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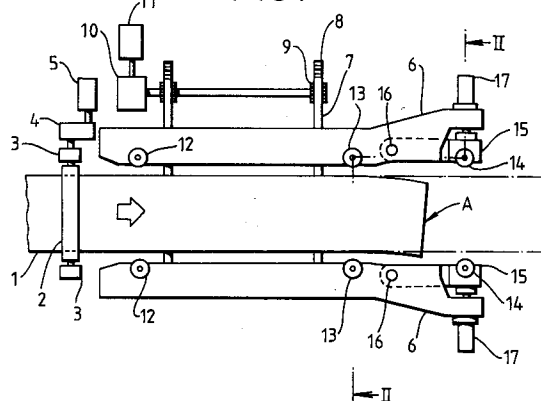
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London EC4A 1BO(GB)(54) **Method and apparatus for correcting a widthwise bend in an end portion of a hot-rolled sheet-shaped product.**

(57) A widthwise bend of an end of a hot-rolled elongate sheet-shaped metal product (1) is corrected while it is hot. The correction comprises simultaneously:

- (i) holding the edges of the product (1) at at least two positions (12,13) longitudinally spaced along the product thereby to hold, at least laterally, a portion spaced from the bent end, and
- (ii) pushing the end portion laterally by means of a laterally moving member (14). The method may be performed while the product is continuously moving along a path. Both steps (i) and (ii) are performed by rollers rotatable about vertical axes.

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 0920

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	GB-A-1 482 280 (INTERLAKE) * claim 1; figures 1,3 * -- --	1,6	B 21 D 1/02
A	DD-A-211 293 (WAGGONBAU BAUTZEN) * claim 1; figure 1 * -- --	1,6	
A	DE-A-1 527 964 (KRAEMER) * claims 1,2; figure 1 * -- -- --	1,6	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 21 B B 21 J B 21 D
Place of search		Date of completion of search	Examiner
Berlin		25 October 91	SCHLAITZ J
CATEGORY OF CITED DOCUMENTS			
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