a line head, and is provided with a shift register 130 for storing serial recording data of a line and shift clock signals 43 sup-

plied from the control unit 101, a latch circuit 131 for latching the data of the shift register 130 by a latch signal 44, and heat-generating elements 132 composed of plural heat-generating resistors of a line. Said heat-generating resistors 132 are driven in divided manner in m blocks 132-1 - 132-m. A temperature sensor 133 is mounted on the thermal head 13 for detecting the temperature thereof. The output signal 42 of said temperature sensor 133 is A/D converted in the control unit 101 and supplied to said CPU 113, which in response detects the temperature of the thermal head 13 and accordingly regulates the energy supplied to the thermal head 13 depending on the characteristics of the ink sheet 14, for example by varying the pulse duration of a strobe signal 47 or by varying the drive voltage for the thermal head 13. Programmable timers 116, 117 are set at times by the CPU 113, effect time measurement by instructions therefrom, and sends an interruption signal or a time-out signal to the CPU 113 at instructed times.

The kind of the ink sheet 14 may be identified by a manual operation of the switch 103a of the aforementioned operation unit 103, or automatically by a mark printed on the ink sheet 14 or a mark, a notch or a projection provided on the cartridge of said ink sheet.

A driving circuit 46 receives a drive signal for the thermal head 13 from the control unit 101, and generates a strobe signal 47 for driving each block of the thermal head 13. Said driving circuit 46 is capable, in response to a command of the control unit 101, of varying the energy supplied to the thermal head 13 by varying the voltage to a power supply line 45 for current supply to the heat-generating elements 132 of the thermal head 13. A driving circuit 36, for driving cutter members 15, contains a cutter driving motor etc. A sheet discharge motor 39 drives the discharge rollers 16. Driving circuits 35, 48, 49 respectively drive the discharge motor 39, the recording sheet motor 24 and the ink sheet motor 25. Said motors are composed of stepping motors in the present embodiment, but they may also be composed of DC motors.

[Recording operation (Figs. 1 - 6)]

Fig. 5 is a flow chart of a page recording sequence in the facsimile apparatus of the present embodiment, and a corresponding program is stored in the ROM 114 of the control unit 101.

Said sequence is started when the image data of a line to be recorded are stored in the line memory 110 whereby the recording operation is enabled. It is assumed that the control unit 101 identifies the loading of a multi-print ink sheet 14 for example by the switch 103a.

At first a step S1 serially transfers the recording data of a line to the shift register 130. Upon completion of said data transfer, a step S2 generates the latch signal 44 to store the recording data of a line in the latch circuit 131. Then a step S3 activates the ink sheet motor 25 thereby transporting the ink sheet 14 by an amount

of 1/n lines. A step S4 then transports the recording sheet 11 by an amount corresponding to a line. In the facsimile apparatus of the present embodiment, said length of a line is selected at ca. 1/15.4 mm, and the amounts of transportation of the recording sheet 11 and the ink sheet 14 are determined by varying the numbers of energizing pulses respectively for the recording sheet motor 24 and the ink sheet motor 25.

A next step S5 executes image recording by energizing each block of the heat-generating elements 132, and a step S6 discriminates whether all the m blocks have been energized. If not, the sequence proceeds to a step S7 for transferring the recording data of a next line to the shift register 130 of the thermal head 13, and then returns to the step S5.

If the step S6 identifies the completion of energization of all the m blocks, indicating the completion of recording of a line, a step S8 sets the timer 116 at a predetermined time  $t_1$  (for example 20 ms), and the timer 117 at another predetermined time  $t_2$  (for example 25 ms;  $t_2 > t_1$ ), and initiates the time measurement by said timers 116, 117. Then a step S9 discriminates whether the image recording of a page has been completed. If not, a step S10 discriminates whether all the image data of a next line have been transferred to the shift register 130 of the thermal head 13. If not, the step S10 awaits the transfer of all the data of the next line to the thermal head 13. On the other hand, if the step S9 identifies the completion of image recording of a page, the sequence proceeds to a step S15 for effecting the cutting and discharge of the recording sheet 11, thereby terminating the image recording sequence.

Upon completion of the transfer of the image data of a line to be recorded next to the thermal head 13, the sequence proceeds to a step S11 for discriminating whether the timer 117 has expired, namely whether 25 ms has elapsed. If not, the sequence proceeds to a step S13 for discriminating whether the timer 116 has expired, namely whether 20 ms has elapsed. If not (namely if 20 ms has not elapsed after the recording of the preceding line), the sequence returns to the step S2 for repeating the recording sequence explained above.

If the step S13 identifies that the timer 116 has expired (elapsed time between 20 and 25 ms), the sequence proceeds to a step S14 for energizing the thermal head 13 for a period  $\Delta t_2$  and then returns to the step S2. On the other hand, if the step S11 identifies that the timer 117 has expired (elapsed time at least equal to 25 ms), the sequence proceeds to a step S12 for energizing the thermal head 13 for a period  $\Delta t_1$  and then returns to the step S2. Said periods  $\Delta t_1$  and  $\Delta t_2$  satisfy a relation  $\Delta t_1 > \Delta t_2$ . In the present embodiment,  $\Delta t_1$  and  $\Delta t_2$  are respectively selected, for example, at 0.1 ms and 0.05 ms. Consequently the energy supplied to the thermal head 13 in the step S12 is larger than that in the step S14.

As explained in the foregoing, in the present embodiment, the thermal head 13 is given a larger energy, if the period from the completion of the preced-

ing recording operation to the start of next recording operation is longer, whereby the cooled thermal head 13 is sufficiently heated and the adhesion of the ink sheet 14 and the recording sheet 11 is reduced.

Fig. 6 shows an example of timing of energization of the thermal head 13 in the recording operation in this embodiment. In this example, the heat-generating resistors 132 of the thermal head 13 are energized in four blocks. Strobe signals 1 - 4 respectively correspond to said blocks of the heat-generating resistors 132.

In Fig. 6, 61, 63 and 65 indicate the timings of energization in the actual image recording, while 60 and 64 indicate the timings of energization of a period  $\Delta t_2$  conducted in the step S14 shown in Fig. 5. Also 62 indicates the timing of energization of a period  $\Delta t_1$  conducted in the step S12 shown in Fig. 5. A time  $\Delta T_1$ , indicating the period from the end of the recording operation 61 to the transfer of the recording data for the recording operation 63 to the thermal head 13, is longer in this case than the time  $t_2$  set in the timer 117.

Also the period  $\Delta T_2$ , from the end of the recording operation 63 to the transfer of the recording data for the next recording operation 65 to the thermal head 13, is longer than the time  $t_1$  set in the timer 116 but shorter than the time  $t_2$  set in the timer 117. Consequently, the energization 62 of the thermal head 13 after the period  $\Delta T_1$  following the image recording 61 is conducted with a pulse duration  $\Delta t_1$ , while the energization 64 after the period  $\Delta T_2$  following the image recording 63 is conducted with a pulse duration  $\Delta t_2$ . The present embodiment employs a control of two levels, but there may also be employed a control of three or more levels. Also at such preheating of the recording head, the recording data used for such pre-heating may be those completely different from the recording data of the new line, such as all black data that activate all the heat-generating elements of the thermal head.

[Another embodiment]

In the following there will be explained another embodiment employing plural pre-heatings, in which the duration of the pulse supplied to the thermal head 13 is varied depending not only on the interval of recordings but also on the temperature of the thermal head. In the following, same components as those in the foregoing embodiment will be represented by same numbers and will not be explained further.

Fig. 7 shows the relation between the temperature  $T_h$  of the thermal head 13 and the duration  $\Delta t$  of the energizing pulse.

The temperature of the thermal head 13 is detected from the output signal of the temperature sensor 133. In the present embodiment there are provided two tables T1, T2 which are respectively selected when the interval of recording is at least equal to 20 msec or less than 20 msec.

Data of said tables T1, T2 are so constructed that the duration of the energizing pulse becomes shorter

with the increase of the temperature of the thermal head 13. For a same head temperature, the table T1 provides a longer pulse duration than in the table T2. Consequently the energy supplied to the thermal head 13 increases as the temperature of the thermal head 13 is lower or as the interval of recording is longer in excess of 20 msec.

The present embodiment employs two tables as explained above, but there may naturally be employed three or more tables.

Fig. 8 is a flow chart of the recording sequence of a page in the facsimile apparatus of the present embodiment, and a corresponding control program is stored in the ROM 114 of the control unit 101.

This sequence is started when the image data of a line to be recorded are stored in the line memory 110 whereby the recording operation is enabled. It is assumed that the control unit 101 identifies the loading of a multi-print ink sheet 14 for example by the switch 103a of the operation unit 103.

At first a step S21 transfers the recording data of a line serially to the shift register 130. Upon completion of said data transfer, a step S22 generates the latch signal 44 to store the recording data of a line in the latch circuit 131. Then a step S23 activates the ink sheet motor 25 thereby transporting the ink sheet 14 by an amount of  $1/n$  lines. In the facsimile apparatus of the present embodiment, said length corresponding to a line is selected as ca.  $1/15.4$  mm, and the amounts of transportation of the recording sheet 11 and the ink sheet 14 are determined by varying the number of energizing pulses respectively for the recording sheet motor 24 and the ink sheet motor 25.

A next step S25 executes image recording by energizing one of the blocks of the heat-generating elements 132, and a step S26 discriminates whether all the  $m$  blocks have been energized. If not, the sequence proceeds to a step S27 for transferring the recording data of a next line to the shift register 130 of the thermal head 13, and then returns to the step S25.

If the step S26 identifies the completion of energization of all the  $m$  blocks, indicating the completion of recording of a line, a step S28 sets the timer 116 at a predetermined time  $t_1$  (for example 5 msec) and the timer 117 at another predetermined time  $t_2$  (for example 20 msec), and initiates the time measurement by said timers 116, 117. Then a step S29 discriminates whether the image recording of a page has been completed. If not, a step S30 discriminates whether all the image data of a next line have been transferred to the shift register 130 of the thermal head 13. If not, the step S30 awaits the transfer of all the data of the next line to the thermal head 13.

Upon completion of the transfer of the image data of a line to be recorded next to the thermal head 13, the sequence proceeds to a step S31 for discriminating whether the timer 117 has expired, namely whether the time  $t_2$  (20 ms in this case) has elapsed. If elapsed, the sequence proceeds to a step S32 for detecting the tem-

perature  $T_h$  of the thermal head 13 from the output signal 42 of the temperature sensor 133, and determining the pulse duration  $\Delta t$  for preheating the thermal head 13, based on the table T1 shown in Fig. 7. Then a step S33 executes pre-heating by energizing all the blocks of the thermal head 13 for a period  $\Delta t$ . Then a step S34 discriminates whether said pre-heating is of the 2nd time.

If it is the pre-heating of the 1st time, the sequence returns to the step S32 to detect the temperature of the thermal head 13 by the temperature sensor 133, and the steps S32 to S34 execute again the pre-heating according to the temperature of the thermal head 13.

