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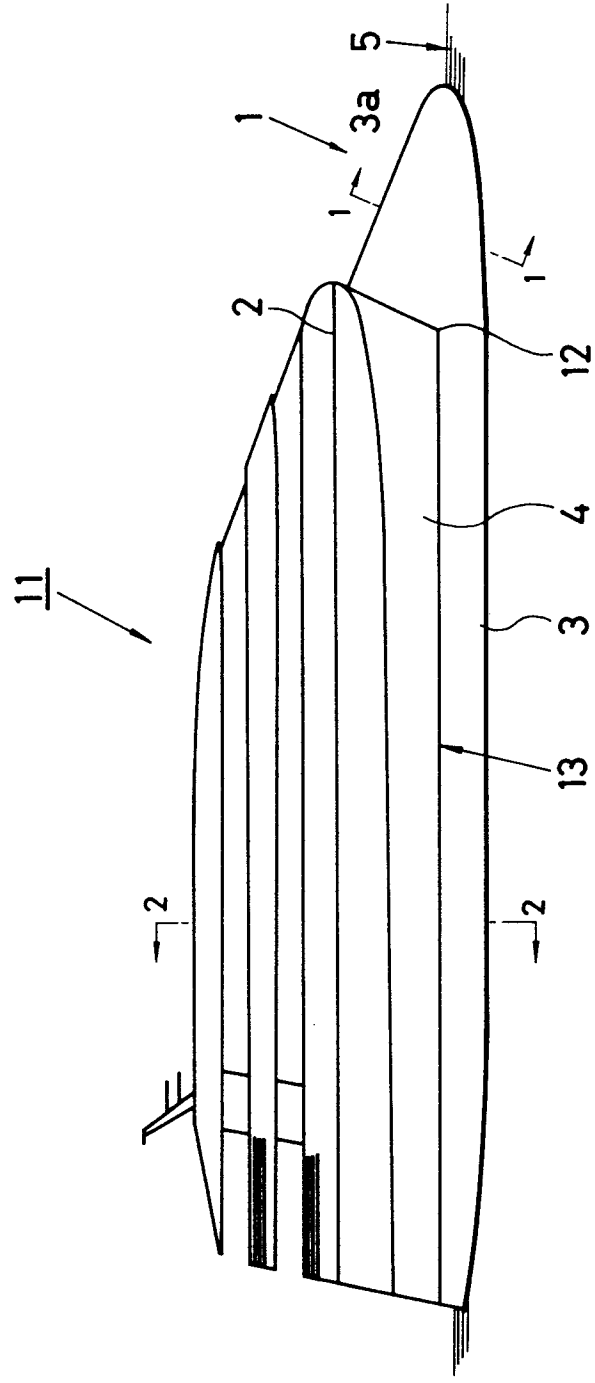
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Catamaran type boat.

A catamaran comprises two single hulls (1) arranged in parallel in the spaced relation to each other, and a deck (2) for connecting the two single hulls, the single hull having a semisubmerged portion (3) and a connecting portion (4) for connecting the semisubmerged portion to the deck, the semisubmerged portion having a maximum width portion (14) where the width of its vertical transverse cross section is largest at a position near the water level (5), the width of vertical transverse cross section of the semisubmerged portion abruptly decreases upward in the vertical direction from the maximum width portion and gradually decreases downward in the vertical direction from the maximum width portion, the semisubmerged portion having a minimum width portion (13) where the width of vertical transverse cross section becomes smallest after it abruptly decreases upward in the vertical direction, and the width of vertical transverse cross section of the minimum width portion is 60% or less and 30% or more of the width of vertical transverse cross section of the maximum width portion.

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Fig. 1



The present invention relates to a catamaran.

Catamarans, ships constructed so that two single hulls arranged transversely and spacedly are connected by a deck disposed above the sea level, have been publicly known. A semisubmerged catamaran is one type of catamaran. The inventors have made efforts to improve the semisubmerged catamarans, and as a result have developed a semisubmerged catamaran whose hulls oscillate less in waves and which can navigate on the waves with low required horsepower. This catamaran has been disclosed in Japanese Patent Publication Laid Open No.182594/90. Figures 4, 5 and 6 show the conventional catamaran disclosed in Japanese Patent Publication Laid Open No.182594/90. Figure 4 is a schematic side view showing one conventional example of catamaran with an integral connecting portion.

Figure 5 is a schematic side view showing another conventional example of catamaran with connecting portions separated into fore and aft portions. Figure 6 is a sectional view along the plane of line 3-3. In the above two examples, two single hulls are arranged in parallel in spaced relation to each other and connected by a deck 7. Each of single hull 6 comprises a semisubmerged portion 8 and a connecting portion 9.

