



Europäisches Patentamt
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(11) Publication number:

0 411 960 A3

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: **90308576.9**

(51) Int. Cl.⁵: **B28B 1/26**

(22) Date of filing: **03.08.90**

(30) Priority: **03.08.89 JP 201789/89**

(43) Date of publication of application:
06.02.91 Bulletin 91/06

(84) Designated Contracting States:
AT BE CH DE DK ES FR GB GR IT LI LU NL SE

(88) Date of deferred publication of the search report:
09.10.91 Bulletin 91/41

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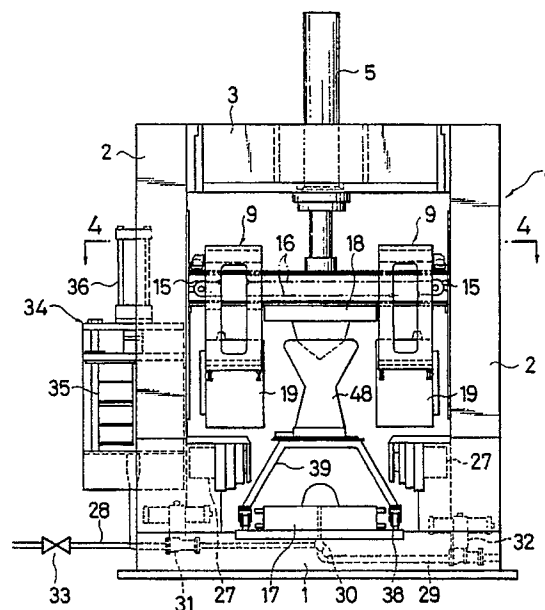
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(54) **Pressure slip casting apparatus for producing sanitary ware.**

(57) A pressure slip casting apparatus for producing a sanitary ware such as a toilet bowl, comprises lifting means (5) secured to a top member (3) of a stationary frame (4); a pair of suspending devices (9) supported by a plate attached to the lifting means (5); an interlocking mechanism (15, 16) operatively connecting the suspending devices (9) to each other; and a device for moving the suspending devices (9) towards and away from each other through the action of the interlocking mechanism. A bottom mould part (17) and a core mould part (18) are attached to the base (1) of the stationary frame and to the lower surface of the plate, respectively. Side mould parts (19) are suspended by the suspending devices (9) so as to be brought and aligned together when the suspending devices (9) are moved towards each other. The core mould part (18) and the side mould parts (19) in assembled state are adapted to be lowered by the lifting means (5) so that the side mould parts (19) and the core mould part (18) are sequentially assembled with the bottom mould part (17) and then clamped therewith. The apparatus further comprises clamping devices (27) provided on side posts (2) and capable of clamping the side mould parts (19) to each other subsequent to the clamping operation performed by the lifting means

(5).

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number

EP 90 30 8576

DOCUMENTS CONSIDERED TO BE RELEVANT																	
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)														
Y	DE-A-2 227 234 (GEBRÜDER NETZSCH, MASCHINEN-FABRIK) * Whole document * - - - -	1	B 28 B 1/26														
Y	DE-A-2 100 868 (SIEGMAG SIEGENER MASCHINENBAU GmbH) * Page 4, lines 11-23; figure 1 * - - - -	1															
A	EP-A-0 089 317 (KERAMIK HOLDING AG LAUFEN) * Abstract; figure 3 * - - - -	1															
A	EP-A-0 317 721 (DORST MASCHINEN UND ANLAGEN-BAU OTTO DORST UND DIPL. ING. WALTER SCHLEGEL GmbH & CO.) * Abstract; figures * - - - -	1															
A	GB-A-5 414 25 (TWYFORDS LTD) * Page 2, lines 44-72 * - - - - -	2															
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)														
			B 28 B														
The present search report has been drawn up for all claims																	
Place of search The Hague		Date of completion of search 18 July 91	Examiner LANASPEZE J-P.Y.														
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