The present embodiment executes the pre-heating in two cycles as explained above, but there may be employed a larger number of cycles. When the step S34 confirms the completion of pre-heating of two cycles, the sequence returns to the step S22 for executing the image recording as explained before.

If the step S31 identifies that the time  $t_2$  has not elapsed, the sequence proceeds to a step S35 for discriminating whether the timer 116 has expired, namely whether the time  $t_1$  (5 msec in this case) has elapsed. If elapsed, a step S36 detects the temperature  $T_h$  of the thermal head 13 from the output signal 42 of the temperature sensor 133 and determines the duration  $\Delta t$  of the pulse energizing the thermal head 13, based on the table T2 shown in Fig. 7.

Then a step S37 energizes the thermal head 13 for a period  $\Delta t$ . Then, if a step S38 identifies the pre-heating as of the 1st cycle, the sequence returns to the step S36 for detecting the temperature of the thermal head 13 from the signal of the temperature sensor 133, and a pre-heating based on said temperature is conducted in the same manner as in the steps S36 and S37 explained before. On the other hand, if the pre-heating of the 2nd cycle is identified, the sequence returns to the step S22 for executing the image recording as explained before.

If the step S35 identifies that the time  $t_1$  has not elapsed, namely 5 msec has not elapsed after the recording of the preceding line, the sequence returns to the step S22 for effecting the recording of the next line.

When the step S29 identifies the completion of recording of a page, the sequence proceeds to a step S39 for cutting and discharging the recording sheet 11, thereby terminating the image recording sequence.

In the present embodiment, as explained in the foregoing, the thermal head 13 is given a larger energy when the interval from the end of the preceding recording operation to the start of the next recording operation is long, or when the temperature of the thermal head 13 is lowered, whereby the cooled thermal head 13 can be sufficiently warmed and the adhesion between the ink sheet 14 and the recording sheet 11 can be reduced.

Fig. 9 shows an example of the timing of energization of the thermal head 13 in the recording operation of the present embodiment.

As explained in the foregoing, the heat-generating

resistors 132 of the thermal head 13 are driven in four divided blocks. Strobe signals 1 - 4 respectively correspond to the blocks of said heat-generating resistors 132.

Referring to Fig. 9, 161, 163 and 165 indicate the timing of energization in the actual image recording, while 160, 162, 164 indicate the timing of two-step pre-heating executed in the steps S33 and S37 shown in Fig. 8.  $\Delta T$  indicates the pulse duration at the pre-heating, determined by the temperature  $T_h$  of the thermal head 13 and the interval of recording, according to the table T1 or T2 shown in Fig. 7.

In the above-explained embodiment, the pre-heatings of two cycles are conducted with the recording data of the preceding line, but said data used for heating the heat-generating elements in such pre-heating operation may be completely different from those of the preceding line, and can for example be all black data for activating all the heat-generating elements of the thermal head.

Also in the foregoing embodiment, the pre-heating of the recording means conducted between the recording operations or before the next recording operation is conducted with a small energy which is not enough for recording an image on the recording medium.

[Principle of recording (Fig. 10)]

Fig. 10 shows the state of image recording in the present embodiment in which the recording sheet 11 and the ink sheet 14 are moved in mutually opposite directions.

As shown in Fig. 10, the recording sheet 11 and the ink sheet 14 are pinched between the platen roller 12 and the thermal head 13, which is pressed against the platen roller 12 at a predetermined pressure exerted by the spring 21. The recording sheet is transported in a direction  $b$  with a speed  $V_p$  by the rotation of the platen roller 12. On the other hand, the ink sheet 14 is advanced in a direction  $a$  with a speed  $V_i$  by the rotation of the ink sheet motor 25.

When the heat-generating elements 132 of the thermal head 13 are energized by the power source unit 105, a hatched area 91 of the ink sheet 14 is heated. 14a indicates the substrate film of the ink sheet, while 14b indicates the ink layer thereof. Energization of the heat-generating elements 132 fuse the ink of the ink layer 91, and a part 92 thereof is transferred to the recording sheet 11. The transferred part 92 is about  $1/n$  of the ink layer 91.

At said transfer, it is necessary to generate a shearing force at a boundary line 93 of the ink layer 14b, thereby transferring the ink layer portion 92 only onto the recording sheet 11. However this shearing force varies depending on the temperature of the ink layer, and tends to become smaller as the temperature of the ink layer is higher. As the shearing force in the ink layer becomes larger with a shorter heating time of the ink sheet 14, the ink layer to be transferred can be securely peeled from the ink sheet 14 by an increase in the rela-

tive speed between the ink sheet 14 and the recording sheet 11.

In the present embodiment, the relative speed between the ink sheet 14 and the recording sheet 11 is increased by adopting mutually opposite transport directions for said sheets, as the heating time of the thermal head 13 in a facsimile apparatus is as short as about 0.6 seconds.

[Ink sheet (Fig. 11)]

Fig. 11 is a cross-sectional view of the multi-print ink sheet employed in the present embodiment and composed in this case of four layers.

A second layer is composed of a substrate film for the ink sheet 14. In case of multi-printing, as a same position is subjected to thermal energy plural times, there is advantageously employed aromatic polyamide film or condenser paper which has a high thermal resistance, but conventional polyester film may also be employed for this purpose. The thickness of said substrate film is preferably as small as possible for improving the print quality, but is desirably in a range of 3 to 8  $\mu\text{m}$  in consideration of the mechanical strength.

A third layer is an ink layer containing an amount of ink allowing transfers of  $n$  times onto the recording sheet. Said ink layer is principally composed of an adhesive material such as EVA resin, a coloring material such as carbon black or nigrosin dye, and a binding material such as carnauba wax or paraffin wax, so as to enable uses of  $n$  times in a same place. the coating amount of said ink is preferably in a range of 4 - 8  $\text{g/m}^2$ , but can be arbitrarily selected as the sensitivity or density can be regulated by said coating amount.

A 4th layer is a top coating layer composed for example of transparent wax, for preventing the transfer of the ink of the 3rd layer by pressure to the recording sheet in non-printing portions. The transfer by pressure takes therefore place in the transparent 4th layer only, and the background smudge can thus be prevented. A first layer is a thermally resistant coating, for protecting the substrate film of the 2nd layer from the heat of the thermal head 13. Presence of such coating is preferable for multi-printing in which thermal printing of  $n$  lines may be applied to a same position (when black information continues), but the use of such coating may be arbitrarily selected. Also such coating is effective for a substrate film of relatively low heat resistance, such as a polyester film.

The structure of the ink sheet 14 is not limited to this embodiment, but may be composed for example of a substrate layer and a porous ink containing layer provided on a side of said substrate layer, or of a heat resistant ink layer of a fine porous network structure formed on a substrate film and impregnated with ink. The substrate film can be composed of a film for example of polyamide, polyethylene, polyester, polyvinyl chloride, triacetyl cellulose or nylon, or paper. The heat resistant coating, which is not indispensable, may be

composed of silicone resin, epoxy resin, fluorinated resin or nitrocellulose.

As an example, the ink sheet having thermosublimable ink can be composed of a substrate material composed of polyethylene terephthalate, polyethylene naphthalate or aromatic polyamide, and a coloring material layer formed thereon and containing a dye and spacer particles formed from guanamine resin and fluorinated resin.

Also the heating method is not limited to the aforementioned method utilizing a thermal head, but may also be a method of supplying an electric current into the ink layer or a method of ink transfer with a laser beam.

Though the foregoing embodiments have been limited to a structure employing a thermal line head, the present invention is also applicable to so-called serial type thermal transfer printer. Also the foregoing embodiment have been limited to the case of multi-printing, but the present invention is likewise applicable to ordinary thermal transfer recording employing the one-time ink sheet.

Furthermore, though the foregoing embodiments have been limited to the thermal transfer printer applied to a facsimile apparatus, the present invention is applicable also to a word processor, a typewriter, a copying apparatus of the like.

The recording medium is not limited to recording paper but can also be composed of cloth or plastic sheet, for example, as long as ink transfer is possible. Also the ink sheet is not limited to the rolled structure shown in the foregoing embodiments but can also be of so-called ink sheet cassette structure in which a casing holding ink sheets therein, is detachably loaded in the recording apparatus.

In the present embodiment, as explained in the foregoing, the recording head is activated again with the image data of the preceding line if the interval between the recording operations exceeds a predetermined time. Also a larger energy than in the preceding recording operation is applied to the recording head if a time longer than said predetermined time has elapsed, whereby the separation of the ink sheet and the recording sheet can be facilitated and a sufficiently high image density can be obtained.

The foregoing embodiments employ a thermal head as the recording means, but the present invention is not limited to such recording means. For example, there may be employed an ink jet recording head, for recording an image on the recording medium by discharging ink. Such ink jet recording head is generally equipped with a fine liquid discharge opening (orifice), a liquid path, an energy action part provided on a part of said liquid path, and energy generating means for generating a liquid droplet forming energy to act on the liquid present in said energy action part. Said energy generating means may be composed of an electromechanical converter such as a piezoelectric element, means for irradiating with an electromagnetic wave such

as a laser beam thereby heating said liquid and generating a liquid droplet by the effect of said heat, or an electrothermal converter for heating the liquid thereby discharging said liquid. Among these methods, so-called bubble ink jet recording head, in which the electrothermal converter is given a drive signal causing a rapid temperature increase in said converter causing membrane boiling on said converter and forming a bubble in the ink liquid, thereby discharging ink from the discharge opening by the growth of said bubble, is particularly suitable for recording of high resolving power because the discharge openings can be arranged with a high density.

These embodiments are particularly effective in the facsimile apparatus or the like in which the interval of the image data of the lines is not constant and may become long.

As explained in the foregoing, the recording means is activated before the next recording operation if the recording operation is interrupted over a predetermined period after the preceding recording of a line, and said recording means is given an increased energy if the recording operation is interrupted for a time longer than said predetermined period, whereby the quality of the recorded image can be improved and the separation of the ink sheet and the recording medium can be facilitated.

As explained in the foregoing, the present invention facilitates the separation of the ink sheet and the recording medium, and ensures satisfactory transportation of the recording medium.

## Claims

1. A thermal transfer recording apparatus for image recording on a recording medium (11) by transferring ink of an ink sheet (14) onto the recording medium, comprising:
  - ink sheet transport means (25) for transporting the ink sheet (14);
  - recording medium transport means (24) for transporting the recording medium (11);
  - recording means (13) for effecting the ink sheet (14) thereby recording an image on the recording medium (11);
  - heat generation means (46) for driving the recording means (13); and
  - control means (101) for controlling said ink sheet transport means (25) to transport said ink sheet (14) after driving said recording means (13) by said heat generation means (46),
 characterized in that
  - timer means (116, 117) for measuring the time interval from the end of recording of a line to the completion of preparing for recording of a

next line are provided, the heat generation means (46) are adapted to also effect heat generation after the completion of preparing for recording of the next line prior to a next recording operation by applying energy varying in accordance with a counted time by said timer means (116, 117), said energy being not enough to record;

the control means (101) is also adapted for controlling the heat generation means (46) according to an interval exceeding a predetermined time interval.

