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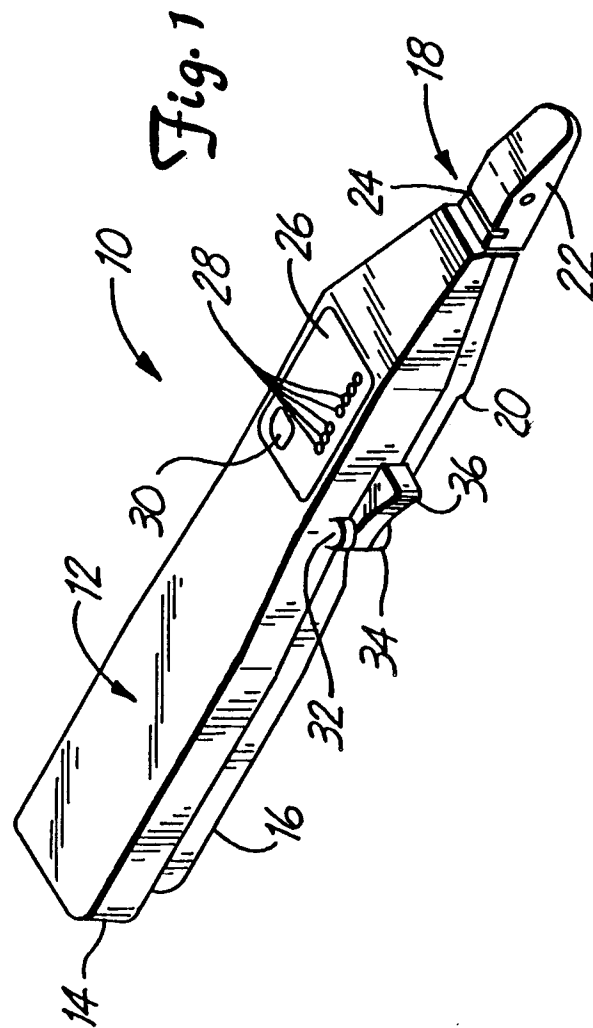
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(54) **Fiber identifier.**

(57) A fiber identifier for detecting the presence or absence of an active data signal or a test signal in an optical fiber. The instrument includes a piston which positions a portion of the fiber under test against an optical detector, the piston being located within a housing, and the housing being attached to a drive rod. The rod is responsive to a levered actuation mechanism, but a damper controls the movement rate of the rod, and hence the piston, to slowly bend the fiber, minimizing disruption of any signal flowing through the fiber and preventing undue mechanical stress which could damage the fiber. A precision spring within the housing is used to limit the pressure applied by the piston against the optical fiber. The housing also includes a novel arrangement of electrical contacts to sense the position of the piston and, indirectly, the position of the rod.



Background of the Invention

1. Field of the Invention

The present invention generally relates to devices for testing communications equipment, and more particularly to a device for testing the operation of an optical fiber which may be carrying an active signal.

2. Description of the Prior Art

In recent years, fiber optic cables have replaced traditional copper wire as the preferred medium for telecommunications. Although optical fibers have certain advantages over copper wire, they are still subject to faults (which may result during installation or from environmental factors after installation), and may also accidentally be "miswired," i.e., improperly routed to or from the optical transmitters and receivers. For these and other reasons, it is often necessary to identify one particular fiber out of a large group of such fibers carried in a common cable.

Identification of a particular optical fiber is an inherently difficult task, since direct connection of the fiber to an optical detector would require cutting the fiber, which is highly undesirable. First of all, the fibers being tested are often active, and cutting the fiber would lead to an enormous data loss. Also, a cut fiber must be reconnected by the use of an optical splice which attenuates the communication signals and can create interfering reflections. Furthermore, since a trial-and-error method must often be used to pinpoint the particular fiber, this could result in literally dozens of cut fibers and splice assemblies. Color-coding the outer buffer of the fibers is insufficient where a large number of fibers are present, or where the records of the color-coding are incorrect. Fortunately, a technique has been devised for detecting test signals being carried on an optical fiber without the need of cutting the fiber.

