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⑪ Publication number:

0 412 761 A3

⑫

EUROPEAN PATENT APPLICATION

⑬ Application number: **90308647.8**

⑮ Int. Cl. 5: **B22C 1/16, B22C 3/00**

⑯ Date of filing: **06.08.90**

⑰ Priority: **07.08.89 JP 204159/89**

⑲ Date of publication of application:
13.02.91 Bulletin 91/07

⑳ Designated Contracting States:
DE FR GB IT

㉑ Date of deferred publication of the search report:
20.05.92 Bulletin 92/21

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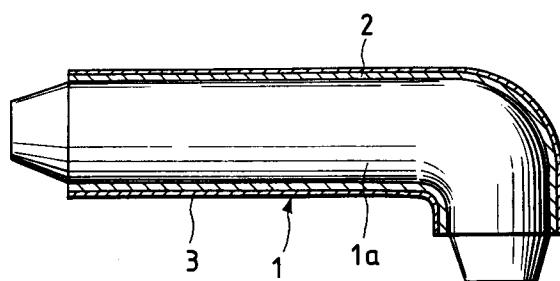
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㉕ **Slurry for forming interlayer for collapsible core, method of production of collapsible core using same and collapsible core produced thereby.**

㉖ An collapsible core (1) is formed in such a manner that a sand core (1a) is dipped into an acidic suspension having a pH of 5.2 to 6.8 to form an interlayer (2), that the interlayer (2) is coated with an outer layer (3) and that both layers (2, 3) are heat-cured simultaneously.

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number

EP 90 30 8647

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	PATENT ABSTRACTS OF JAPAN vol. 12, no. 437 (M-765)(3284), 17 November 1988; & JP - A - 63171244 (RYOBI LTD) 15.07.1988 ---	1,6	B 22 C 1/16 B 22 C 3/00
A	PATENT ABSTRACTS OF JAPAN vol. 8, no. 148 (M-308)(1585), 11 July 1984; & JP - A - 5945054 (FUJI JUGOKO) 13.03.1984 ---	1	
A	DE-A-3 826 413 (RYOBI LTD) * abstract * ---	1,6	
D,A	PATENT ABSTRACTS OF JAPAN vol. 12, no. 437 (M-765)(3284), 17 November 1988; & JP - A - 63171245 (RYOBI LTD) 15.07.1988 -----	1,6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 22 C 1/00 B 22 C 3/00

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
BERLIN	11-03-1992	GOLDSCHMIDT G
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document
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