2. An apparatus according to claim 1, wherein said heat generation means (46) is adapted to apply heat energy which is not enough to record based on the temperature of the recording means prior to a next recording operation.
3. An apparatus according to claim 1 or 2, wherein the control means (101) is further adapted to effect control in such a manner that the recording means (13) acts on the ink sheet (14) plural times.
4. An apparatus according to any one of the preceding claims, wherein said control means (101) is alternatively adapted to control the said heat generation means (46) with all black data prior to said operation in the image recording.
5. An apparatus according to any one of the preceding claims, wherein the control means (101) is adapted to increase the amount of energy applied to said heat generation means (46) as the interval between two successive recording operations becomes longer.
6. An apparatus according to any one of the preceding claims, wherein the transporting direction of the ink sheet (14) is opposite to that of the recording medium (11).
7. An apparatus according to any one of the preceding claims, wherein the transporting speed of the ink sheet (14) is smaller than that of the recording medium (11).
8. An apparatus according to any one of the preceding claims, wherein the recording means (13) comprises a full-line thermal head.
9. An apparatus according to any one of the preceding claims, wherein
  - said heat generation means (46) comprises a plurality of heat generating elements (132), and
  - said control means (101) is adapted for driving

said heat generation elements (132) immediately before said next recording operation by means of a first amount of heat energy being smaller than the amount of heat energy for recording, when the recording means (13) is not driven for a first predetermined time period, and by means of a second amount of heat energy being smaller than the first amount of heat energy, when the recording means (13) is not driven for a second predetermined time period, the second predetermined time period being longer than the first one.

10. An apparatus according to claim 9, wherein said heat generating elements (132) are driven by means of said first amount of heat energy in response to the temperature of the recording means (13) or temperature in the vicinity of the recording means (13), and by means of said second amount of heat energy in response to the temperature of the recording means (13) or to the temperature in the vicinity of the recording means (13).
11. An apparatus according to claim 9 or 10, wherein first and second amount of heat energy drive the heat generating elements (132) according to the same pattern.
12. An apparatus according to claim 9 or 10, wherein first and second amount of heat energy drive all of the heat generating elements (132) according to a black pattern.
13. An apparatus according to claim 9 or 10, wherein first and second amount of heat energy are applied to by either driving said heat generating elements (132) once or by selectively driving them for plural times.
14. An apparatus according to any one of the preceding claims, wherein the ink sheet (14) comprises a multi-coated layer (14a, 14b).
15. A thermal transfer recording method for image recording on a recording medium by transferring ink of an ink sheet onto the recording medium, comprising the steps of:

transporting the ink sheet by ink sheet transport means;  
transporting the recording medium by recording medium transport means;  
effecting the ink sheet by recording means thereby recording an image on the recording medium;  
driving the recording means by heat generation means; and

conveying the ink sheet after driving said recording means at said driving step,

characterized by

counting the time by timer means for measuring the time interval from the end of recording of a line to completion of preparing for recording of a next line;  
wherein the recording means is driven to also effect heat generation after the completion of preparing for recording of the next line prior to a next recording operation by applying energy varying in accordance with a counted time by said timer means, said energy being not enough to record.

16. A method according to claim 15, wherein said heat generation means (46) is adapted to apply heat energy which is not enough to record based on the temperature of the recording means prior to a next recording operation.
17. A method according to claim 15 or 16, wherein said controlling of the heat generation means being comprised of heat generating elements is performed by a preheat step for driving the heat generating elements by means of a first amount of heat energy being smaller than the amount of heat energy for recording, when said next recording operation is performed after a first predetermined time counted by said timer means and by means of a second amount of heat energy being smaller than the amount of first heat energy, when said next recording operation is performed after a second predetermined time counted by said timer means, the second predetermined time being greater than the first predetermined time.

18. A method according to claim 17, wherein said heat generating elements are driven by means of said first amount of heat energy in response to said first time counted and a detected temperature of the recording means or a detected temperature in the vicinity of the recording means and by means of said second amount of heat energy in response to said second time counted and a detected temperature of the recording means and a detected temperature in the vicinity of the recording means.

19. A facsimile apparatus comprising a thermal transfer recording apparatus according to any one of the claims 1 to 15.

## Patentansprüche

1. Thermoübertragungs-Aufzeichnungsvorrichtung zur Bildaufzeichnung auf ein Aufzeichnungsmedium (11) durch Übertragung von Tinte eines Tin-

tentuches (14) auf das Aufzeichnungsmedium, mit

- einer Tintentuchtransporteinrichtung (25) zum Transportieren des Tintentuches (14),
- einer Aufzeichnungsmedium-Transporteinrichtung (24) zum Transportieren des Aufzeichnungsmediums (11),
- einer Aufzeichnungseinrichtung (13) zum Einwirken auf das Tintentuch (14), wodurch ein Bild auf das Aufzeichnungsmedium (11) aufgezeichnet wird,
- einer Wärmeerzeugungseinrichtung (46) zur Ansteuerung der Aufzeichnungseinrichtung (13), und
- einer Steuereinrichtung (101) zur Steuerung der Tintentuch-Transporteinrichtung (25) zum Transportieren des Tintentuches (14) nach Ansteuerung der Aufzeichnungseinrichtung (13) durch die Wärmeerzeugungseinrichtung (46),

dadurch gekennzeichnet, daß

- Zeitgebermittel (116, 117) zum Messen des Zeitintervalls vom Ende der Aufzeichnung einer Zeile bis zur Beendigung der Vorbereitung der Aufzeichnung einer nächsten Zeile vorgesehen sind,
  - die Wärmeerzeugungseinrichtung (46) so ausgebildet ist, daß auch eine Wärmeerzeugung nach Beendigung der Vorbereitung für die Aufzeichnung der nächsten Zeile vor dem nächsten Aufzeichnungsbetrieb durch Zuführen von in Übereinstimmung mit einer durch die Zeitgebermittel (116, 117) ermittelten Zeit variierenden Energie bewirkt wird, wobei die Energie nicht für eine Aufzeichnung ausreicht, und
  - die Steuereinrichtung (101) so ausgebildet ist, daß sie auch die Wärmeerzeugungseinrichtung (46) für ein Zeitintervall steuert, das ein vorbestimmtes Zeitintervall überschreitet.
2. Vorrichtung nach Anspruch 1, bei der die Wärmeerzeugungseinrichtung (46) so ausgebildet ist, daß Wärmeenergie, die für eine Aufzeichnung nicht ausreicht, aufgrund der Temperatur der Aufzeichnungseinrichtung vor einem nächsten Aufzeichnungsvorgang zugeführt wird.
3. Vorrichtung nach Anspruch 1 oder 2, bei der die Steuereinrichtung (101) weiter so ausgebildet ist, daß sie die Steuerung auf solche Weise bewirkt, daß die Aufzeichnungseinrichtung (13) mehrere Male auf das Tintentuch (14) einwirkt.
4. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der die Steuereinrichtung (101) alternativ so ausgebildet ist, daß die Wärmeerzeugungseinrichtung (46)

vor dem Betrieb bei der Bildaufzeichnung insgesamt mit Schwarz-Daten gesteuert wird.

5. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der die Steuereinrichtung (101) so ausgebildet ist, daß der der Wärmeerzeugungseinrichtung (46) zugeführte Energiebetrag steigt, wenn das Intervall zwischen zwei aufeinanderfolgenden Aufzeichnungsvorgängen länger wird.
6. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der die Transportrichtung des Tintentuches (14) entgegengesetzt zu derjenigen des Aufzeichnungsmediums (11) ist.
7. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der die Transportgeschwindigkeit des Tintentuches (14) geringer als diejenige des Aufzeichnungsmediums (11) ist.
8. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der die Aufzeichnungseinrichtung (13) einen Vollzeilen-Thermokopf aufweist.
9. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der
- die Wärmeerzeugungseinrichtung (46) eine Mehrzahl von wärmeerzeugenden Elementen (132) aufweist, und
  - die Steuereinrichtung (101) so ausgebildet ist, daß sie die wärmeerzeugenden Elemente (132) unmittelbar vor dem nächsten Aufzeichnungsvorgang mit einem ersten Wärmeenergiebetrag ansteuert, der kleiner als der Wärmeenergiebetrag für die Aufzeichnung ist, wenn die Aufzeichnungseinrichtung (13) für eine erste vorbestimmte Zeitperiode nicht angesteuert wird, und mit einem zweiten Wärmeenergiebetrag, der kleiner als der erste Wärmeenergiebetrag ist, wenn die Aufzeichnungseinrichtung (13) für eine zweite vorbestimmte Zeitperiode nicht angesteuert wird, wobei die zweite vorbestimmte Zeitperiode länger als die erste ist.
10. Vorrichtung nach Anspruch 9, bei der die wärmeerzeugenden Elemente (132) mit dem ersten Wärmeenergiebetrag in Reaktion auf die Temperatur der Aufzeichnungseinrichtung (13) oder die Temperatur in Umgebung der Aufzeichnungseinrichtung (13) angesteuert werden, und mit dem zweiten Wärmeenergiebetrag in Reaktion auf die Temperatur der Aufzeichnungseinrichtung (13) oder die Temperatur in der Umgebung der Auf-

zeichnungseinrichtung (13).