This technique relates to the manner in which a portion of the transmitted light "leaks" out at micro-bends in the fiber. The degree to which the fiber must be bent in order to obtain such leakage is a function of the relative indices of refraction between the fiber core and its cladding, and between the cladding and the outer buffer. In U.S. Patent Nos. 4,728,169 and 4,790,617 (both issued to Campbell et al.), this principle is used to optimize the alignment of two fibers which are to be spliced together. Those patents describe a manner of injecting light into the fiber as well as withdrawing a portion of the light.

In U.S. Patent No. 4,759,605 issued to Shen et al., this same principle is used to extract light from a fiber without cutting the fiber. The device disclosed in that patent utilizes a convex element to forcibly urge the fiber into contact with a concave surface. The con-

cave surface is light transmissive and is attached to an optical detector. Shen et al. does not give any indication of the mechanical means by which the convex element is moved relative to the concave surface.

A more detailed description of an optical fiber handling apparatus is given in European Patent Application No. 89300290.7 filed by James et al. (related devices are shown in European Patent Application No. 89300330.1, and Patent Cooperation Treaty Application No. PCT/GB88/00225). That apparatus utilizes a spring-loaded plunger which forces the fiber against a concave waveguide. The disclosed embodiments, however, suffer from several disadvantages. First of all, the leakage occurs along a 180° arc, which creates excessive loss. This could lead to fatal attenuation of traffic comprising actual communications data. The structure of the James et al. device also requires two other 90° curves in the fiber, resulting in further losses.

Additionally, the spring loading of the plunger creates an abrupt bending action which is undesirable for two reasons. First of all, this may result in mechanical damage to the fiber. Secondly, it can disrupt transmission of data traffic in the fiber. Relaxation (i.e., release) of the fiber can also disrupt transmission if it occurs too quickly. This is due to the fact that optical amplifiers will ramp the amplification up or down depending upon the strength of the transmitted signal, in order to achieve a more stable output. Quick bending or unbending of the fiber creates a momentary change in the signal strength which may be shorter in duration than the response time of the optical amplifier, leading to unacceptable amplifier performance. This is particularly crucial for high-speed data transmission, such as DS3 communications which transmit about 45 megabits per second.

Finally, there is no mechanism in the James et al. apparatus for limiting the force applied by the plunger; even if the plunger were moved in a controlled fashion, excess stationary force could result in deformation of the fiber, which might require repair by cutting away the damaged portion and splicing the fiber back together. It would, therefore, be desirable and advantageous to devise an apparatus for identifying optical fibers which minimizes disruptions in real data traffic, and avoids excess deformation of the fiber under test.

Summary of the Invention

The foregoing objective is achieved in a fiber identifier having a piston which positions a portion of the fiber under test against an optical detector, the piston being located within a housing, and connected to an actuation mechanism which includes means for damping any movement of the housing. The damping means controls the movement rate of the piston to slowly bend the fiber, minimizing disruption of any sig-

nal flowing through the fiber and preventing undue mechanical stress which could damage the fiber. First bias means are provided to urge the housing and piston toward the optical detector, but second bias means within the housing are used to limit the pressure applied by the piston against the optical fiber.

Means are further provided in the housing for sensing the relative position of the piston and, indirectly, the position of a drive rod. This facilitates calibration of the opto-electronics portion of the instrument, and allows the instrument to detect a jam in the drive rod. The optical detector includes means for determining the direction of any signals passing through the fiber. A display indicates such signal traffic, as well as the presence of a test signal, or no signal at all. A hood surrounds the detector to prevent interference by ambient light.

Brief Description of the Drawings

The novel features and scope of the invention are set forth in the appended claims. The invention itself, however, will best be understood by reference to the accompanying drawings, wherein:

Figure 1 is a perspective view of the fiber identifier of the present invention;

Figure 2 is a side elevational view of the fiber identifier with the battery compartment door open;

Figure 3A is a plan view of the bottom half of the fiber identifier, partially in section, taken along lines 3-3 of Figure 2, illustrating the actuation mechanism in its relaxed state;

Figure 3B is another plan view similar to Figure 3A, but the actuation mechanism is shown in its retracted state;

Figure 4 is an exploded perspective view of the interior components of the fiber identifier;

Figure 5 is a transverse sectional view of the optical detector used in the fiber identifier of the present invention; and

Figure 6 is a longitudinal sectional view taken along lines 6-6 of Figure 3A showing the optical detector, piston, piston housing and sensor contacts.

