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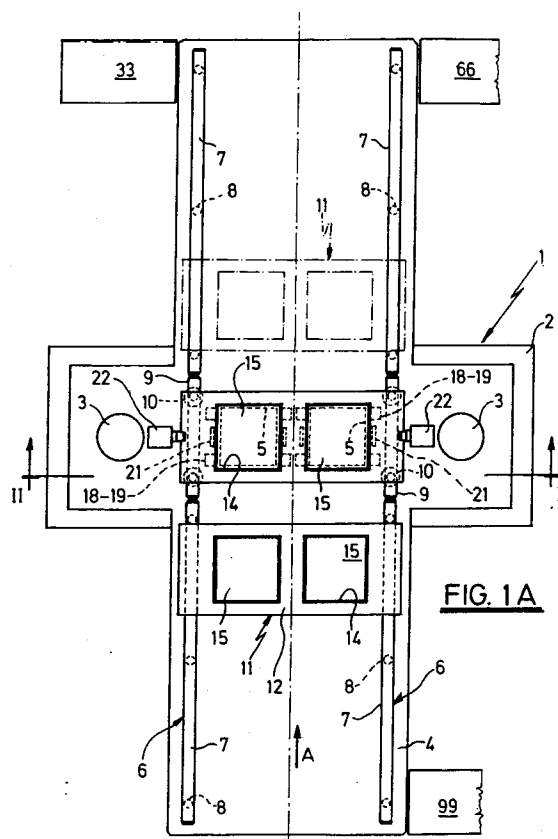
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22.07.92 Bulletin 92/30(71) Applicant: **MASS S.p.A.**
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Studio Ing. C. CORRADINI & C. S.r.l. 4, Via
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I-42100 Reggio Emilia(IT)(54) **High productivity plant for forming ceramic tiles in general.**

(57) The high productivity plant for tile manufacture comprises a first ceramic mould part fixed below the vertically movable cross-member of a ceramic press (1), and a plurality of equidistant, aligned identical mould parts (11) which are conjugate with the preceding and are moved with stepwise motion in a direction (A) perpendicular to the vertical plane of press symmetry in which the longitudinal axis of the respective cross-member lies, such that said conjugate mould parts, previously charged with at least one material (31), stop one after another directly below said first mould part.

**FIG. 1A****EP 0 468 577 A3**



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EUROPEAN SEARCH REPORT

Application Number

EP 91 20 1869

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-A-3 335 147 (SOCIEDAD AREQUIPENA DE PATENTES Y MARCES S.A.) * the whole document *	1, 7-10, 13, 14, 18	B28B5/04
Y		2, 11, 12, 15, 17	
A		3	
X	FR-A-566 936 (CHARLES FLANDE) * page 1, line 27 - line 47 * * page 2, line 18 - line 28 *	1, 10, 18	
X	FR-A-744 274 (EMILE MULLER) * page 1, line 27 - line 50 * * page 2, line 51 - line 89 *	1, 4-6, 18	
Y	US-A-4 417 864 (MITSUBISHI FUKAI TEKKOSHO, LTD.) * abstract; figure 1 *	2	
A		16	
Y	CH-A-670 990 (FRITZ STERKI) * abstract; figure *	11, 12	TECHNICAL FIELDS SEARCHED (Int. Cl.5)
Y	FR-A-1 501 676 (ENRICO LONGINOTTI) * page 1, line 1 - line 16 *	15, 17	B28B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 MAY 1992	Examiner LANASPEZE J.P.Y.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			