11. Vorrichtung nach Anspruch 9, bei der die wärmeerzeugenden Elemente (132) mit dem ersten und zweiten Wärmeenergiebetrag nach dem gleichen Muster angesteuert werden. 5
12. Vorrichtung nach Anspruch 9 oder 10, bei der alle wärmeerzeugenden Elemente (132) mit dem ersten und zweiten Wärmeenergiebetrag nach einem Schwarz-Muster angesteuert werden. 10
13. Vorrichtung nach Anspruch 9 oder 10, bei der der erste und zweite Wärmeenergiebetrag entweder durch einmalige Ansteuerung der wärmeerzeugenden Elemente (132) oder durch deren mehrmalige selektive Ansteuerung zugeführt werden. 15
14. Vorrichtung nach einem der vorhergehenden Ansprüche, bei der das Tintentuch (14) eine Mehrfach-Beschichtung (14a, 14b) aufweist. 20
15. Thermoübertragungs-Aufzeichnungsverfahren zur Bildaufzeichnung auf ein Aufzeichnungsmedium durch Übertragung von Tinte eines Tintentuches auf das Aufzeichnungsmedium, mit den Schritten: 25
  - Transportieren des Tintentuches durch eine Tintentuch-Transporteinrichtung, 30
  - Transportieren des Aufzeichnungsmediums durch eine Aufzeichnungsmedium-Transporteinrichtung, 35
  - Einwirken auf das Tintentuch durch die Aufzeichnungseinrichtung, wodurch ein Bild auf das Aufzeichnungsmedium aufgezeichnet wird, 40
  - Ansteuern der Aufzeichnungseinrichtung durch eine Wärmeerzeugungseinrichtung, und 40
  - Transportieren des Tintentuches nach Ansteuerung der Aufzeichnungseinrichtung im Ansteuerschritt, 40

gekennzeichnet durch 45

- das Zählen der Zeit durch Zeitgebermittel zur Messung des Zeitintervalls vom Ende der Aufzeichnung einer Zeile bis zur Beendigung der Vorbereitung der Aufzeichnung einer nächsten Zeile, wobei die Aufzeichnungseinrichtung so angesteuert wird, daß sie auch nach Beendigung der Vorbereitung zur Aufzeichnung der nächsten Zeile vor einem nächsten Aufzeichnungsvorgang eine Wärmeerzeugung durch Zufuhr von entsprechend der durch die Zeitgebermittel gezählten Zeit variierender Energie bewirkt, wobei die Energie nicht für die Aufzeichnung ausreicht. 50 55

16. Verfahren nach Anspruch 15, bei dem die Wärmeerzeugungseinrichtung (46) so ausgebildet ist, daß nicht für die Aufzeichnung ausreichende Wärmeenergie aufgrund der Temperatur der Aufzeichnungseinrichtung vor einem nächsten Aufzeichnungsvorgang zugeführt wird.
17. Verfahren nach Anspruch 15 oder 16, bei dem die Steuerung der Wärmeerzeugungseinrichtung, die aus wärmeerzeugenden Elementen aufgebaut ist, durch einen Vorheisschritt zur Ansteuerung der wärmeerzeugenden Elemente mit einem ersten Wärmeenergiebetrag ausgeführt wird, der kleiner als der Wärmeenergiebetrag für die Aufzeichnung ist, wenn der nächste Aufzeichnungsvorgang nach einer ersten vorbestimmten, durch die Zeitgebermittel gezählten Zeit ausgeführt wird, und mit einem zweiten Wärmeenergiebetrag, der kleiner als der erste Wärmeenergiebetrag ist, wenn der nächste Aufzeichnungsvorgang nach einer zweiten vorbestimmten, durch die Zeitgebermittel gezählten Zeit ausgeführt wird, wobei die zweite vorbestimmte Zeit größer als die erste vorbestimmte Zeit ist.
18. Verfahren nach Anspruch 17, bei dem die wärmeerzeugenden Elemente mit dem ersten Wärmeenergiebetrag in Reaktion auf die erste gezählte Zeit und eine erfaßte Temperatur der Aufzeichnungseinrichtung oder eine erfaßte Temperatur in der Umgebung der Aufzeichnungseinrichtung und mit dem zweiten Wärmeenergiebetrag in Reaktion auf die zweite gezählte Zeit und eine erfaßte Temperatur der Aufzeichnungseinrichtung oder eine erfaßte Temperatur in der Umgebung der Aufzeichnungseinrichtung angesteuert werden.
19. Faxgerät, das eine Thermoübertragungs-Aufzeichnungsvorrichtung nach einem der vorhergehenden Ansprüche 1 bis 15 aufweist.

## Revendications

1. Appareil d'enregistrement par transfert thermique pour enregistrer une image sur un support d'enregistrement (11) en transférant de l'encre d'une feuille encreuse (14) sur le support d'enregistrement, comportant :

des moyens (25) de transport de feuille encreuse destinés à transporter la feuille encreuse (14) ;  
des moyens (24) de transport de support d'enregistrement destinés à transporter le support d'enregistrement (11) ;  
des moyens d'enregistrement (13) destinés à agir sur la feuille encreuse (14) afin d'enregistrer une image sur le support d'enregistrement (11) ;

des moyens (46) de génération de chaleur destinés à attaquer les moyens d'enregistrement (13) ; et

des moyens de commande (101) destinés à commander lesdits moyens (25) de transport de la feuille encreuse pour transporter ladite feuille encreuse (14) après l'attaque desdits moyens d'enregistrement (13) par lesdits moyens (46) de génération de chaleur,

caractérisé en ce que

des moyens de minutage (116, 117), destinés à mesurer l'intervalle de temps entre la fin de l'enregistrement d'une ligne et l'achèvement de la préparation pour l'enregistrement d'une ligne suivante sont prévus, les moyens (46) de génération de chaleur sont destinés à réaliser aussi une génération de chaleur après l'achèvement de la préparation pour l'enregistrement de la ligne suivante avant une opération d'enregistrement suivante en appliquant de l'énergie variant en fonction d'un temps compté par lesdits moyens de minutage (116, 117), ladite énergie n'étant pas suffisante pour réaliser un enregistrement ;  
les moyens de commande (101) sont également conçus pour commander les moyens (46) de génération de chaleur en fonction d'un intervalle dépassant un intervalle de temps prédéterminé.

2. Appareil selon la revendication 1, dans lequel

lesdits moyens (46) de génération de chaleur sont conçus pour appliquer de l'énergie thermique qui n'est pas suffisante pour effectuer un enregistrement, sur la base de la température des moyens d'enregistrement avant une opération d'enregistrement suivante.

3. Appareil selon la revendication 1 ou 2, dans lequel

les moyens de commande (101) sont en outre conçus pour effectuer une commande d'une manière telle que les moyens d'enregistrement (13) agissent plusieurs fois sur la feuille encreuse (14).

4. Appareil selon l'une quelconque des revendications précédentes, dans lequel

lesdits moyens de commande (101) sont conçus, autrement pour commander lesdits moyens (46) de génération de chaleur avec toutes les données de noir avant ladite opération dans l'enregistrement d'une image.

5. Appareil selon l'une quelconque des revendications

précédentes, dans lequel

les moyens de commande (101) sont conçus pour augmenter la quantité d'énergie appliquée auxdits moyens (46) de génération de chaleur lorsque l'intervalle entre deux opérations d'enregistrement successives s'allonge.

6. Appareil selon l'une quelconque des revendications précédentes, dans lequel

le sens de transport de la feuille encreuse (14) est opposé à celui du support d'enregistrement (11).

7. Appareil selon l'une quelconque des revendications précédentes, dans lequel

la vitesse de transport de la feuille encreuse (14) est inférieure à celle du support d'enregistrement (11).

8. Appareil selon l'une quelconque des revendications précédentes, dans lequel

les moyens d'enregistrement (13) comprennent une tête thermique sur ligne complète.

9. Appareil selon l'une quelconque des revendications précédentes, dans lequel

- lesdits moyens (46) de génération de chaleur comprennent plusieurs éléments (132) de génération de chaleur, et
- lesdits moyens de commande (101) sont conçus pour attaquer lesdits éléments (132) de génération de chaleur immédiatement avant ladite opération d'enregistrement suivante au moyen d'une première quantité d'énergie thermique inférieure à la quantité d'énergie thermique pour l'enregistrement, lorsque les moyens (13) d'enregistrement ne sont pas attaqués pendant une première période de temps prédéterminée, et au moyen d'une seconde quantité d'énergie thermique inférieure à la première quantité d'énergie thermique, lorsque les moyens (13) d'enregistrement ne sont pas attaqués pendant une seconde période de temps prédéterminée, la seconde période de temps prédéterminée étant plus longue que la première.

10. Appareil selon la revendication 9, dans lequel

lesdits éléments (132) de génération de chaleur sont attaqués au moyen de ladite première quantité d'énergie thermique en réponse à la température des moyens d'enregistrement (13) ou à la température au voisinage des moyens

d'enregistrement (13), et au moyen de ladite seconde quantité d'énergie thermique en réponse à la température des moyens d'enregistrement (13) ou à la température au voisinage des moyens d'enregistrement (13).

5

11. Appareil selon la revendication 9 ou 10, dans lequel

les première et seconde quantités d'énergie thermique attaquent les éléments (132) de génération de chaleur suivant la même configuration.

10

12. Appareil selon la revendication 9 ou 10, dans lequel

les première et seconde quantités d'énergie thermique attaquent tous les éléments (132) de génération de chaleur suivant une configuration noire.

15

20

13. Appareil selon la revendication 9 ou 10, dans lequel

les première et seconde quantités d'énergie thermique sont appliquées soit par l'attaque, une fois, desdits éléments (132) de génération de chaleur, soit par une attaque sélective de ces éléments, plusieurs fois.

25

14. Appareil selon l'une quelconque des revendications précédentes, dans lequel

30

la feuille encreuse (14) comprend une couche (14a, 14b) à revêtements multiples.

15. Procédé d'enregistrement par transfert thermique pour enregistrer une image sur un support d'enregistrement en transférant de l'encre d'une feuille encreuse sur le support d'enregistrement, comprenant les étapes dans lesquelles :

35

40

on transporte la feuille encreuse à l'aide de moyens de transport de feuille encreuse ;  
on transporte le support d'enregistrement à l'aide de moyens de transport de support d'enregistrement ;  
on agit sur la feuille encreuse par les moyens d'enregistrement afin d'enregistrer une image sur le support d'enregistrement ;  
on attaque les moyens d'enregistrement par des moyens de génération de chaleur ; et  
on transporte la feuille encreuse après l'attaque desdits moyens d'enregistrement à ladite étape d'attaque,

45

50

caractérisé par

55

un comptage du temps par des moyens de minutage pour mesurer l'intervalle de temps allant de la fin de l'enregistrement d'une ligne

jusqu'à l'achèvement de la préparation pour l'enregistrement d'une ligne suivante ; dans lequel les moyens d'enregistrement sont attaqués pour réaliser également une génération de chaleur après l'achèvement de la préparation pour l'enregistrement de la ligne suivante avant une opération d'enregistrement suivante en appliquant de l'énergie qui varie en fonction d'un temps compté par lesdits moyens de minutage, ladite énergie n'étant pas suffisante pour réaliser un enregistrement.

16. Procédé selon la revendication 15, dans lequel

lesdits moyens (46) de génération de chaleur sont conçus pour appliquer de l'énergie thermique qui n'est pas suffisante pour effectuer un enregistrement, sur la base de la température des moyens d'enregistrement avant une opération suivante d'enregistrement.

17. Procédé selon la revendication 15 ou 16, dans lequel

ladite commande des moyens de génération de chaleur constitués d'éléments de génération de chaleur est réalisée par une étape de préchauffage pour attaquer les éléments de génération de chaleur au moyen d'une première quantité d'énergie thermique inférieure à la quantité d'énergie thermique pour l'enregistrement, lorsque ladite opération d'enregistrement suivante est effectuée après un premier temps prédéterminé compté par lesdits moyens de minutage, et au moyen d'une seconde quantité d'énergie thermique inférieure à la première quantité d'énergie thermique, lorsque ladite opération d'enregistrement suivante est effectuée après un second temps prédéterminé compté par lesdits moyens de minutage, le second temps prédéterminé étant supérieur au premier temps prédétermine.