Description of the Preferred Embodiment

With reference now to the drawings, and in particular with reference to Figures 1 and 2, there is depicted the fiber identifier **10** constructed according to the present invention. Fiber identifier **10** includes a main hollow body **12** formed of top and bottom portions **14** and **16**, respectively, and having an open front end **18**. Body **12** is constructed of any durable material, preferably an engineering plastic such as acrylonitrile butadiene styrene (ABS). Top and bottom portions **14** and **16** may be attached by any convenient means, including the use of mechanical fasten-

ers, adhesives, or sonic welding. Bottom portion **16** has a ridge **20** along its underside forming an internal channel which accommodates electrical wiring within body **12**. Although the size of body **12** may vary greatly, it should be small enough to be held in one hand, and the preferred embodiment is about 30 cm long, 4 cm wide and 3.5 cm high.

A hood **22** is attached to front end **18** and has a slot **24** therein for receiving a portion of the fiber under test (FUT). Hood **22** is preferably tapered to facilitate separation of optical fibers amassed in a bundle. Top portion **14** includes a panel **26** having a plurality of annunciators **28** and an on/off button **30**. The function of annunciators **28** is explained further below. Panel **26** may be molded integrally with top portion **14** or may take the form of a decal or label. Top and bottom portions **14** and **16** also have hubs **32** and **34**, respectively, for pivotally securing an actuation lever **36**. A second pair of hubs secure another actuation lever **38** not visible in Figures 1 and 2. Although fiber identifier **10** may be connected to an external power supply, it is advantageous to provide a battery within a compartment in body **12**. Figure 2 shows the door **40** of the compartment in an open position. Door **40** may snap into a closed position, or may be provided with a fastener (e.g. screw) to securely close it.

With further reference to Figures 3A and 3B, the interior features of fiber identifier **10** are explained. These features are additionally illustrated in the exploded perspective of Figure 4. The FUT is analyzed by an optical detector **42** in front end **18** of the instrument. Detector **42** is actually affixed (by screws **43**) to a guide member **44** which lies within, and is attached to, bottom portion **16** of body **12**; one end of guide member **44** exits open end **18**. The FUT is pushed against detector **42** by means of a piston **46**. This interface is discussed further below in conjunction with Figure 5.

Piston **46** includes a shaft **48** which exits from a piston housing **50**. Piston housing **50** is attached (by set screw **51**) to a drive rod **52** which moves longitudinally within bottom portion **16** of body **12**. Thus, piston housing **50** moves relative to detector **42**, and piston **46** additionally moves relative to piston housing **50** (further explained in conjunction with Figure 6). Piston housing **50** is guided by the sidewalls of guide member **44**, which have slots **54** therein. Slots **54**, best seen in Figure 4, are aligned with slots **24** in hood **22** when the hood is placed over the end of guide member **44**. Hood **22** is affixed to guide member **44** by screws **56**. Slot **24** is very thin, e.g., 1 mm, to limit the amount of ambient light entering hood **22**.

Drive rod **52** is retracted by an actuation mechanism **60**, which includes levers **36** and **38**, linkage arms **62** and **64**, a sliding block **66**, and a retraction or opening spring **68**. Linkage arms **62** and **64** are pivotally attached to levers **36** and **38**, respectively, and are also pivotally attached to sliding block **66**. A portion of sliding block **66** surrounds rod **52**, but block **66** is not

affixed thereto. Opening spring **68** is wound around rod **52**, and is in contact with sliding block **66** at one end, and with a pin **70** attached to rod **52** at the other end. In Figure 3A, which shows actuation mechanism **60** in its relaxed state, opening spring **68** is also in a relaxed state, i.e., it is loosely held between sliding block **66** and pin **70**. Sliding block **66** cannot move to the right in that figure as it is abutting a boss **72** (preferably formed integrally with guide member **44**).

With this construction, as levers **36** and **38** are squeezed toward body **12**, the force generated is translated, via linkage arms **62** and **64**, to sliding block **66**, causing it to move away from boss **72**. This compresses opening spring **68** against pin **70**, pulling drive rod **52**, and hence piston **46**, away from detector **42**. Figure 3B illustrates the retracted state of actuation mechanism **60**; the FUT is placed in or taken out of the instrument while in this state. Although spring **68** may slightly dampen an abrupt movement of levers **32** and **36**, the movement rate of rod **52** is primarily controlled by a damper **74**. Pin **70** attaches the shaft **76** of damper **74** to rod **52**. Damper shaft **76** and rod **52** could be integrally formed although it would still be necessary to provide a pin or bump thereon to abut the end of spring **68**.

