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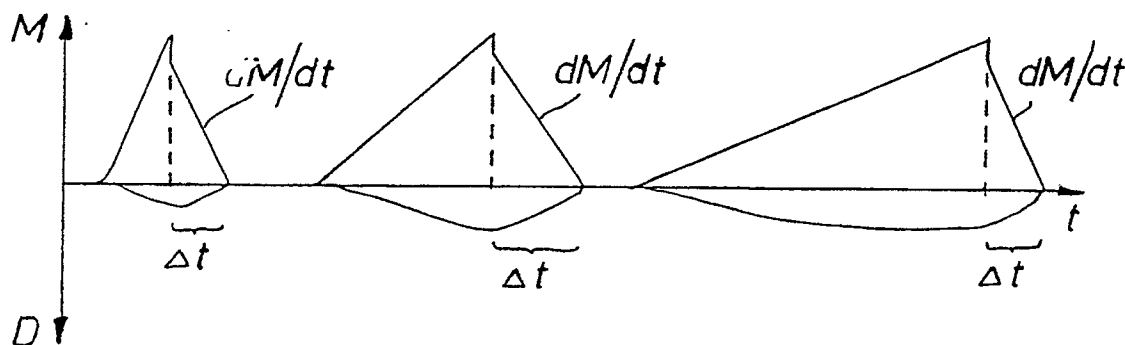
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54 **Method and device for tightening threaded joints.**

57 The invention relates to a method and a device for tightening threaded joints by applying torque on the joint by means of a power tool until a predetermined pretension level in the joint is reached, whereupon a control means connected to the power tool is

arranged on one hand to initiate power shut-off and on the other hand to initiate continued successively decreasing power supply to the tool as the predetermined pretension level is passed.

FIG 2



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EUROPEAN SEARCH REPORT

Application Number

EP 90 85 0317

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 090 188 (F. HORNUNG) * page 2, paragraph 2 - page 3, paragraph 1; figure 1 * - - -	1,2,4	B 25 B 23/14 B 25 B 23/145 B 25 B 23/147
X	FR-A-2 121 285 (ROCKWELL MANUF. COMPANY) * claim 1; figure 2 * - - - - -	1,2	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 25 B B 23 P
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of search 09 October 91	Examiner VIBERG S.O.
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document			