18. Procédé selon la revendication 17, dans lequel

lesdits éléments de génération de chaleur sont attaqués au moyen de ladite première quantité d'énergie thermique en réponse audit premier temps compté et à une température détectée des moyens d'enregistrement ou à une température détectée au voisinage des moyens d'enregistrement, et au moyen de ladite seconde quantité d'énergie thermique en réponse audit second temps compté et à une température détectée des moyens d'enregistrement et à une température détectée au voisinage des moyens d'enregistrement.

19. Appareil de télécopie comportant un appareil

d'enregistrement par transfert thermique selon  
l'une quelconque des revendications 1 à 15.

5

10

15

20

25

30

35

40

45

50

55

FIG. 1

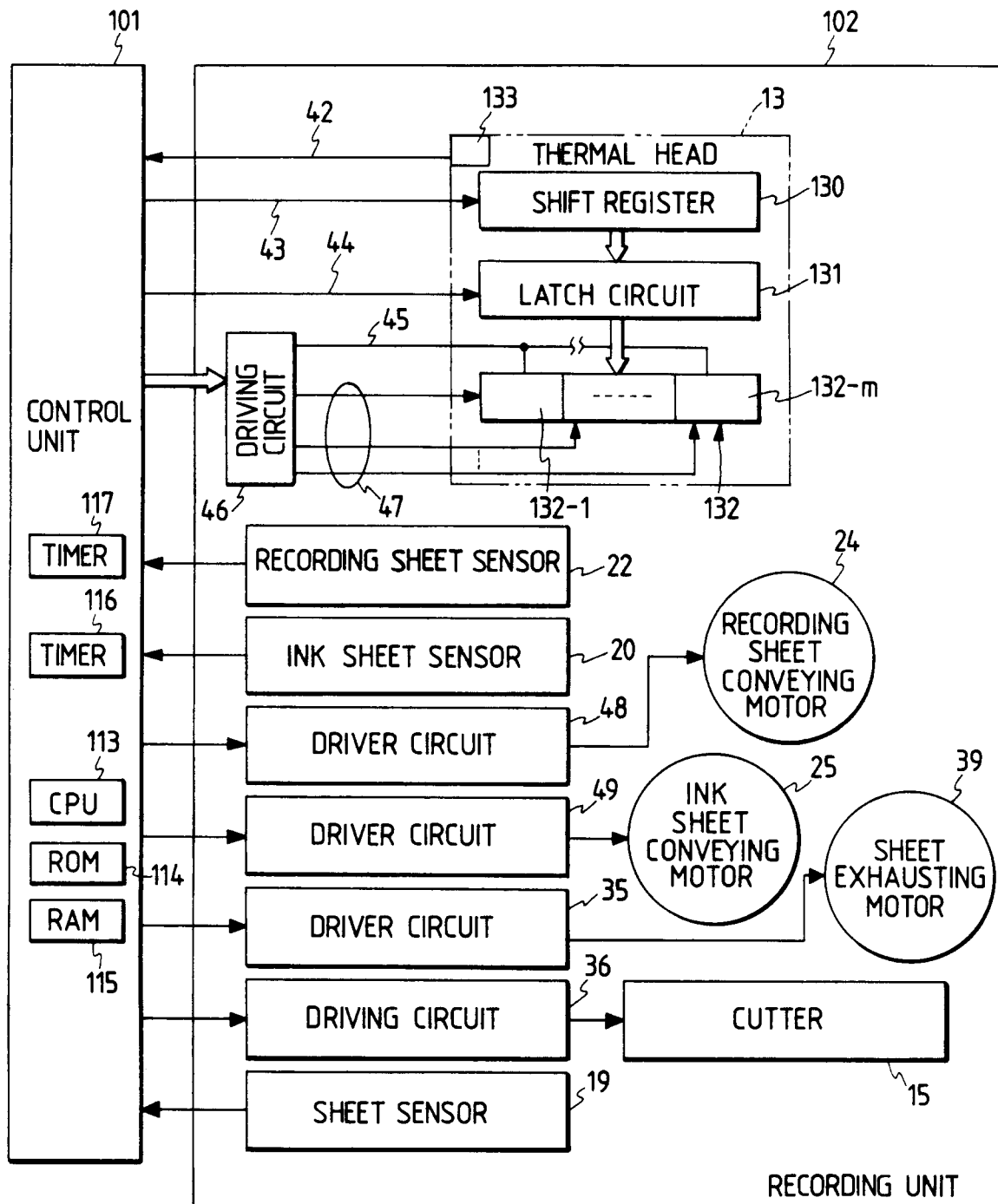


FIG. 2

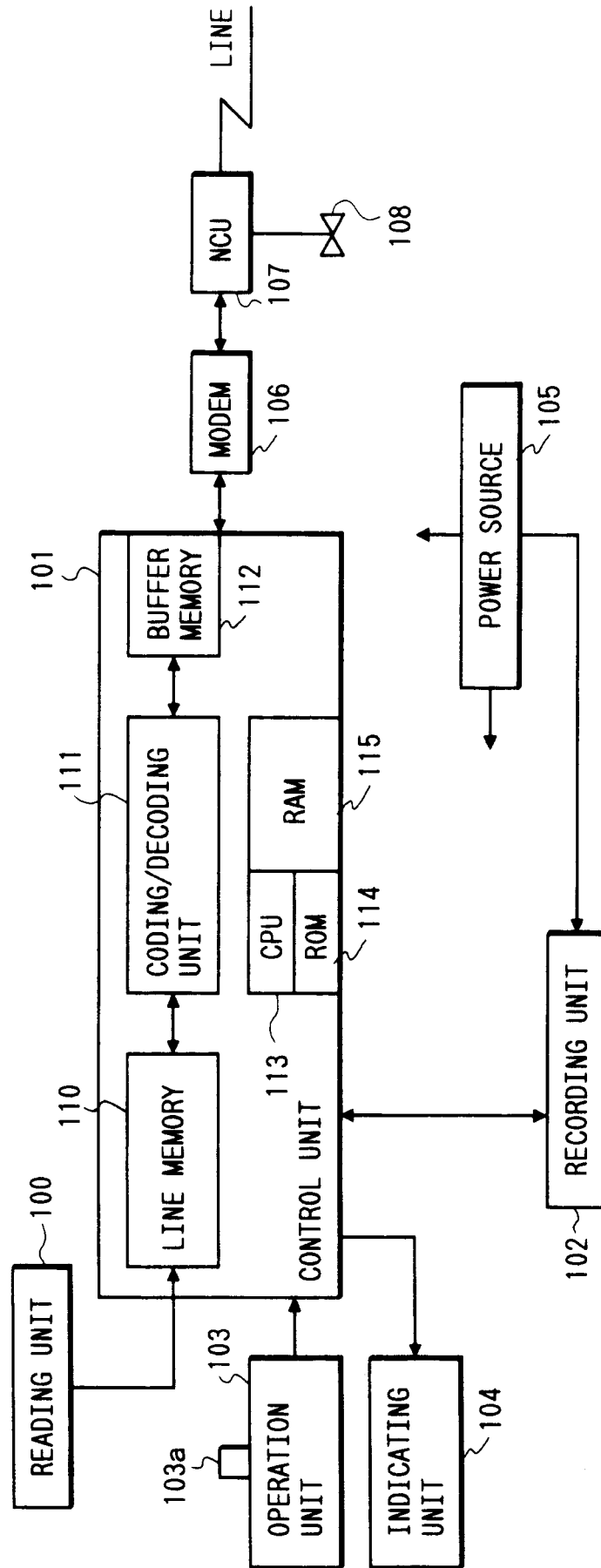


FIG. 3A

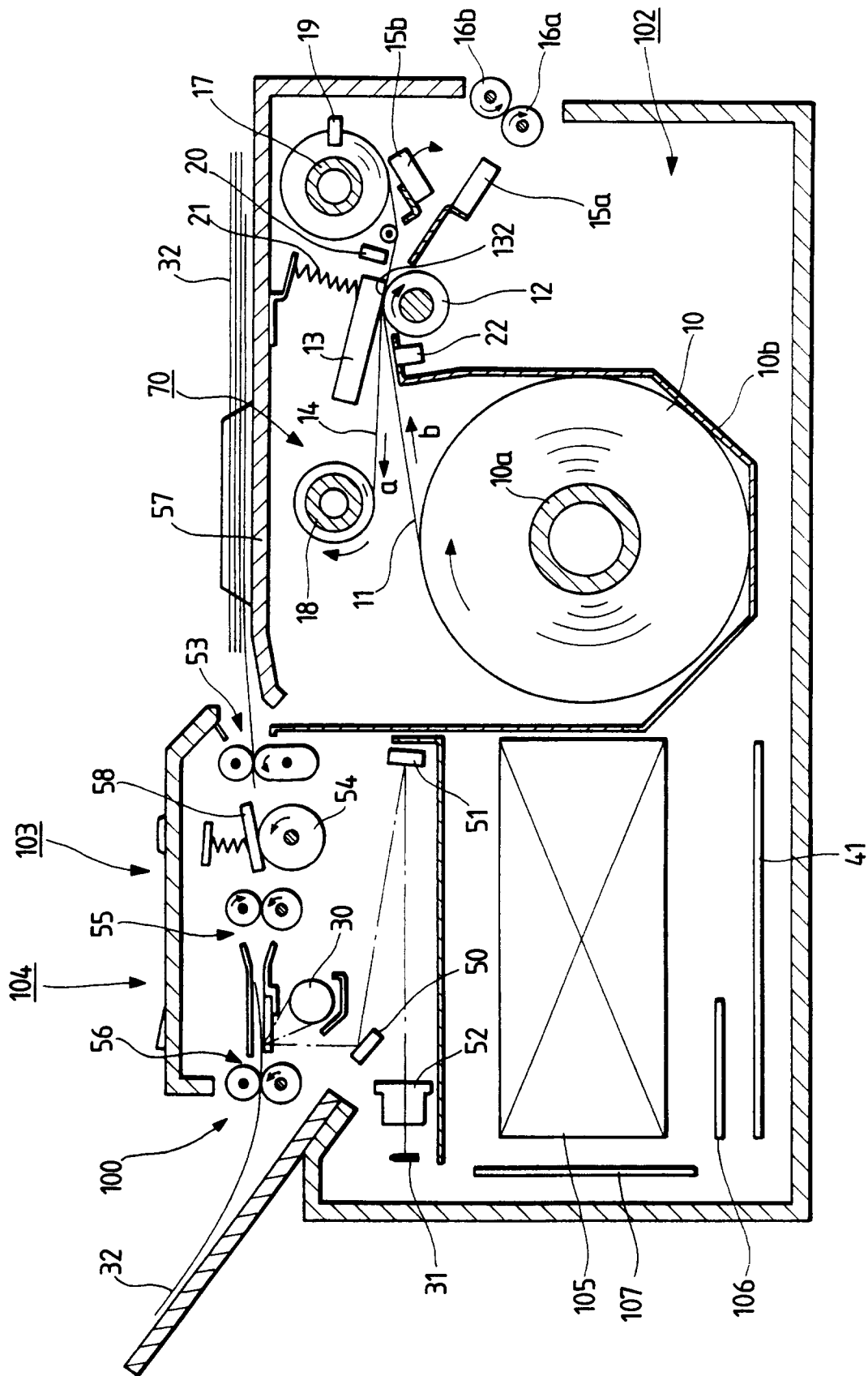


FIG. 3B

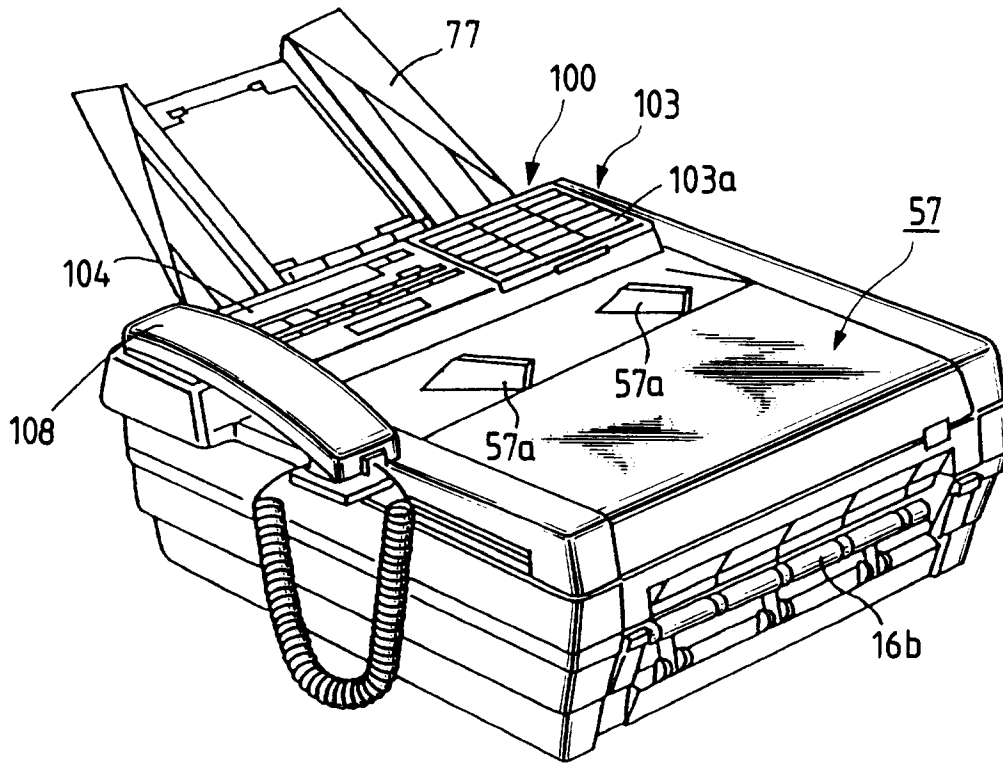


FIG. 4

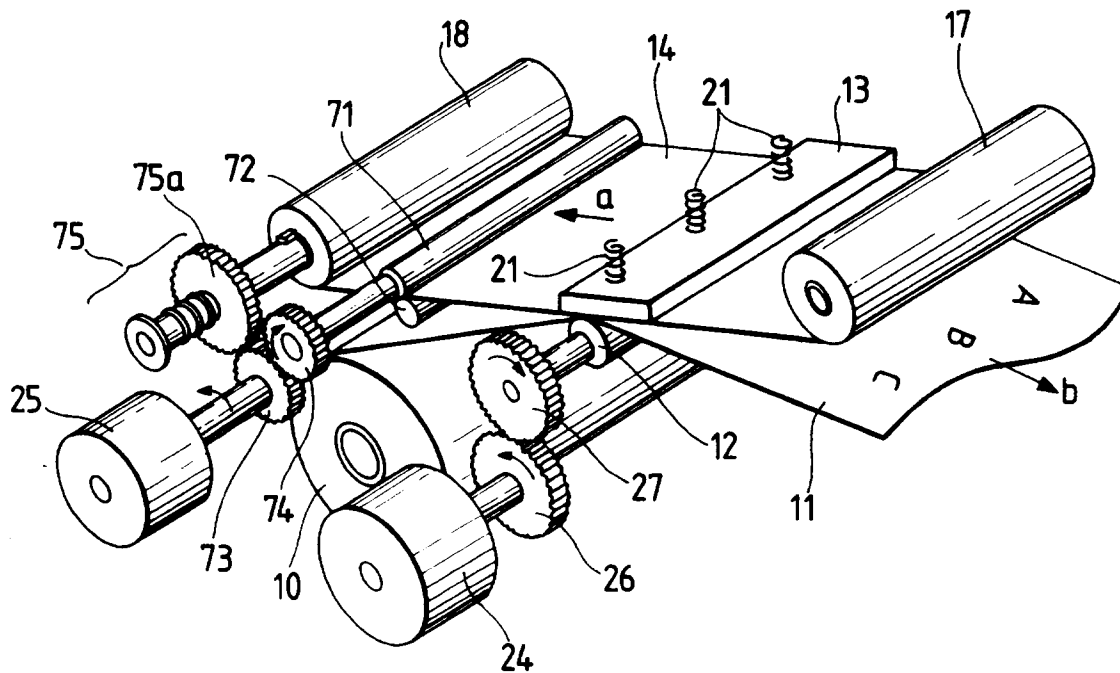


FIG. 5

FIG. 5A

FIG. 5B

FIG. 5A

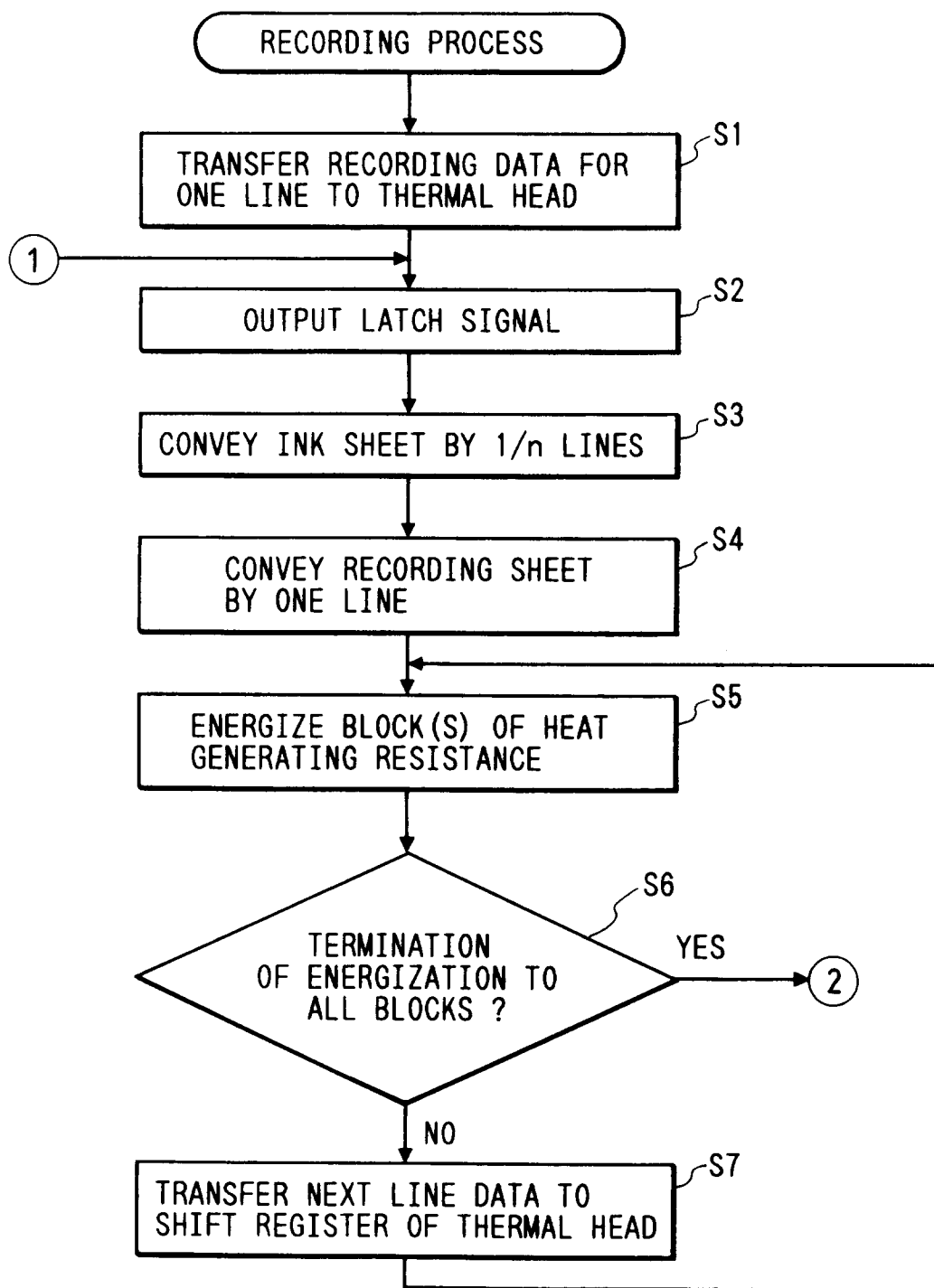


FIG. 5B