Damper **74** may take several forms but, in the preferred embodiment, it consists of a cylinder surrounding a disc (not shown) attached to shaft **76**. The disc has one or more restrictive orifices which pass a viscous fluid within the cylinder. Of course, a seal is needed around shaft **76** to prevent leakage of the fluid. An internal spring (not shown) is also provided to bias shaft **76** to its extended position. This construction is similar to a conventional shock absorber, and provides two-way damping. In the preferred embodiment, the viscosity of the fluid and the modulus of the internal spring are chosen to yield a retracting (opening) load which is twice the extending (closing) load.

When levers **36** and **38** are released, opening spring **68** moves to a relaxed position, and sliding block **66** slides over rod **52** to abut block **72**, without influencing the movement of rod **52**. At the same time, a closing spring **78** pushes rod **52**, and hence piston **46**, back toward detector **42**. Closing spring **78** is compressed between fixed boss **72** and a set collar **80** attached to rod **52**. The position of set collar **80** along rod **52** also limits the extension of rod **52**, since set collar **80** abuts another boss **82**. If a fiber has been placed in slot **24**, this action captures the fiber between piston **46** and detector **42**. This movement is also regulated by damper **74**.

Guide member **44** is attached to the inside of body **12** by any convenient means, such as screws **84**. In the preferred embodiment, a bracket **86** is attached to guide member **44**, and the far end of damper **74** is attached to bracket **86**. The compartment **88** for the battery is also visible in Figures 3A and 3B; compartment **88** is preferably molded integrally with

bottom portion **16** of body **12**. One additional element seen in Figure 4 is the printed circuit board (PCB) **90** which supports the electronic subassembly for fiber identifier **10**. Annunciators **28** (e.g., light-emitting diodes) are connected to PCB **90**. A membrane switch **92** is also mounted to PCB and aligned with on/off button **30** on panel **26**.

Referring now to Figure 5, a detailed cross-section of detector **42**, and its interface with piston **46**, is shown. It is understood that several conventional detectors exist which may be used for detector **42**; the following description is merely a preferred form of the optical detection means. Detector **42** has a V-shaped cavity **94** therein, with two PIN photodiodes **96** and **98** being symmetrically placed on the walls of cavity **94**. The cavity is filled with an optical transmission medium **100**; optical transmission medium **100** does not act as a waveguide but rather simply provides index matching for maximum signal reception by the PIN diodes. An appropriate medium is an epoxy sold by EPOTEK under product number 301-2, which has an index of refraction of about 1.53 for 1300 nm wavelength light.

The fiber **102** under test is urged against medium **100** by piston **46**. PIN diode **96** is mounted so as to receive light leaking from one direction out of fiber **102**, while PIN diode **98** is mounted to receive light leaking from the other direction, as indicated by the arrows in Figure 5. Leakage is achieved by creating a microbend in fiber **102** at the center of detector **42**; the amount of the bend is dictated by the radius of curvature of the apex of piston **46** and the radius of curvature at the center of the index-matching medium **100**. As previously noted, it is important to make this bend as small as possible (i.e., provide a large radius of curvature) in order to avoid mechanical damage to the fiber and reduce loss of an active signal; however, some minimum threshold of bending is necessary to provide a sufficient amount of leakage which can be detected by the PIN diodes. In the preferred embodiment, the radius of curvature of the piston apex is about 6.1 mm, and the radius of curvature at the center of medium **100** is about 6.35 mm. The thickness of fiber **102** accounts for the difference between these two values.

Wire pairs **104** and **106** emanate from PIN diodes **96** and **98**, respectively. In the disclosed embodiment, these wires pass through a hole **108** in guide member **44** and travel along the inner channel formed by ridge **20** in bottom portion **16** of body **12**. Near the middle of body **12**, the wire pairs are conveyed upwards to PCB **90**, which has conventional electronic components for analyzing the signals received by the PIN diodes. Several circuits for such analysis will become apparent to those skilled in the art. The circuitry preferably includes means, connected to annunciators **28**, for indicating (i) the direction of travel of any active signals in the FUT, (ii) the presence of a known test

signal (e.g., a one kilohertz modulated light signal), or (iii) the lack of any signal at all. One of the annunciators may also be used to indicate that the battery needs to be recharged or replaced.

