



(11) Publication number : **0 475 654 A3**

(12) **EUROPEAN PATENT APPLICATION**

(21) Application number : **91308033.9**

(51) Int. Cl.⁵ : **B22D 17/14, B22C 9/06**

(22) Date of filing : **02.09.91**

(30) Priority : **14.09.90 JP 245788/90**

(43) Date of publication of application :
18.03.92 Bulletin 92/12

(84) Designated Contracting States :
FR GB IT

(88) Date of deferred publication of search report :
09.12.92 Bulletin 92/50

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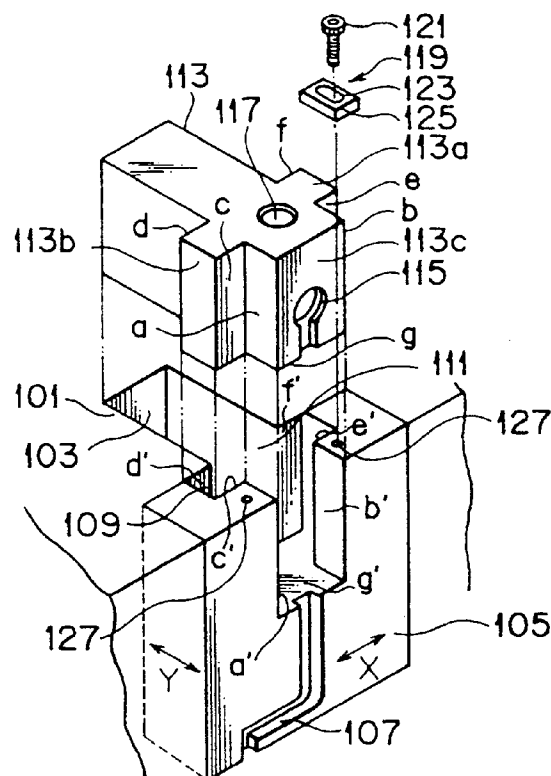
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(54) **Metal mold structure having gas venting unit and jig for removing the gas venting unit in injection molding apparatus.**

(57) A metal mold structure having a separate gas venting unit (113) detachable from a metal mold (101). The gas venting unit disposes therein a gas vent valve. The metal mold (101) is formed with an upper opening (103) in which an insertion segment (105) is insertable. Upon the insertion, a unit insertion recessed portion (111) is provided. The unit insertion recessed portion (111) has a recessed shape substantially identical with an external contour of the gas venting unit. A jig device (129) is also provided for removing the gas venting unit (113) from the recessed portion (111). The jig device includes a jig body (131) mounted on the metal mold (101), a bolt like moving means (137) movably extending through the jig body and selectively engageable with the gas venting unit (113) positioned in the unit insertion recessed portion, and a driving means (135) for moving the moving means in an axial direction thereof.

FIG. 1





European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 8033

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	PATENT ABSTRACTS OF JAPAN vol. 12, no. 448 (M-768)(3295) 24 November 1988 & JP-A-63 180 354 (TOYOTA MOTOR CORP) 25 July 1988 * abstract *	1,6	B22D17/14 B22C9/06
A	--- PATENT ABSTRACTS OF JAPAN vol. 14, no. 58 (M-930)(4001) 2 February 1990 & JP-A-12 84 472 (TOSHIBA MACH CO LTD) 15 November 1989 * abstract * -----	1,6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5) B22D B22C B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 15 OCTOBER 1992	Examiner HODIAMONT S.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P0401)