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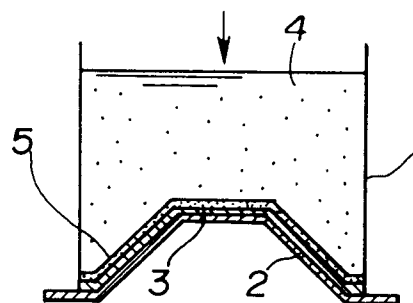
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(54) **Acoustic diaphragm and method for producing same.**

(57) An acoustic diaphragm obtained by forming micro-fibrillated cellulose into a web by a process similar to a paper-making process is disclosed. the micro-fibrillated cellulose is the cellulose obtain by beating to a Canadian standard freeness of not more than 300 ml, or the bacterial cellulose. Since the micro-fibrillated cellulose has only poor wet strength, it is reinforced by a reinforcement element and, in this state, is formed into the web on a wire screen. The reinforcement element may be detached after forming the web, or may be left laminated with the cellulose web so that the resulting composite product is used as the acoustic diaphragm.



**FIG. 1**



European Patent  
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# EUROPEAN SEARCH REPORT

Application Number

EP 91 30 4093

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 200 409 (AGENCY OF INDUSTRIAL SCIENCE AND TECHNOLOGY ET AL.) * page 4, line 18 - page 11, line 1 *	1-8	H04R7/02 H04R31/00
X	PATENT ABSTRACTS OF JAPAN vol. 11, no. 145 (E-505)12 December 1986 & JP-A-61 281 800 ( AGENCY FO IND SCIENCE & TECHNOLOGY ) * abstract *	1-8	
A	PATENT ABSTRACTS OF JAPAN vol. 8, no. 277 (E-285)18 August 1984 & JP-A-59 144 299 ( DAINICHI NIPPON DENSEN KK ) * abstract *	1-8	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			H04R
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17 JULY 1992	Examiner GASTALDI G. L.
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</p>			

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