As mentioned above, it is also important to limit the amount of force applied to fiber 102 when held between piston 46 and detector 42. In the present invention, bias means are provided separate from closing spring 78 for carefully limiting the pressure on fiber 102. As shown in Figure 6, piston shaft 48 is held within housing 50 by two bearings 110 and 112. Shaft 48 also passes through a hole in an insulative, rigid (e.g., fiberglass) board 114, which divides housing 50 into two chambers. A precision spring 116 surrounds shaft 48, abutting board 114, and held in compression by a snap ring 118 which fits in an annular groove in shaft 48. Since piston spring 116 is isolated from closing spring 78 (by set collar 80 which abuts block 82), the force applied by piston 46 is determined solely by spring 116. This construction thus provides a precise load on the FUT. As those skilled in the art will appreciate, the spring rates of springs 68 and 78 are not critical since spring 116 governs the pressure applied by piston 46; the spring rate of precision spring 116 is, however, important. In the preferred embodiment, the approximate spring rates are as follows: opening spring 68 - 10.51 N/mm; closing spring 78 - 0.876 N/mm; piston spring 116 - 0.36 N/mm.

The provision of board 114 within housing 50 may advantageously be used to provide novel means for sensing the position of piston 46. Board 114 has two conductive pads 120 and 122 on either surface, but these pads are electrically isolated due to the insulative nature of board 114. A wire pair 124 is connected to the pads and to appropriate analyzing circuitry on PCB 90. A third wire 126 is connected to a contact point 128 on detector 42. The sensing means of the present invention requires that piston spring 116, piston shaft 48 and piston 46 all be conductive, whereby piston 46 is in continuous electrical contact with contact pad 122. Another (conductive) snap ring 130 is also necessary, attached to shaft 48 proximate contact pad 120. Snap ring 130 may touch contact pad 120, but only if rod 52 is partially retracted; in other words, snap ring 130 does not touch contact pad 120 if piston 46 is abutting detector 42.

With this arrangement of contacts, three different states of piston 46 may be discerned. First, when piston 46 is fully abutting detector 42, a circuit is completed between contact pad 122 and contact point 128. This corresponds to the absence of any fiber in the instrument, and facilitates proper calibration based on the amount of ambient light detected by photodiodes 96 and 98 while piston 46 is in this position.

In a second state, piston 46 is not touching contact point 128, but snap ring 130 is touching contact pad 120. This completes a circuit between the two

contact pads on board 114 and, as noted above, can only occur if rod 52 is in an open position (retracted). If the user has placed a fiber in slot 24 and already released levers 36 and 38, then sensing of this state means that rod 52 is jammed or foreign material has blocked the movement of housing 50.

The third state which may be sensed occurs when neither of the foregoing states are present, i.e., when piston 46 is not touching contact point 128, and snap ring 130 is not touching contact pad 120. This corresponds to the operative state of fiber identifier 10 wherein the FUT is held firmly in place between piston 46 and detector 42. One or more of the annunciators 28 may be used to indicate each of the foregoing states.

The sensing means associated with piston housing 50 could be further modified to provide additional sensing ability. For example, another contact point (not shown) could be provided on bearing 112. If snap ring 130 were touching this contact point after release of levers 36 and 38, this would indicate that piston shaft 48 was jammed (as opposed to jamming of rod 52), possibly by the presence of foreign material between piston 46 and detector 42.

The foregoing description of fiber identifier 10 suggests several significant advantages besides (i) controlling the movement rate of piston housing 50, (ii) limiting the precise load applied to the FUT, and (iii) sensing the state of the piston relative to the detector. For example, the linkage arrangement in actuation mechanism 60 allows the user to exert a relatively high force on rod 52 with minimal push force on, and minimum travel distance of, levers 36 and 38. The balanced actuation between the levers also provides a tactical feel that enhances operator performance. Actuation may further be achieved with only one hand, left or right, and positioning of the levers near front end 18 facilitates hand-eye coordination during insertion of the fiber in slot 24.

