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(11) Publication number:

**0 412 772 A3**

(12)

## EUROPEAN PATENT APPLICATION

(21) Application number: **90308672.6**

(51) Int. Cl.<sup>5</sup>: **H01L 23/31**

(22) Date of filing: **07.08.90**

(30) Priority: **09.08.89 JP 207223/89**

(43) Date of publication of application:  
**13.02.91 Bulletin 91/07**

(84) Designated Contracting States:  
**DE FR GB**

(68) Date of deferred publication of the search report:  
**09.10.91 Bulletin 91/41**

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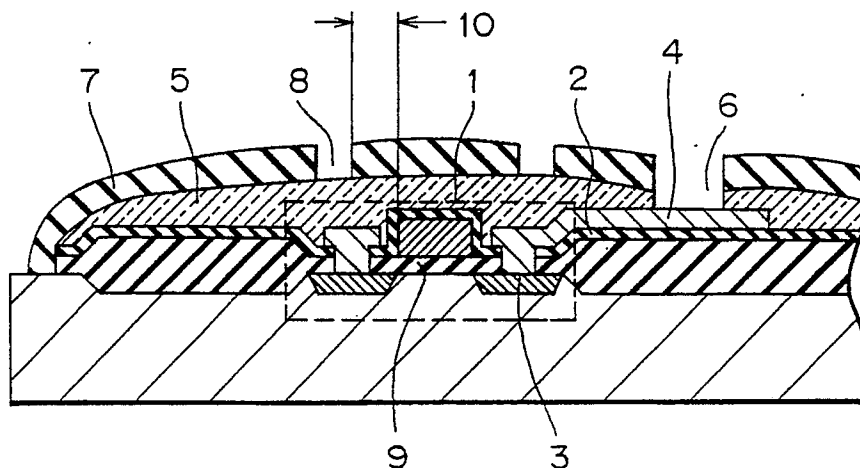
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(54) **Semi-conductor device.**

(57) The invention provides a semi-conductor device having as a passivation layer covering a metal wire (4) of a MOS transistor and a semi-conductor surface a double layer comprising a silicon nitride layer (7) and a silicide glass layer (5) beneath the silicon

nitride layer. A window (8) is provided through the silicon nitride layer at a location away from a gate electrode (9) of the MOS transistor. Advantageously, the edge of the window lies between 20  $\mu\text{m}$  and 100  $\mu\text{m}$  from an edge of the gate electrode.

**FIG. 1**



**EP 0 412 772 A3**



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## EUROPEAN SEARCH REPORT

Application Number

EP 90 30 8672

DOCUMENTS CONSIDERED TO BE RELEVANT					
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)		
P,X	PATENT ABSTRACTS OF JAPAN, vol. 13, no. 507 (E-845), 14th November 1989; & JP-A-1 204 433 (SEIKO) 17-08-1989 * Whole document * -- --	1,4,5	H 01 L 23/31		
A	INTERNATIONAL ELECTRON DEVICES MEETING, Los Angeles, CA, 7th - 10th December 1986, pages 386-389; J. MITSUHASHI et al.: "Mechanical stress and hydrogen ef- fects on hot carrier injection" * Figures 1,5; introduction * -- --	1,4,5			
A	PATENT ABSTRACTS OF JAPAN, vol. 10, no. 356 (E-459), 29th November 1986; & JP-A-61 154 131 (TOSHIBA) 12-07-1986 * Whole document * -- -- -- --	1,4,5			
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)		
			H 01 L		
The present search report has been drawn up for all claims					
Place of search The Hague		Date of completion of search 12 July 91	Examiner GREENE S.K.		
<table><tr><td><b>CATEGORY OF CITED DOCUMENTS</b> X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention</td><td>E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &amp;: member of the same patent family, corresponding document</td></tr></table>				<b>CATEGORY OF CITED DOCUMENTS</b> X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention	E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document
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