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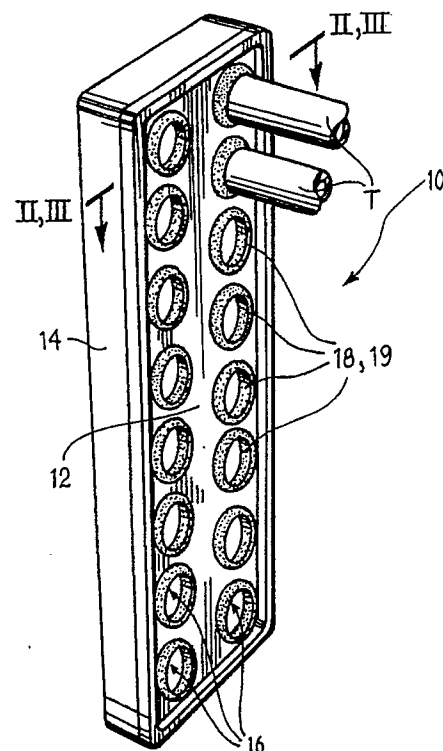
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(54) **A heat exchanger for motor-vehicle air-conditioning systems.**

(57) A header (10) for a radiator for motor-vehicle air conditioning systems has a tube plate (12) of polymeric material provided with a plurality of sealing rings (18,19) co-moulded with the tube plate (12) and, arranged in correspondence with the holes (16) for sealingly connecting the tubes (T) of the exchanger to the header (10).

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number

EP 90 83 0459

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	FR-A-2 238 907 (DELANAIR LTD) * the whole document ** - - - -	1-4	F 28 F 9/14 F 28 F 21/06 F 28 F 9/02
X	DE-A-3 124 216 (VENTOS) * the whole document ** - - - -	1-4	
X,P	FR-A-2 636 130 (DIESEL KIKI) * the whole document ** - - - -	1-4	
X	EP-A-0 113 003 (BEHR GMBH) * the whole document ** - - - -	1-4	
X	EP-A-0 177 389 (VALEO) * the whole document ** - - - -	1-4	
X	US-A-3 447 603 (GENERAL ELECTRIC) * the whole document ** - - - -	1-4	
X	GB-A-2 171 192 (BEHR GMBH) * the whole document ** - - - - -	1-4	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			F 28 F
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of search 15 October 91	Examiner SMETS E.D.C.
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document			