Although the invention has been described with reference to specific embodiments, this description is not meant to be construed in a limiting sense. Various modifications of the disclosed embodiment, as well as alternative embodiments of the invention, will become apparent to persons skilled in the art upon reference to the description of the invention. It is therefore contemplated that the appended claims will cover such modifications that fall within the true scope of the invention.

Claims

1. An apparatus for positioning an optical fiber against an optical detector, comprising:
 - a body containing the optical detector;
 - a piston member located in said body, adjacent the optical detector;
 - a rod member attached to said piston

- member;
 actuation means attached to said body for longitudinally moving said rod member; and
 means for controlling the movement rate of said rod member regardless of the movement rate of said actuation means. 5
2. The apparatus of Claim 1 further comprising means for limiting the force applied by said piston member against the optical detector. 10
3. The apparatus of Claim 1 further comprising means for sensing the position of said piston member relative to the optical detector. 15
4. The apparatus of Claim 1 further comprising means for biasing said piston member against the optical detector. 15
5. The apparatus of Claim 1 wherein said actuation means includes: 20
 a spring surrounding a portion of said rod member, said spring having first and second ends;
 means attached to said rod member for abutting said first end of said spring; 25
 lever means; and
 linkage means, disposed between said spring and said piston member for coupling said lever means to said second end of said spring. 30
6. The apparatus of Claim 5 wherein said linkage means comprises: 35
 a block slidably surrounding a portion of said rod member, said block abutting said second end of said spring; and
 at least one linkage arm having first and second ends, said first end being pivotally attached to said block and said second end being pivotally attached to said lever means. 40
7. An apparatus for positioning an optical fiber against an optical detector, comprising: 45
 a body containing the optical detector;
 a piston located in said body, adjacent the optical detector;
 a housing for said piston;
 a rod having first and second ends, said first end being attached to said housing;
 actuation means attached to said body for longitudinally moving said rod from an open position to a closed position; and 50
 means for separately sensing (i) when said piston abuts the optical detector, and (ii) when said rod is in said open position. 55
8. The apparatus of Claim 7 wherein:
 said piston has a shaft having a free end,

- said piston and shaft both being electrically conductive;
 said housing includes bearing means for receiving said shaft; and
 said sensing means comprises:
 an electrically insulative board having first and second surfaces, placed in said housing and defining first and second chambers in said housing, said board having a hole therein and said shaft passing through said first chamber and said hole, said free end of said shaft being disposed in said second chamber,
 first and second electrically conductive pads affixed to said first and second surfaces of said board, respectively,
 a first snap ring attached to said shaft in said first chamber,
 a second snap ring attached to said shaft in said second chamber, said second snap ring being electrically conductive,
 a spring surrounding a portion of said shaft in said first chamber, said spring having first and second ends, said first end abutting said first conductive pad and said second end abutting said first snap ring, said spring biasing said piston toward the optical detector and biasing said second snap ring toward said second conductive pad,
 an electrically conductive contact point attached to the optical detector proximate said piston, and
 wire means for connecting said first and second conductive pads and said contact point to analyzing circuitry.
9. In a fiber optic test instrument having an optical detector and a piston for positioning an optical fiber against the optical detector, an actuation mechanism for moving the piston, the actuation mechanism comprising:
 a rod having first and second ends, said first end being attached to said piston;
 a damper having a shaft attached to said second end of said rod for controlling the movement rate of said rod;
 first and second levers pivotally attached to the instrument, each of said levers having a relaxed position and a retracted position;
 linkage means for coupling said first and second levers to said rod; and
 means connected to said rod and said linkage means for biasing both of said levers toward said open position.
10. The actuation mechanism of Claim 9 wherein:
 said first and second levers are disposed on opposite sides of said rod, both of said levers pivoting in a plane defined by said rod, and said

levers being in close proximity to allow manipulation with one hand;

said biasing means comprises

a spring surrounding a portion of said rod proximate said second end thereof, said spring having first and second ends, and

means attached to said second end of said rod for abutting said first end of said spring; and

said linkage means comprises

a block slidably surrounding a portion of said rod member, said block abutting said second end of said spring,

a first linkage arm having first and second ends, said first end being pivotally attached to said block and said second end being pivotally attached to said first lever, and

a second linkage arm having first and second ends, said first end being pivotally attached to said block and said second end being pivotally attached to said second lever.

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