The width of vertical transverse cross section of semisubmerged portion 8 is largest near the water level. Hereafter, the width of vertical transverse cross section of semisubmerged portion 8 is simply called "width." The portion where the width of vertical transverse cross section of semisubmerged portion 8 is largest is called "the maximum width portion 17." The semisubmerged portion 8 is formed in a V shape in which the width decreases gradually in the vertical direction from the maximum width portion 17 to the lower end. On the other hand, the width of semisubmerged portion 8 abruptly decreases upward in the vertical direction from the maximum width portion 17. The width is smallest at the joint with the connecting portion 9. Hereafter, the portion where the width of semisubmerged portion 8 is smallest is called "the minimum width portion 18." The width of connecting portion 9 is equal to the width of the minimum width portion 18. The connecting portion 9 is formed so that its width is constant in the upward direction. The connecting portion 9 is also formed so that its width is smaller than the width of the maximum width portion 17. In addition, the connecting portion 9 is formed so that its width increases toward the deck 7 at the part where the connecting portion 9 is attached to the deck 7.

The bow portion of each single hull 6 composing catamarans 15 and 16 consists essentially of the semisubmerged portion 8. Therefore, the top surface 8a of bow portion of semisubmerged portion 8 is not connected to the connecting portion 9, so that the top

surface 8a is formed by horizontal plane or inclined surfaces such that an apical angle on vertical transverse cross sectional plane is about 15 degrees. In the two conventional examples shown in Figures 4, 5 and 6, the width of semisubmerged portion 8 composing each single hull 6 abruptly decreases upward in the vertical direction from the maximum width portion 17 near the water level, as described above. The abrupt decrease in width of semisubmerged portion 8 reduces the stability of ship when the hulls sink into the water, increasing the synchronizing period of oscillation. As a result, oscillation is reduced when the ship navigates on the head sea of short-period waves occurring frequently. Because of the abrupt decrease in width of semisubmerged portion 8 upward in the vertical direction from the maximum width portion 17 near the water level, the compulsory force of wave is reduced, resulting in a decrease in oscillation.

Figure 7 is a schematic cross sectional view showing the third conventional example of catamaran. In this example shown in Figure 7, the shape of bow portion of single hull 10 is similar to that of the catamaran 15 of the first example shown in Figure 4. The bow portion 10a of each single hull 10 protrudes sharply in the third example shown in Figure 7. This protruding portion easily plunges into waves, so that the forced moment from waves in the pitching direction is reduced. This may have an effect in reducing pitching. When the wave height increases, however, the compulsory force and forced moment of waves increase; therefore, pitching is possibly not always reduced. In the first and second conventional examples shown in Figures 4, 5 and 6, there is a problem of submergence into water of the semisubmerged portion 8 caused when the ship navigates at a high speed on the waves if the width of the minimum width portion 18 which connects the semisubmerged portion 8 to the connecting portion 9 is decreased to below a specified value.

On the other hand, if the width gradually decreases upward in the vertical direction from the maximum width portion 17 near the water level, there is a problem of much smaller effect in reducing the oscillation.

There is also another problem of no effect in reducing oscillation if the minimum width portion 18 of the semisubmerged portion 8 is positioned at a height which waves do not reach.

For the conventional catamaran described above, the bow of submerged portion plunges deeply into waves when the ship navigates at a high speed on the waves because the top surface of semisubmerged portion 8 is formed by horizontal plane or inclined surfaces such that an apical angle on vertical transverse cross sectional plane is about 15 degrees. As a result, the ship floats suddenly after plunging, which hinders navigation. It is unknown what grade of decrease in width of semisubmerged portion above

the water level is effective in reducing oscillation. For some shape of submerged portion, a stable effect is not always obtained.

It is an object of this invention to provide a catamaran which does not plunge into waves even when it navigates at a high speed on the following sea and oscillates less when on the head sea.

To achieve the above object, this invention provides a catamaran comprising at least two single hulls (1) arranged in parallel in spaced relation to each other, a deck (2) connecting said single hulls, each said single hull having a semisubmerged portion (3) and a connecting portion (4) for connecting said semisubmerged portion to the deck, characterised in that each said semisubmerged portion has a maximum width portion (14), where the width of its vertical transverse cross section is largest, located at a position near the water level (5), in that the width of vertical transverse cross section of said semisubmerged portion abruptly decreases vertically upwardly from the maximum width portion and gradually decreases vertically downwardly therefrom, in that each said semisubmerged portion has a minimum width portion (13) where the width of its vertical transverse cross section becomes smallest after it abruptly decreases vertically upwardly, and in that said minimum width portion is of width between 30% and 60% of that of said maximum width portion.

