



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



⑪ Publication number : **0 439 257 A3**

⑫

## EUROPEAN PATENT APPLICATION

⑯ Application number : **91300197.0**

⑮ Int. Cl.<sup>5</sup> : **B42D 5/02**

⑯ Date of filing : **11.01.91**

⑯ Priority : **13.01.90 GB 9000790**

⑯ Date of publication of application :  
**31.07.91 Bulletin 91/31**

⑯ Designated Contracting States :  
**DE ES FR GB IT**

⑯ Date of deferred publication of search report :  
**18.12.91 Bulletin 91/51**

⑯ Applicant : **KENRICK & JEFFERSON LIMITED  
High Street  
West Bromwich, West Midlands B70 8NB (GB)**

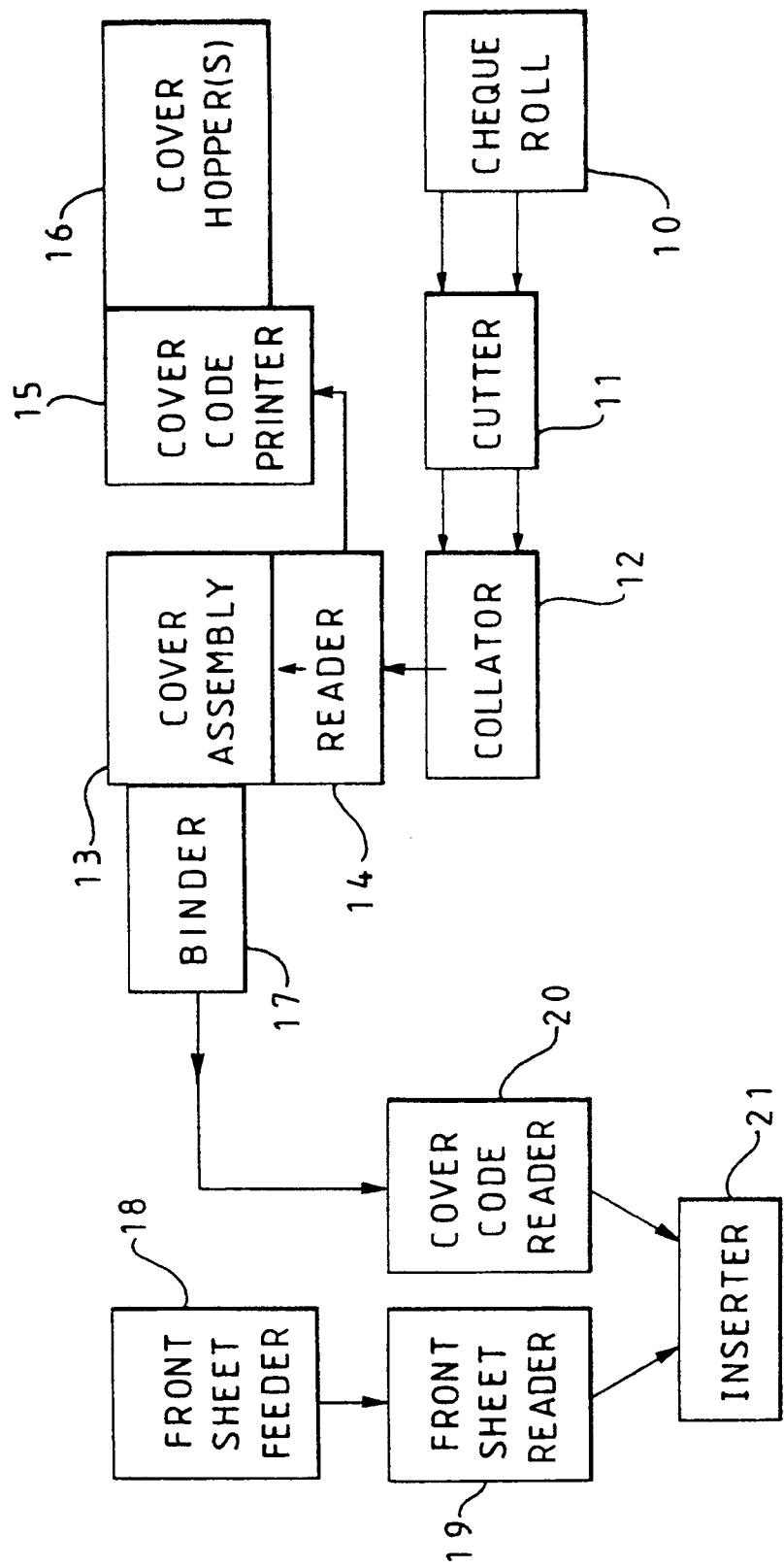
⑯ Inventor : **Digby, Roger  
Oakville, Rouf Lench  
Evesham, Worcestershire WR11 4UN (GB)**  
Inventor : **Wells, Ivan  
3 Mountain Ash Drive, Pedmore  
Stourbridge, West Midlands DY9 0YR (GB)**

⑯ Representative : **Prutton, Roger et al  
MARKS & CLERK Alpha Tower Suffolk Street  
Queensway  
Birmingham B1 1TT (GB)**

⑯ Cheque books and other multi-leaf security documents.

⑯ A method of producing cheque books and other multi-leaf security documents comprising collating (12) documents pre-printed with machine readable personalised data into sets, reading (14) the personalised data from the top document of each set, printing (15) on the outer surface of one of a pair of cover sheets, a machine readable code which is substantially un-readable by the naked human eye, assembling (13) said cover sheets with the corresponding set, with said machine-readable code on an exterior surface, and using such machine-readable code to control subsequent operations on the finished document.

EP 0 439 257 A3





European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 91 30 0197

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	EP-A-0 341 524 (JOS. HUNKELER AG) * the whole document * ---	1,2,6	B42D5/02
Y	EP-A-0 085 157 (IBM) * page 5, line 16 - page 6, line 27; figures 1,2 * ---	1,2,6	
A	DE-A-2 614 632 (LOUDA) ---		
A	US-A-3 692 298 (MCCORQUODALE) -----		
TECHNICAL FIELDS SEARCHED (Int. Cl.5)			
B42C B41F B42D G06K			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	17 OCTOBER 1991	LONCKE J.W.	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons A : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			