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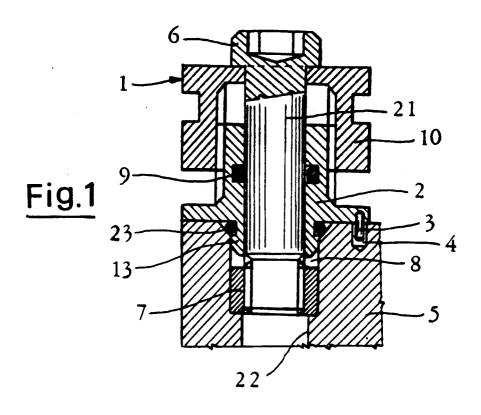
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- Set of active components for the clamping on a pallet of a rough piece to be machined which incorporate the capacity of adjustment in height and in angular orientation.
- (57) The set of active components comprises a first active component (1) provided with an operational part (10) adjustable in height, and a second active

component (11) provided with an operational part (19) adjustable in angular orientation.





EUROPEAN SEARCH REPORT

EP 91 20 0867

DOCUMENTS CONSIDERED TO BE RELEVANT					
Category		th indication, where appropriate, vant passages		elevant o claim	CLASSIFICATION OF THE APPLICATION (Int. CI.5)
X	US-A-3 608 886 (GARY Ya	GREENE)	1,4	1	B 23 Q 3/06 B 25 B 5/06
X	DE-U-8 020 080 (ROSTIG * claims 1-9; figure 1 * *	-	1,2	2	
Α	DE-U-8 903 660 (SIEMEN * claims 1-5; figure 1 * *	S AG)	1,2	2,4	
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Α	EP-A-0 320 027 (SZ S.R.L)			
					TECHNICAL FIELDS SEARCHED (Int. Cl.5)
					B 23 Q B 25 B B 65 D
	The present search report has I	peen drawn up for all claims			
Place of search Date of completion of s				Examiner	
Berlin 29 January 92 CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same catagory			E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		
A: O: P:	technological background non-written disclosure intermediate document theory or principle underlying the in	vention			patent family, corresponding