Embodiments of the present invention will now be more particularly described by way of example and with reference to the accompanying drawings, in which:

FIGURE 1 is a schematic side view of a catamaran embodying the present invention;

FIGURE 2 is a sectional view along the plane of line 1-1 of Figure 1 embodying the present invention;

Figure 3 is a sectional view along the plane of line 2-2 of Figure 1 ;

Figure 4 is a schematic side view of a first conventional and known examples of catamaran;

Figure 5 is a schematic side view of a second conventional example of catamaran;

Figure 6 is a schematic view along the plane of line 3-3 of Figure 4 showing the first conventional example of catamaran;

Figure 7 is a schematic side view of a third conventional example of catamaran ;

Figure 8 is a vertical transverse cross sectional view of a connecting portion of catamaran embodying the present invention;

Figure 9 is a vertical transverse cross sectional view of another connecting portion of catamaran embodying the present invention;

Figure 10 is a vertical transverse cross sectional view of another connecting portion of catamaran embodying the present invention;

Figure 11 is a vertical transverse cross sectional

view of another connecting portion of catamaran embodying the present invention; and

Figure 12 is a vertical transverse cross sectional view of another connecting portion of catamaran embodying the present invention.

As shown in Figure 3, two single hulls arranged spacedly are connected to each other by a deck 2. Reference numeral 5 denotes the water level. Each single hull 1 is composed of a semisubmerged portion 3 and a connecting portion 4 which connects the semisubmerged portion 3 to the deck 2.

The width of vertical transverse cross section of the semisubmerged portion 3 is largest near the water level. Hereafter, the width of vertical transverse cross section of the semisubmerged portion 3 is simply called "width ". The portion where the width of vertical transverse cross section of the semisubmerged portion 3 is largest is called "the maximum width portion 14". The semisubmerged portion 3 is formed in a V shape in which the width decreases gradually in the vertical direction from the maximum width portion 14 to the lower end. On the other hand, the width of semisubmerged portion 3 abruptly decreases upward in the vertical direction from the maximum width portion 14. The width is smallest at the joint with the connecting portion 4. Hereafter, the portion where the width of semisubmerged portion 3 is smallest is called "the minimum width portion 13. The width of connecting portion 4 is equal to the width of the minimum width portion 13. The connecting portion 4 is formed so that its width is substantially constant in the upward direction. The connecting portion 4 is also formed so that its width is smaller than the width of the maximum width portion 14. The connecting portion 4 is formed to have a portion, the width of which increases toward the deck 2 where the connecting portion 4 is attached to the deck 2.

Figure 3 is a cross sectional view along the plane of line 2-2 in which the width of the maximum width portion 14 of the semisubmerged portion 3 is largest among the widths through the bow and the stern. The width of the maximum width portion 14 of the semisubmerged portion 3 is largest at a position of line 2-2 and gradually decreases in the fore and aft direction from this position.

The letter "h" shown in Figure 3 denotes the vertical height of the minimum width portion 13 above the water level. Bmax is the width of the maximum width portion 14 of the semisubmerged portion 3, and Bsmax is the width of the minimum width portion 13 of the semisubmerged portion 3. According to this invention, the ratio of Bsmax / Bmax in the range from 0.3 to 0.6. The vertical height h of the minimum width portion 13 above the water level is preferably 30% or less of Bmax.

Figure 2 is a cross sectional view perpendicular to the top line of upper bow portion 3a of the semisubmerged portion 3. As shown in Figure 2, each bow

portion of two single hulls 2 composing the catamaran 11 consists essentially of the semisubmerged portion 3. At the bow portion, the semisubmerged portion 3 from the maximum width portion to the lower end is formed in a V shape in which the width gradually decreases downward in the vertical direction and the semisubmerged portion 3 from the maximum width portion to the upper end is formed in a V shape in which the width gradually decreases upward in the vertical direction. The angle α shown in Figure 2 is an apical angle of the semisubmerged portion 3. The apical angle α is preferably than 60 degrees or less.

The bow portion of each single hull 2 consists essentially of the semisubmerged portion 3. According to this invention, this bow portion is preferably from the fore end of ship to a position of one-fifth the water line length. Therefore, the fore end 12 of connecting portion 4 is disposed at a position a specified distance apart from the fore end of the semisubmerged portion 3, namely at a position farther than the position one-fifth of water line length distant from the fore end of ship.

