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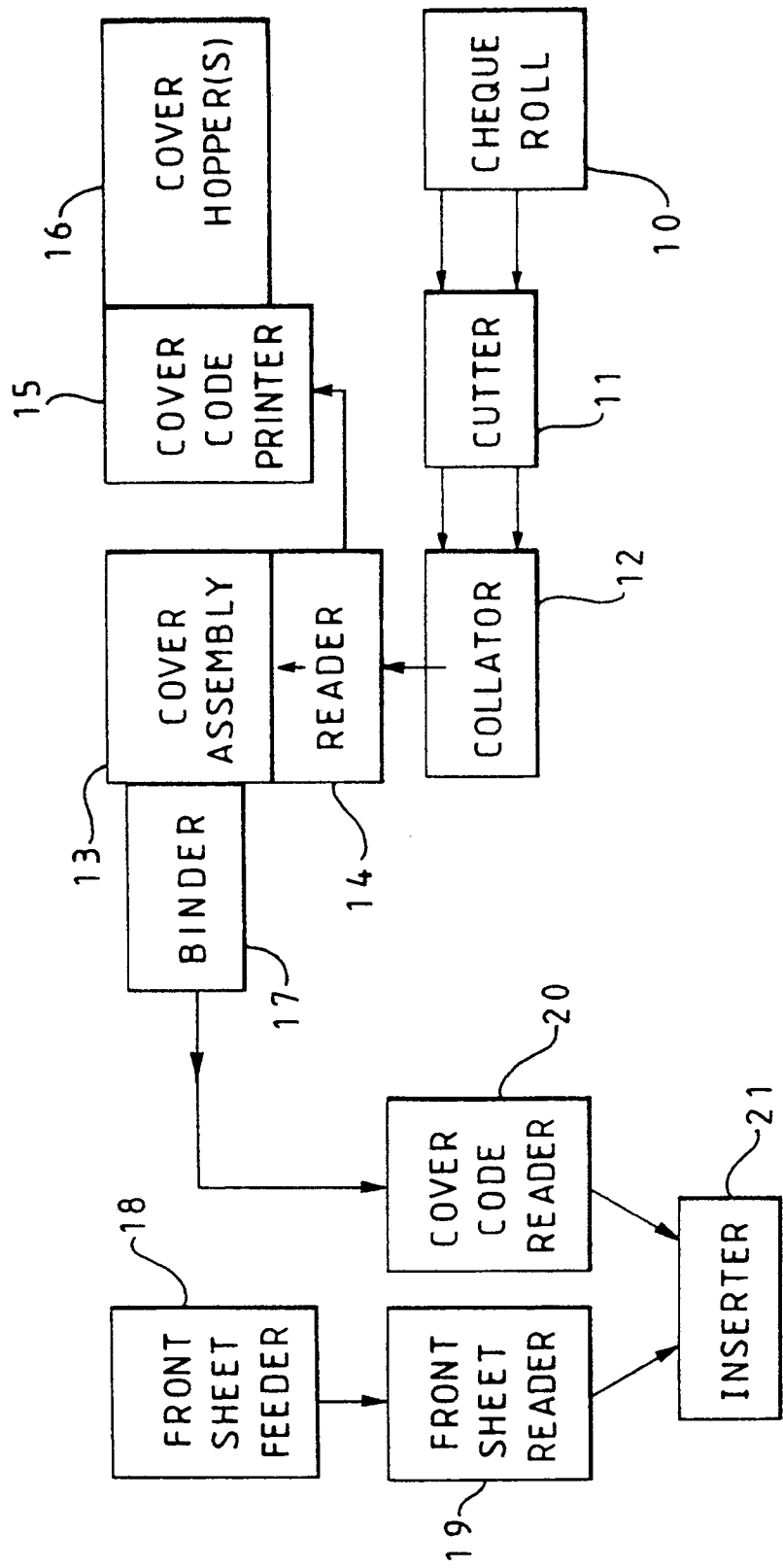
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(54) **Cheque books and other multi-leaf security documents.**

(57) A method of producing cheque books and other multi-leaf security documents comprising collating (12) documents pre-printed with machine readable personalised data into sets, reading (14) the personalised data from the top document of each set, printing (15) on the outer surface of one of a pair of cover sheets, a machine readable code which is substantially un-readable by the naked human eye, assembling (13) said cover sheets with the corresponding set, with said machine-readable code on an exterior surface, and using such machine-readable code to control subsequent operations on the finished document.

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European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 0197

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	EP-A-0 341 524 (JOS. HUNKELER AG) * the whole document *	1,2,6	B42D5/02
Y	EP-A-0 085 157 (IBM) * page 5, line 16 - page 6, line 27; figures 1,2 *	1,2,6	
A	DE-A-2 614 632 (LOUDA)		
A	US-A-3 692 298 (MCCORQUODALE)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B42C B41F B42D G06K
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17 OCTOBER 1991	Examiner LONCKE J.W.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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