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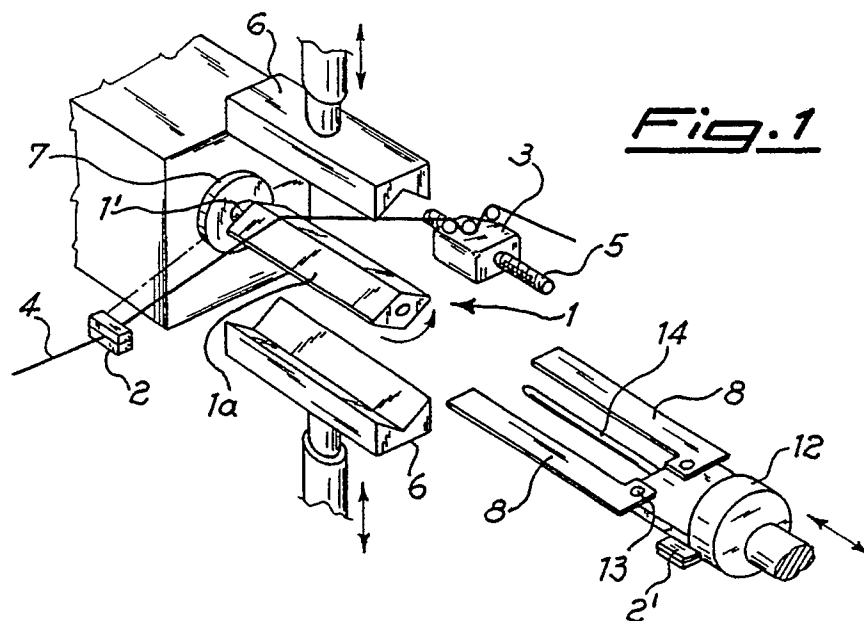
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(54) **Process and apparatus for producing spiral resistors.**

(57) A process for producing spiral electrical resistors, comprises the steps of: winding a preset length of resistive wire (4) with a presettable pitch around a swift (1) having adjustable width to obtain a plurality of turns; blocking in position said turns on at least part (1a) of said swift; reducing the width of said swift; engaging at least some of said turns with at

least an electrically insulating support (19; 23); releasing said turns from said swift; withdrawing the resistor (18; 20) thus obtained from the swift having reduced width; and repeating said steps, restoring the original width of the swift before winding the subsequent length of wire.



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## EUROPEAN SEARCH REPORT

Application Number

**EP 90 11 4603**

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-A-2 531 854 (BOSCH-SIEMENS) * Figure 15; page 5 * - - -	1,11	H 01 C 1/04 H 01 C 3/18 H 05 B 3/16
A		6,7	
X	DE-A-2 615 013 (DAVID & BAADER - DBK) * Figure 3; page 5 * - - -	1,11	
A		6,7	
A	US-A-2 645 429 (GENERAL ELECTRIC) - - - - -		
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		28 February 91	MES L.A.
<div>CATEGORY OF CITED DOCUMENTS</div> <div><div>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention</div><div>E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</div></div>			