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(54) **Improvements in and relating to control systems for rolling mills.**

(57) A dynamic control system for a mill for producing metal stock within desired dimensional tolerances in at least two roll passes, comprises means for measuring the rolling load applied to the stock by the ultimate stand of the mill and means for controlling the effective modulus of the ultimate stand to produce in the ultimate stand a loaded roll gap marginally less than the nominal for lower than nominal roll loads and marginally greater than nominal for higher than nominal rolling loads

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EUROPEAN SEARCH REPORT

Application Number

EP 90 31 3831

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,A	US-A-3 468 145 (YEOMANS) * claims 1,4 * - - - -	1	B 21 B 37/02
D,A	US-A-3 650 135 (SKELTON) * claim 1 * - - - -	1	
D,A	GB-A-2 021 260 (BRITISH STEEL) * claim 1 * - - - -	1	
A	DE-A-3 517 475 (MITSUBISHI) * claim 1; figure 1 * - - - -	1	
A	EP-A-0 055 587 (NIPPON STEEL) * claims 1,2 * - - - - -	1	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 21 B
Place of search		Date of completion of search	Examiner
Berlin		20 September 91	SCHLAITZ J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			