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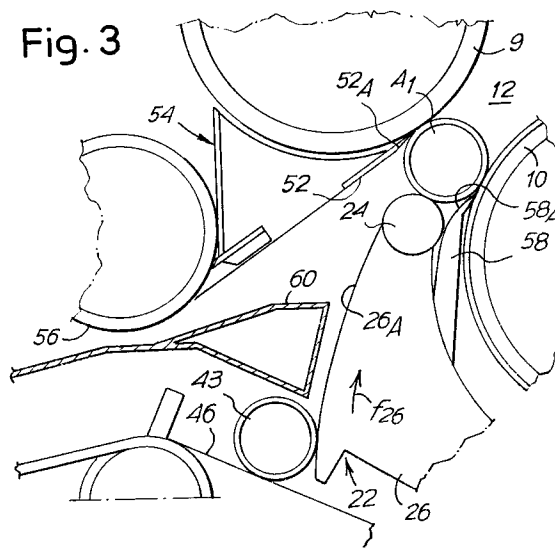
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I-50123 Firenze(IT)(54) **Rewinding machine for the formation of rolls or logs, and winding method.**

(57) The rewinding machine of the present invention produces rolls or logs of paper such as toilet paper, kitchen towels, etc. It includes an upper winding cylinder (9; 109), a lower winding cylinder (10) forming with the upper one an interspace (12), a mobile roller (14) able to define with said two cylinders a space in which the roll is wound. A pusher (22) inserts individual cores (A) in said interspace, and an applicator (34, 36, 38) wets the cores with adhesive. In combination with one (9; 109) of the two winding cylinders (9, 109; 10) a fixed surface (52; 80) is provided. A web of incoming paper N slides along the surface (52; 80). The pusher (22) moves the core (A1) at an insertion speed which is lower than the paper-feeding speed. During its insertion into the interspace (12) the core (A1) moves toward the fixed surface (52; 80), providing a temporary braking effect on the web N lying between the fixed surface (52; 80) and the core (A1). This causes the web to tear between the just-completely formed roll (R) and the incoming core (A1).

Fig. 3



DOCUMENTS CONSIDERED TO BE RELEVANT			EP 90830320.9
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	DE - A1 - 2 522 011 (HOBEMA MASCHINENFABRIK) * Fig. 1-3 * --	1-6	B 65 H 18/16
A	FR - A1 - 2 544 701 (PAPER CONVERTING MACHINE) * Fig. 4,7 * --	1-6	
A	US - A - 4 828 195 (HERTEL) * Fig. 4-9 * --	1-6	
A	US - A - 4 783 015 (AKIRA SHIMIZU) * Fig. 2; claims * ----	1-6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 65 H 18/00 B 65 H 19/00
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
VIENNA		28-10-1991	JASICEK
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	