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(54) **Mounting arrangement of an ultrasound transducer onto a washing tank.**

(57) Mounting arrangement of an ultrasound transducer onto the wall plate of an ultrasound washing tank, wherein the transducer consists of a pair of piezoelectric ceramic disks (2,3), subjected to an electric field variable with an ultrasonic frequency, and of a pair of metallic resonance bodies (4,5) positioned to the sides of said piezoelectric disks (2,3). A first resonance body (5) and two piezoelectric disks (2,3) are mounted externally to the wall plate (1) of the washing tank, while a second resonance body (4) is mounted on the inner side of said wall plate (1), and a bolt (9) axially crosses said bodies (4,5) and disks (2,3) as well as a hole in said wall plate of the washing tank, so as to fix these elements together and onto the wall plate of the tank. A sealing and vibration damping ring gasket (10) is interposed between the inner surface of the wall plate (1) of the washing tank and the surface of the inner resonance body adhering thereto.

The size and shape of the resonance bodies are determined so that a central, nodal, vibration plane substantially coincides with the wall plate of the washing tank.

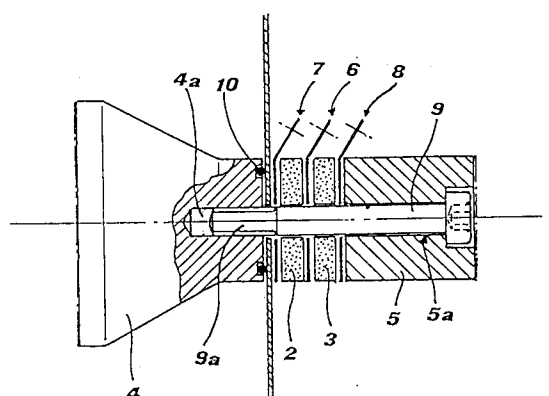


FIG. 4

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EUROPEAN SEARCH REPORT

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EP 91 11 6058

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 341 505 (M. WALTER ETC) * column 3, line 32 - line 53; figure 1 * * - - -	1-3	B 08 B 3/12 B 06 B 1/06
A	US-A-3 772 538 (M.C. SUPITLOV) * abstract; figure 1 * * - - -	1-3	
A	GB-A-1 044 879 (ULTRASONICS LTD) * page 2, line 55 - line 67; figures * * - - -	1,2	
A	FR-A-1 447 064 (BLACKSTONE CORP.) - - -		
A	US-A-3 524 085 (A.SHOH) - - -		
A	FR-A-1 516 218 (PIEZO-CERAM-ELECTRONIC) - - -		
A	DE-A-2 809 820 (ASAI, KIYOKAZU ET AL) - - - - -		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 08 B B 06 B
Place of search		Date of completion of search	Examiner
The Hague		08 January 92	FRANKS N.M.
CATEGORY OF CITED DOCUMENTS			
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