When the bow of the submerged portion 3 plunges into wave surface on the following sea, an oblique downward relative flow rate acts on the top surface of the upper bow portion 3a. As a result, a downward pressure is applied to the top surface of the upper bow portion 3a, so that the bow of the semisubmerged portion 3 plunges into wave surface deeply. Although an oblique downward relative flow rate inevitably acts on the top surface of the upper bow portion 3a when the bow of the submerged portion 3 plunges into wave surface on the following sea, the downward pressure applied to the top surface of the upper bow portion 3a can be reduced by changing the shape of top surface of the upper bow portion 3a. Specifically, if the apical angle α of the upper bow portion 3a of the semisubmerged portion 3 is decreased, the downward pressure applied to the top surface of the upper bow portion 3a is reduced. The downward pressure on the apical angle of 60 degrees is about one half the pressure on 180 degrees. For this reason, the apical angle α is preferably 60 degrees or less. When the apical angle α is 60 degrees or less, the bow of the semisubmerged portion 3 does not plunge into wave surface deeply on the following sea, so that the ship can navigate at a high speed stably on the following sea. For the apical angle α to be 60 degrees or less, the submerged portion 3 should be formed in a V shape in which its width gradually decreases upward from the maximum width portion 14, as described above. It is only the bow portion of the semisubmerged portion 3 plunging into wave surface, preferably the portion of one-fifth of the water level length from the fore end of ship, that should be formed in a V shape. This fact has been proven by a tank experiment. The shape of the aft part of connecting portion 4 in the rear of the fore end 12 is determined in

terms of the effect in reducing oscillation on the head sea as described below.

At the aft part of the semisubmerged portion 3 in the rear of the fore end 12 of the connecting portion 4, the vertical height "h" of the minimum width portion 13 above the water level 5 is preferably 30% of Bmax or less. Bmax is the width of the maximum width portion 14 of the semisubmerged portion 3.

When a catamaran navigates at a high speed on the head sea, the part above the maximum width portion 14 of the semisubmerged portion 3 should be formed so that the wave crests pass through the position a specified distance above the minimum width portion 13. The pressures acting on the upper and lower surfaces of the semisubmerged portion 3 are offset; thus, both the compulsive force of wave and the stability is reduced, the oscillation also being decreased. To produce such effects, the minimum width portion 13 should be at a vertical height of about one-fourth the wave height above the water level. Assuming that the maximum wave height that allows a catamaran to navigate is one-tenth the water line length of ship and the maximum width of the semisubmerged portion 3 is one-twelfth the water line length, the vertical height "h" of the minimum width portion 13 of the semisubmerged portion 3 should be 30% or less of the maximum width of the semisubmerged portion 3.

Further, in order for such a ship form to be effective, the degree of upward decrease in width of the semisubmerged portion 3 from the maximum width portion 14 is important. The maximum value of width of the minimum width portion 13 is preferably 60% or less and 30% or more of the width of the maximum width portion 14. That is, the ratio of $B_{s_{max}}/B_{max}$ is in the range from 0.3 to 0.6. This decreases the compulsory force of wave by 60-30%, causing a reduction in oscillation by nearly the same degree. If the ratio of $B_{s_{max}}/B_{max}$ is less than 30%, the downward pressure acting on this part may sometimes increase when the ship runs on the waves, which may make stable high-speed running impossible. This is true particularly when the ratio of $B_{s_{max}}/B_{max}$ is not more than 20%. On the other hand, when the ratio of $B_{s_{max}}/B_{max}$ exceeds 60%, the effect in reducing oscillation cannot be expected.

Moreover, a study was made on a catamaran having a form in which an excessive stress concentration is not produced at the part where the connecting portion 4 is attached to the deck 2 when an external force, for example in waves, acts. Figure 8 is a vertical transverse cross sectional view of a connecting portion 4 of this invention. As shown in Figure 8, the width of the semisubmerged portion 3 abruptly decreases upward from the position near the water level, and gradually decreases downward. The semisubmerged portion 3 has a shape of V at its part lower than the water level. The semisubmerged portion 3 is attached to the connecting portion 4 at an attaching

part 27. The connecting portion 4 is attached to the deck 2 at an attaching part 25. The width of the connecting portion 4 increases gradually from the attaching part 27 to the attaching part 25. The side surfaces 24a, 24b of the connecting portion 4 are curved in a concave form from the attaching part 27 to the attaching part 25. That is, the connecting portion is formed so that the increase in its width starts at the attaching part 27. This eliminates a discontinuous part from the vertical transverse cross section of the connecting portion 4, resulting in no excessive stress concentration at the attaching part 25 when an external force, for example in waves, acts. The width of connecting portion 4 at the attaching part 27 is smaller than the width of the semisubmerged portion 3 at the position near the water level, so that the oscillation in waves is scarcely affected.

Figure 9 is a vertical transverse cross sectional view of another connecting portion 4 of this invention. The width of the connecting portion 4 is constant from the attaching part 27 to the middle part of the connecting portion 4. The width of the connecting portion 4 increases gradually from the middle part to the attaching part 25. The side surfaces 24a, 24b are formed by inclined planes from the middle part to the attaching part 25. This embodiment has effects similar to those of the embodiment shown in Figure 8.

