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29.04.92 Bulletin 92/18(71) Applicant: **UNILEVER PLC**
Unilever House Blackfriars P.O. Box 68
London EC4P 4BO(GB)
(84) **GB**(71) Applicant: **UNILEVER NV**
Burgemeester s'Jacobplein 1 P.O. Box 760
NL-3000 DK Rotterdam(NL)
(84) **CH DE ES FR IT LI NL SE**(72) Inventor: **Savill, Derek Guy, Unilever Research**
Port Sunlight Lab., Quarry Road East,
Bebington
Wirral, Merseyside L63 3JW(GB)
Inventor: **Wagner, John Duncan, Unilever**
Research
Port Sunlight Lab., Quarry Road East,
Bebington
Wirral, Merseyside L63 3JW(GB)(74) Representative: **Fransella, Mary Evelyn et al**
Unilever PLC Patents Division P.O. Box 68
Unilever House
London EC4P 4BO(GB)(54) **Packaging film and sachet product.**

(57) A composite packaging film, capable of dispersing in lightly agitated water substantially without visible residues, comprises a continuous water-soluble base film, for example, polyvinyl alcohol, carrying on one or both surfaces a discontinuous, at least partially non-particulate layer of a second plastics material less water-soluble than the base film material, for example, nitrocellulose. The discontinuous layer may be applied by gravure printing.

The composite film is advantageously used for packaging detergents or other washing, cleaning or laundry treatment products in water-soluble sachets having reduced tackiness when handled with wet hands.

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EUROPEAN SEARCH REPORT

Application Number

EP 91 30 2496

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
E	WO-A-9 117 202 (COURTAULDS PACK, LTD.)	1-9, 12, 13	C11D17/04
A	* page 2, line 20 - page 3, line 12 * * page 5, line 24 - page 6, line 2; claims; example 1 *	10	
A	--- EP-A-0 246 897 (UNILEVER) * page 4, line 1 - line 12; claims *	1-14	
D,A	--- EP-A-0 079 248 (UNILEVER) * claims 1-3, 11, 12 *	1-9, 13	
A	--- CA-A-681 635 (J. FRIEDMANN) * page 7, line 25 - page 8, line 8; claim 14 *	1-9, 13	
A	--- DE-A-3 017 246 (P. MELCHIOR) * page 3, line 5 - line 15; claim 1 *	1, 7, 12	

			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C11D B65D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 02 MARCH 1992	Examiner GRITTERN A. G.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			