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Adhesive laminate label array and method for making same.

An array of pressure sensitive adhesive labels (10) and a process for manufacturing the same is disclosed. A carrier sheet (12) has a silicone release liner on a surface thereof and a plurality of windows (16) die-cut therein. Plastic sheets (14) are adhesively secured to the release coating over each of the windows. The windows may be printed upon, removed, and then replaced with the printed portion in contact with the adhesive. The plastic sheet may then be removed from the carrier and placed upon an article to be labeled. The array is also provided with feed holes (18) to accommodate use in a printer or the like. The array is manufactured by passing a pressure sensitive adhesive laminate through a pair of die-cutters (38), one of which cuts a clear plastic face stock and another of which cuts the carrier, the two cuts being in registration with each other. A matrix of the clear plastic material is subsequently removed.

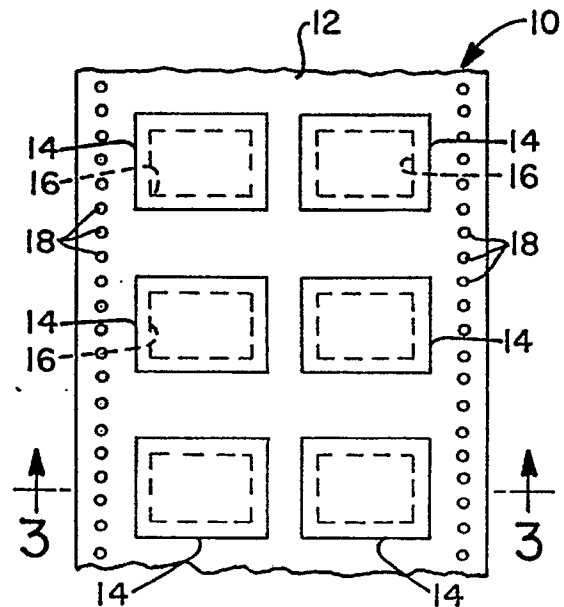


FIG.-1

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**EUROPEAN SEARCH
REPORT**

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X,Y	US-A-4 060 168 (ROMAGNOLI) * the whole document * - - -	1-3,5-10, 4,11	G 09 F 3/10 G 09 F 3/02 B 31 D 1/02
Y	WO-A-8 504 368 (JOS. HUNKELER AG) * page 6, line 4 - line 13; figure 1 * - - -	4,11	
A,P	EP-A-0 377 289 (MINNESOTA MINING AND MANUFACTURING COMPANY) * page 4, line 31 - line 55; figures 1-3 * - - - - -	8-9	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			G 09 F B 31 D
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		20 August 91	BRIDAULT A.A.Y.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention</p> <p>E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document</p>			