Figure 10 is a vertical transverse cross sectional view of another connecting portion 4 of this invention. The width of the connecting portion 4 is constant from the attaching part 27 to the middle part of the connecting portion 4. The width of the connecting portion 4 increases gradually from the middle part to the attaching part 25. The side surfaces 24a, 24b are curved in a concave form from the middle part to the attaching part 25. This embodiment has effects similar to those of the embodiment shown in Figure 8. Figure 11 is a vertical transverse cross sectional view of another connecting portion 4 of this invention. The inside surface 24a and the outside surface 24b of the connecting portion 4 have a different shape.

The width of the connecting portion 4 gradually increases upward from the attaching part 27 to the attaching part 25. The inside surface 24a of the connecting portion 4 is curved in a concave form from the attaching part 27 to the attaching part 25. The outside surface 24b of the connecting portion 4 is formed by a vertical plane from the attaching part 27 to the middle part, and by an inclined plane from the middle part to the attaching part 25. This embodiment also has effects similar to those of the embodiment shown in Figure 8.

Figure 12 shows a connecting portion 4 whose outside surface 24b is formed by a vertical plane. The inside surface 24a is curved in a concave form from the attaching part 27 to the attaching part 25. The inside surface 24a may be formed by a vertical plane from the attaching part 27 to the middle part and by a

curved concave surface or an inclined plane from the middle part to the attaching part 25. Instead of the outside surface 24b, the inside surface 24a may be formed by a vertical plane.

Claims

1. A multi-hulled boat, such as a catamaran, comprising at least two single hulls (1) arranged in parallel in spaced relation to each other, a deck (2) connecting said single hulls, each said single hull having a semisubmerged portion (3) and a connecting portion (4) for connecting said semisubmerged portion to the deck, characterised in that each said semisubmerged portion has a maximum width portion (14), where the width of its vertical transverse cross section is largest, located at a position near the water level (5), in that the width of vertical transverse cross section of said semisubmerged portion abruptly decreases vertically upwardly from the maximum width portion and gradually decreases vertically downwardly therefrom, in that each said semisubmerged portion has a minimum width portion (13) where the width of its vertical transverse cross section becomes smallest after it abruptly decreases vertically upwardly, and in that said minimum width portion is of width between 30% and 60% of that of said maximum width portion.
2. A boat as claimed in Claim 1, characterised in that said minimum width portion has a vertical height 30% or less of the maximum width of vertical transverse cross section above the water level.
3. A boat as claimed in either Claim 1 or 2, characterised in that each said single hull has a bow portion consisting essentially of a semisubmerged portion having width of vertical transverse cross section decreasing gradually vertically upwardly from the maximum portion above the water level and decreasing gradually downwardly below the water level.
4. A boat as claimed in Claim 3, characterised in that said bow portion extends from the foremost end for a distance of substantially one-fifth of the water line length.
5. A boat as claimed in any one of the preceding claims, characterised in that said semisubmerged portion above the water level has an apical angle (a) of 60 degrees or less.
6. A boat as claimed in any one of the preceding claims, characterised in that said connection portion (4) has an attaching part (25) for attaching

said connecting portion to said deck and an attaching part (27) for attaching said connecting portion to said semisubmerged portion (3), said deck attaching part (25) having a larger width than said semisubmerged portion attaching part (27), wherein the width of said connecting portion (4) increases gradually from said semisubmerged attaching part (27) to said deck attaching part (25).

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7. A boat as claimed in Claim 6, characterised in that said connecting portion has a concave curved side surface such that the width of vertical transverse cross section of said connecting portion increases gradually from said semisubmerged portion attaching part (27) to said deck attaching part 25.

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8. A boat as claimed in Claim 6, characterised in that the width of said connection portion (4) increases gradually from a median vertical part to said deck attaching part (25).

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9. A boat as claimed in Claim 8, characterised in that the width of said connecting portion (4) increases gradually above said median vertical part by virtue of a concavely curved side surface above that part.

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10. A boat as claimed in Claim 8, characterised in that the width of said connecting portion (4) increases gradually above said median vertical part by virtue of an inclined planar side surface above that part.

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11. A boat as claimed in any of the preceding claims, characterised in that one surface of said connecting portion (4) is vertical or planar, and the other surface is spaced therefrom along its length by different amounts.

