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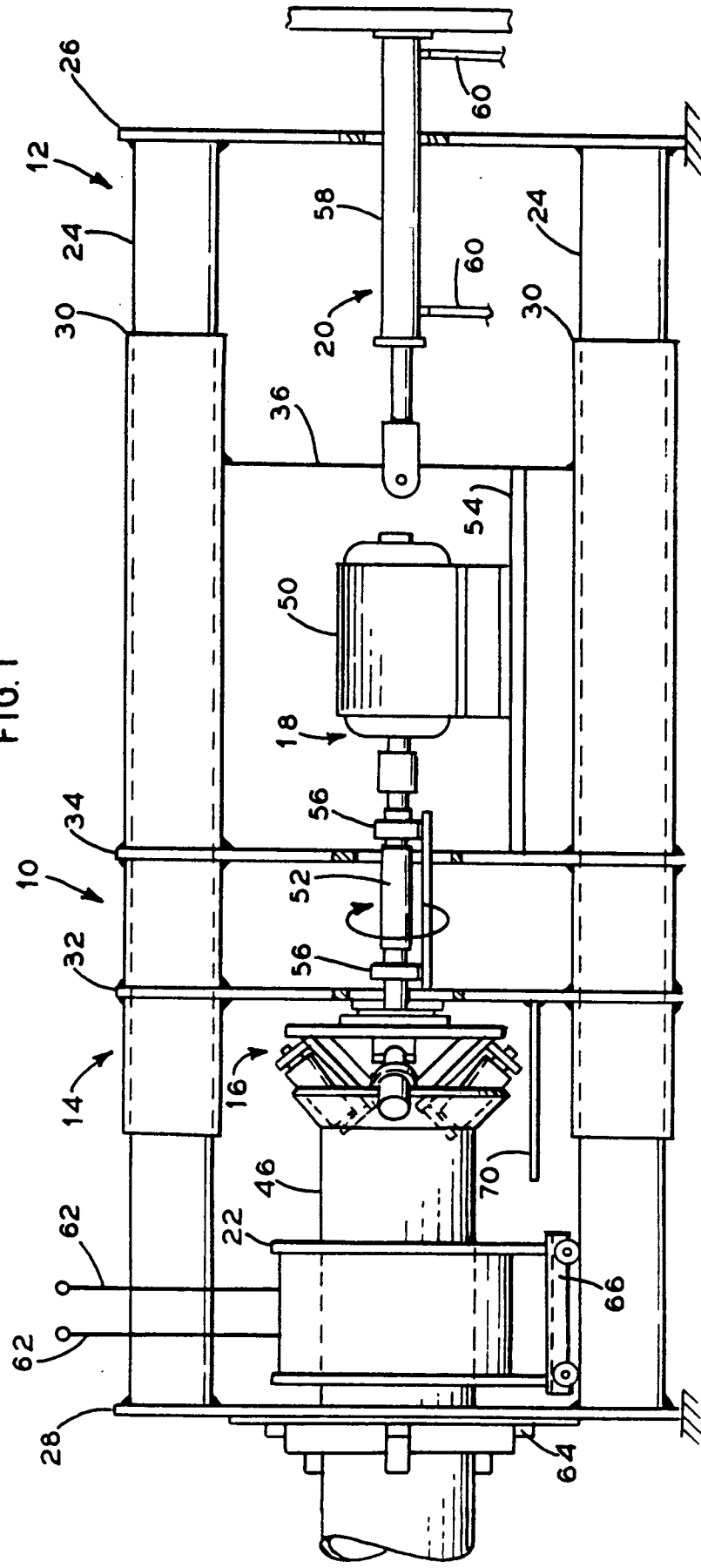
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Conductor guide forming machine.

A conductor guide forming machine to flare the end of a pipe (46) outwardly to form a conductor guide has a heating device (22) movably mounted on a base (12) to cause induction heating of the end of the pipe (46) to be flared outwardly. A tool carriage (14) having a forming tool (16) rotatably mounted thereon is moved by a hydraulic cylinder (58) mounted on the base (12) and attached to the tool carriage (14) to insert angled rollers of the forming tool (16) into and against the end of the pipe (46) to be flared. A drive motor (50) mounted on the tool carriage (14) rotates the forming tool (16) simultaneously with movement of the rollers into the pipe (46) to flare the end thereof.

FIG. 1





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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 4989

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	FR-A-1 162 924 (WISSOTZKY)	1-5, 7-9, 11, 12	B21D41/02 B21D51/10
	* the whole document *		
Y	---	6, 10	
Y	FR-A-2 233 112 (DE HOVE) * page 9, line 2 - page 9, line 27; claims 1-16; figure 2 *	6, 10	

A	US-A-2 215 789 (HARRISON)		

A	US-A-4 693 105 (ROY LEE)		

A	US-A-3 610 016 (BULTMAN)		

A	EP-A-0 314 936 (BLM)		

			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B21D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 NOVEMBER 1991	Examiner PEETERS L
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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