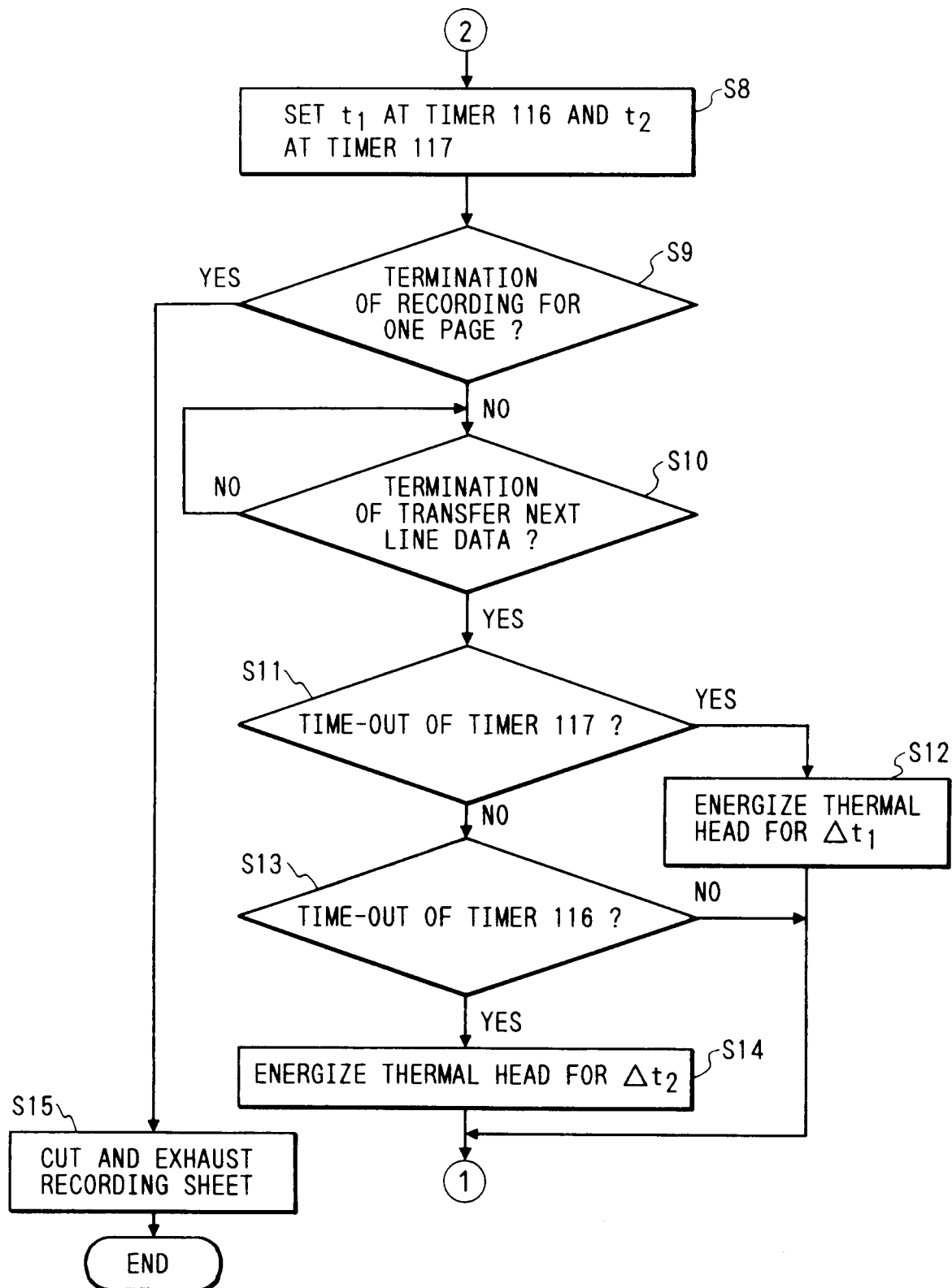


FIG. 6

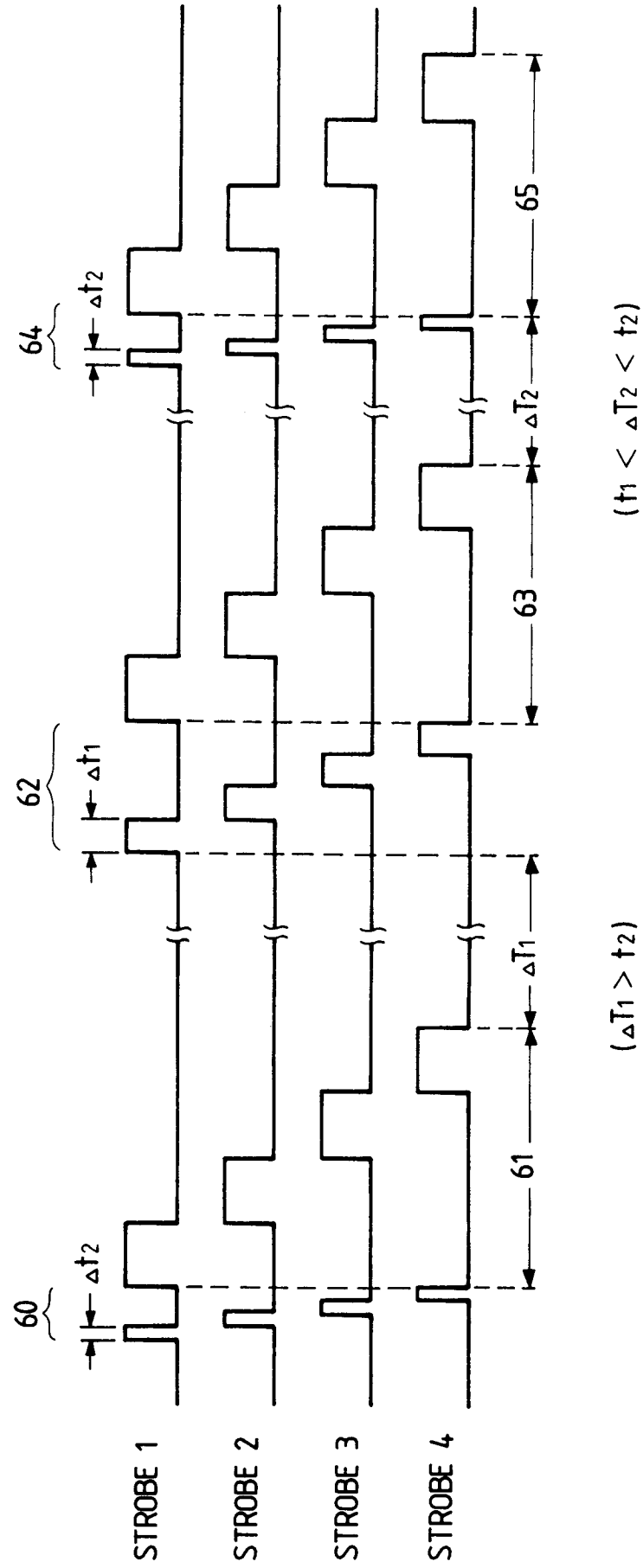


FIG. 7

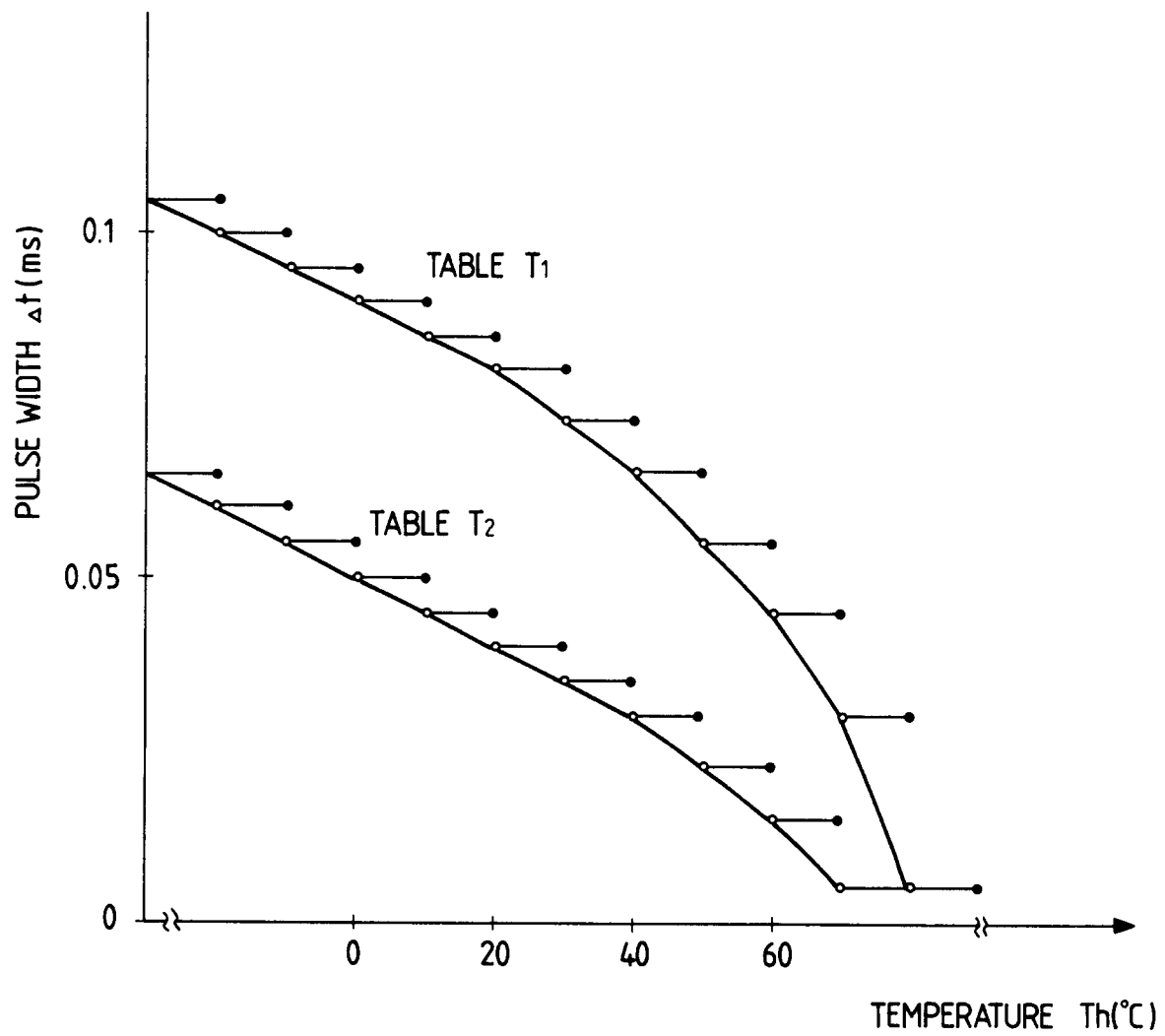


FIG. 8

FIG. 8A

FIG. 8B

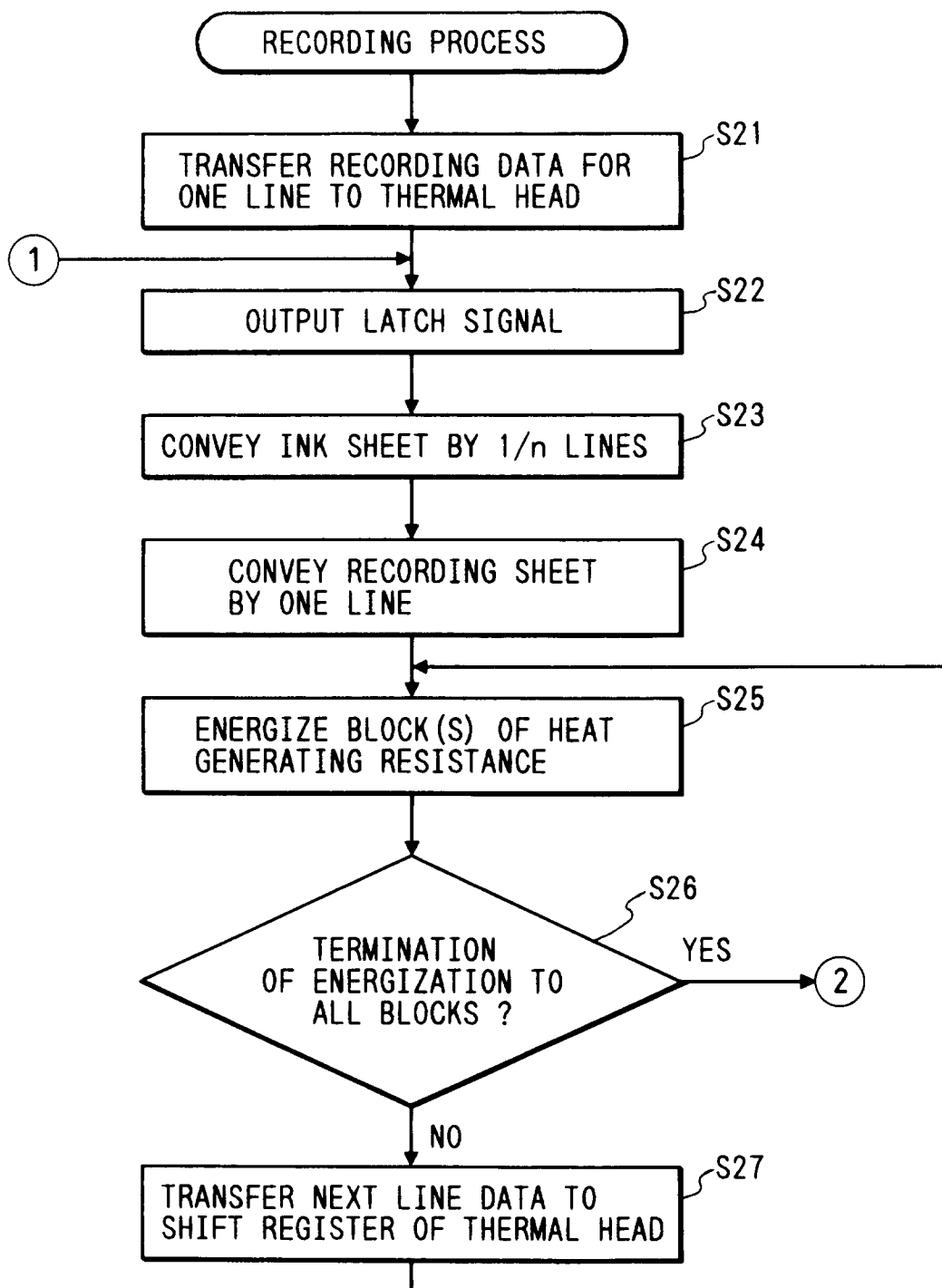


FIG. 8B

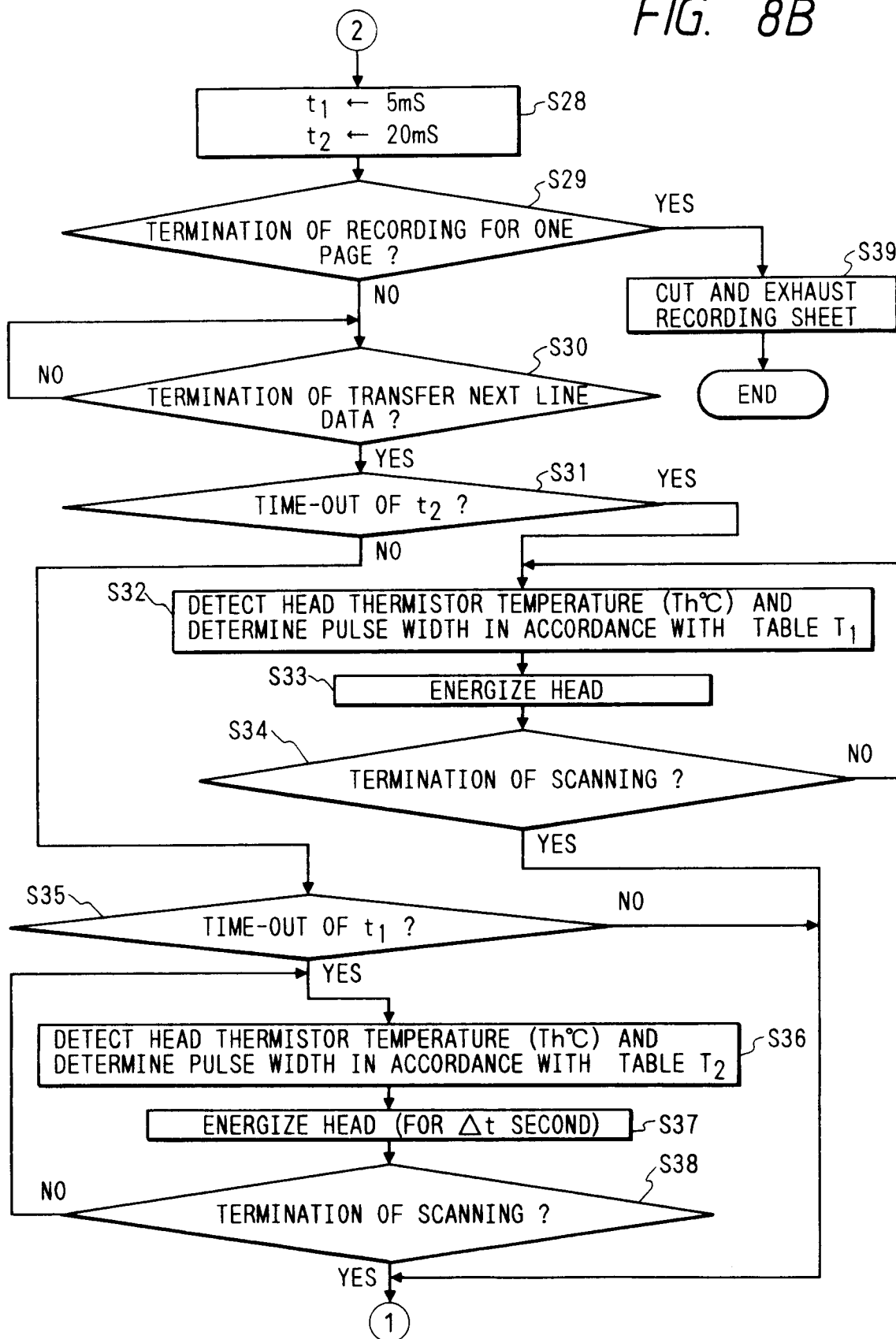


FIG. 9

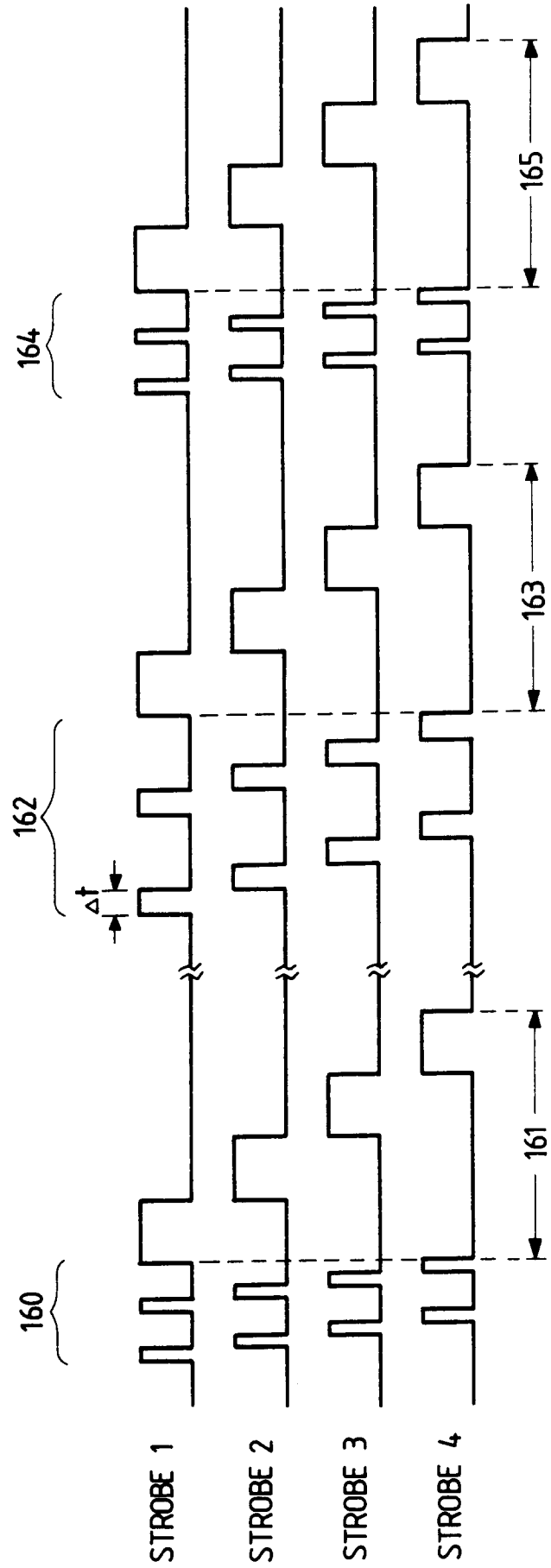


FIG. 10

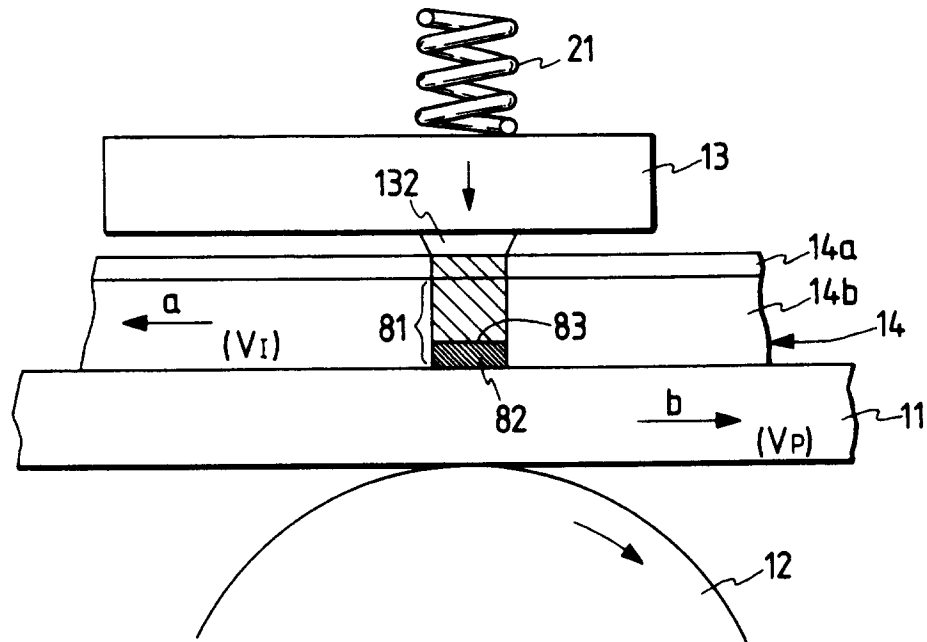


FIG. 11