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Fig. 1

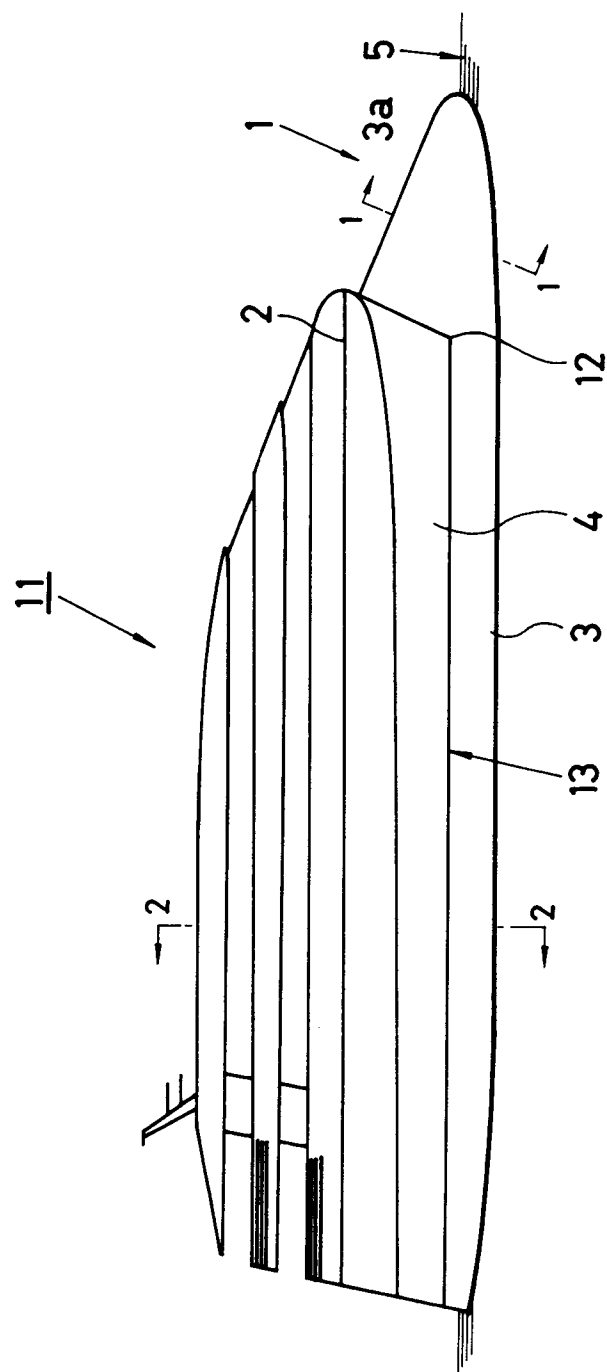


Fig. 2

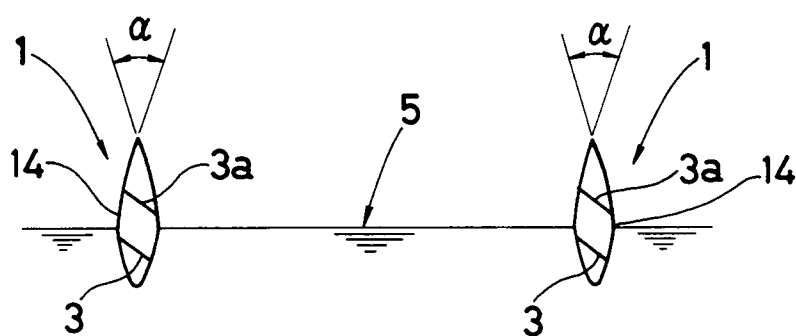


Fig. 3

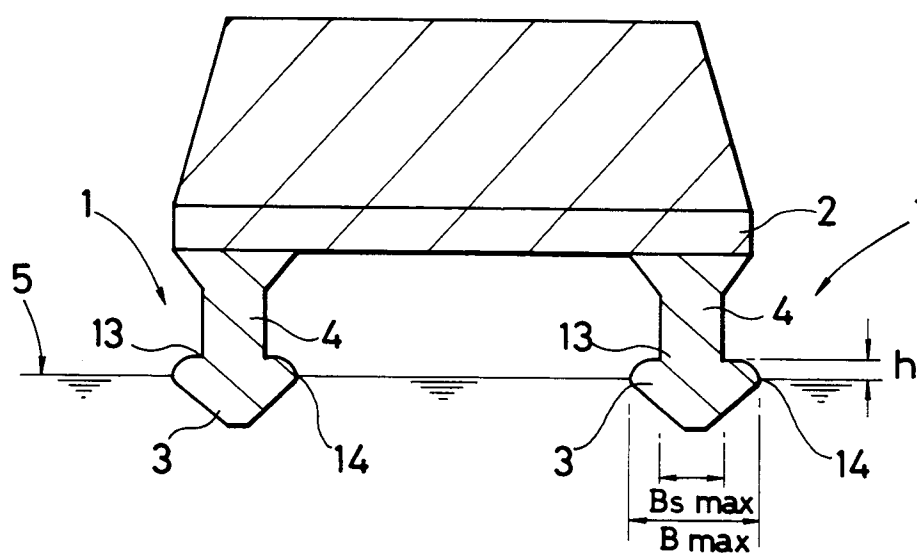


Fig. 6

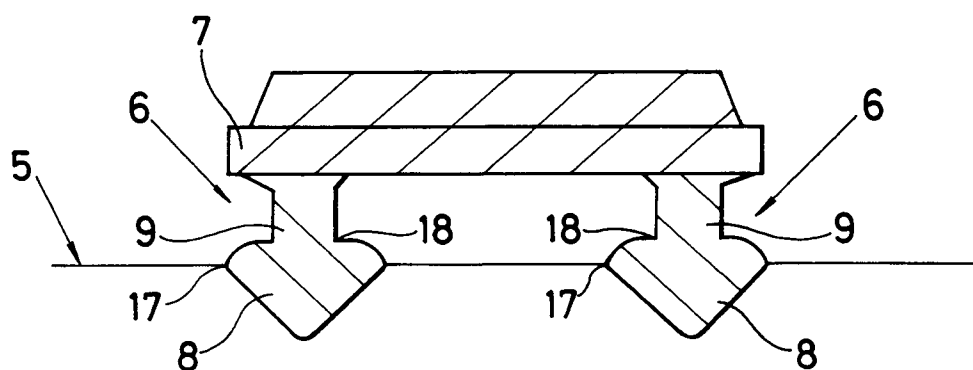


Fig. 7

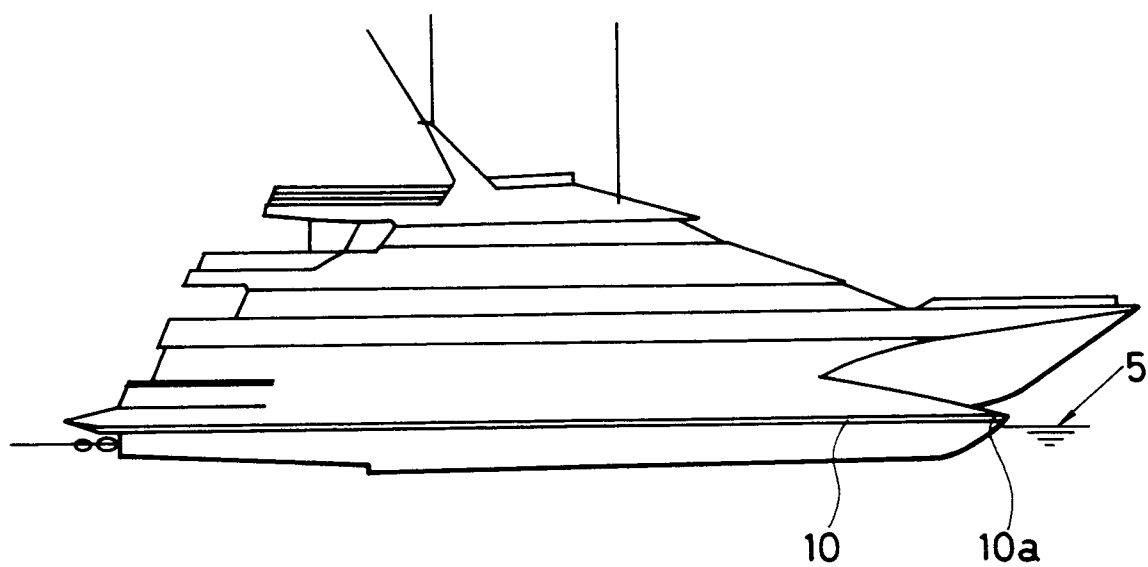


Fig. 8

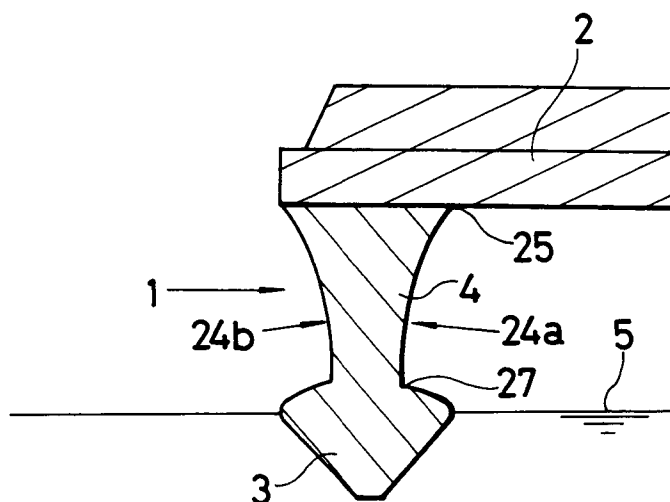


Fig. 9

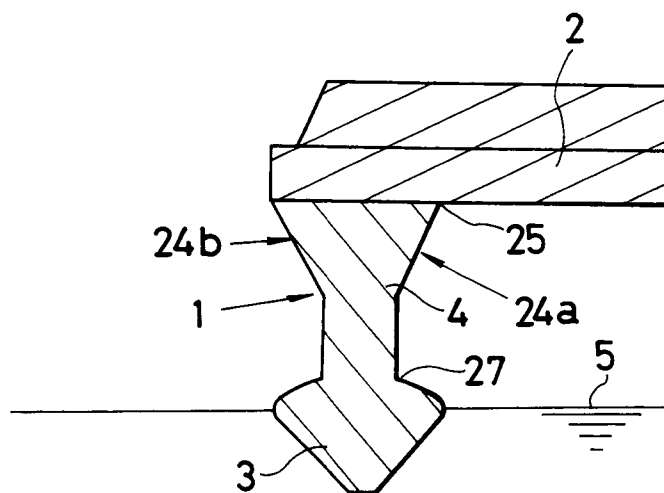


Fig.10

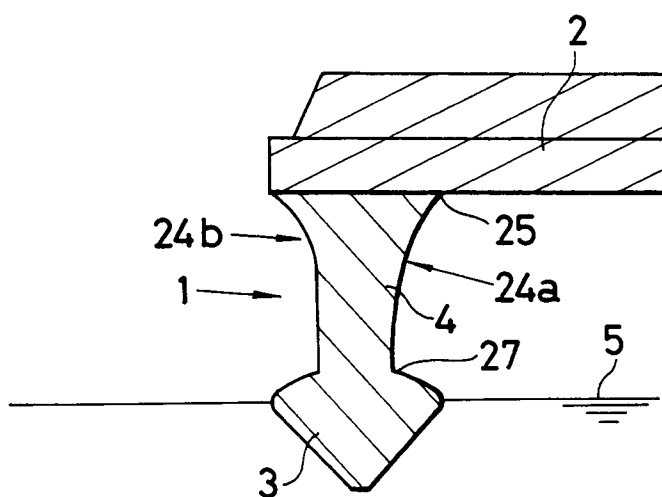


Fig.11

