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(54) **Woody board.**

(57) Disclosed is a woody board, in which a molded layer of a woody material of a wood powder or woody fibers is provided on one surface or both surfaces of a woody substrate of a molded sheet of a coniferous tree plywood or coniferous tree LVL, and a method of preparing said woody board. The woody board is prepared by molding a woody material mix comprising an adhesive and a woody material of a wood powder or woody fibers on at least one surface of a woody substrate. The woody board has a flat and smooth surface and has a high mechanical strength and a high screw-drawing resistance.

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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	FR-A-2 568 510 (J. GARCIA) * page 1, line 28 - page 2, line 2; claims; figure 6 * ---	1-7	B27N3/06 B27D1/00
X	US-A-2 601 349 (WELCH) * column 1, line 7 - line 48; claims; figure 7 * ---	1-5,7	
X	GB-A-1 125 797 (SOCIETE DES PANNEAUX LANDAIS) * page 1, left column, line 42 - page 1, right column, line 69; claims; figures * ---	1,3,4,7	
A	BE-A-788 503 (SANTENS AND SANTENS) ---		
A	WO-A-8 204 223 (ROBBINS) ---		
A	DE-A-1 653 323 (TRIANGEL SPANPLATTENWERKE DER NIEDERSACHSEN GMBH) ---		
A	EP-A-0 246 208 (AB JÖNKÖPING-VULCAN) -----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5) B27N B27D
Place of search THE HAGUE		Date of completion of the search 11 NOVEMBER 1992	Examiner SOEDERBERG J.E.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			