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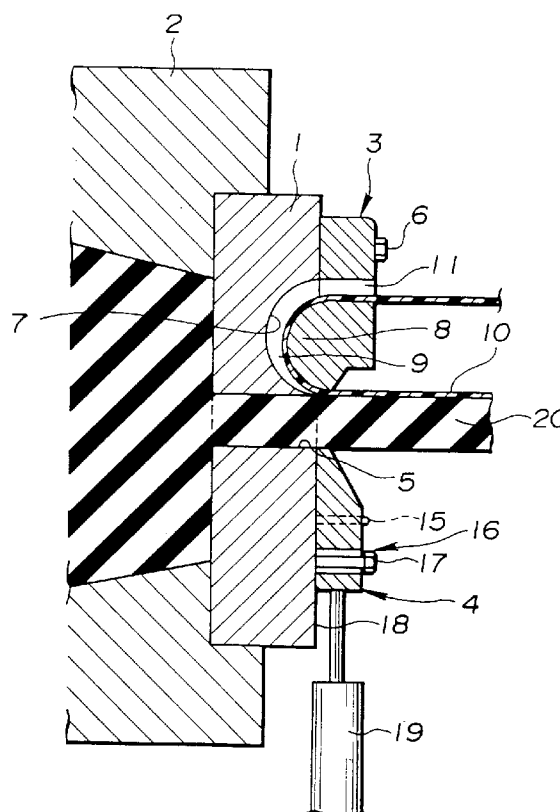
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(54) **Extrusion die.**

(57) An extrusion die for adhering a tape (10) on a rubber article (20) which is extruded is composed of a die base (1) fixed to an outlet port of an extrusion head (2) to form a nozzle (5) for allowing the article (20) to extrude, a tape supply means (3) connected with the die base (1) which is oriented at adjacent a first surface of the article (20) to partially supply the tape (10) toward the first surface for allowing to mate the both so as to form a lamination, and a pressurizing means (4) movably connected with the die base (1) oriented at adjacent a second surface of the article (20) to pressurize the article (20) toward the tape (10) for adhering the both. The pressurizing means (4) is slidably reciprocated with respect to the direction of the article (20) extruded to kept distance from the article (20) when the tape (10) is not supplied thereto.

FIG.1





European Patent
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EUROPEAN SEARCH REPORT

Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 91307906.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CL5)
X	DE - C - 882 494 (HÖXTERSCHE GUMMIFÄDENFABRIK EMIL ARNTZ) * Totality * --	1-11	B 29 C 47/02// //B 29 K 21:00
A	US - A - 3 956 056 (BOGUSLAWSKI) * Fig. 2 * --	1,10	
A	EP - A - 0 002 174 (RÖHM) * Totality * ----		
			TECHNICAL FIELDS SEARCHED (Int. CL5)
			B 29 C B 29 D
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 30-11-1992	Examiner REININGER
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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