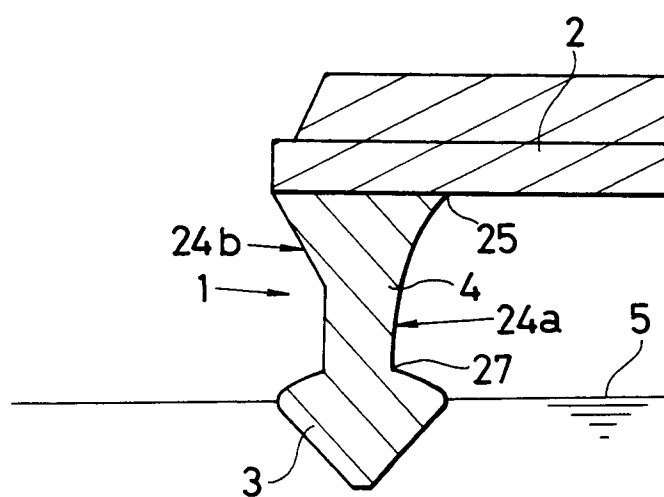
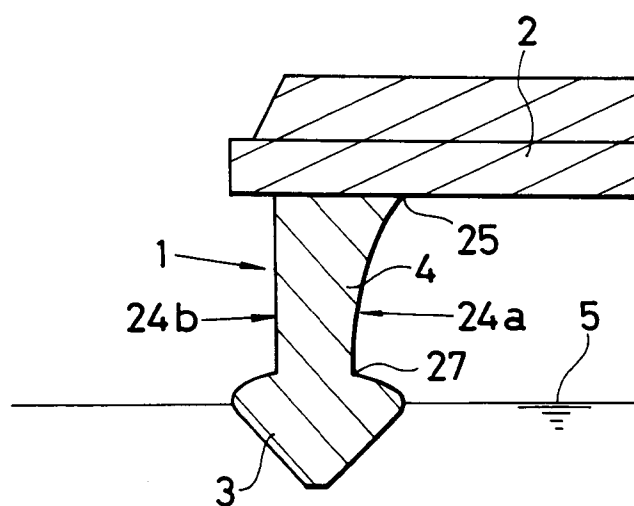


Fig.12





European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 7868

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X, D	PATENT ABSTRACTS OF JAPAN vol. 14, no. 460 (M-1032)(4403) 4 October 1990 & JP-A-2 182 594 (NKK CORP) 17 July 1990	1, 2	B63B1/12
Y		3, 5-10	
A	* abstract *	4	

Y	GB-A-1 136 861 (INSTITUT FÜR SCHIFFBAU) * page 3, line 30 - line 61; figure 1 *	3	

Y	US-A-3 656 445 (PADWICK) * figures 1-5 *	5	

Y	US-A-4 171 671 (SEIDL) * column 2, line 18 - column 4, line 51; figures 1-8 *	6-10	

A	FR-A-809 883 (ENGELMAN) * page 3, line 75 - page 4, line 23; figure 5 *	5	

			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B63B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 13 DECEMBER 1991	Examiner DESENA Y HERNANDOREN
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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