



Publication number : **0 479 554 A3**

**EUROPEAN PATENT APPLICATION**

Application number : **91308982.7**

Int. Cl.<sup>5</sup> : **D21H 17/20, D21H 21/14**

Date of filing : **01.10.91**

Priority : **02.10.90 US 591812**

Date of publication of application :  
**08.04.92 Bulletin 92/15**

Designated Contracting States :  
**AT BE CH DE DK ES FR GB GR IT LI LU NL SE**

Date of deferred publication of search report :  
**05.05.93 Bulletin 93/18**

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**Crosslinkable creping adhesives.**

A method of creping a fibrous web is described which comprises providing to the interface of a fibrous web and a support surface, preferably a drying surface such as provided by a Yankee dryer, a creping adhesive comprising a non-self-crosslinkable material such as a polymer or oligomer having functional groups which are crosslinkable by ionic crosslinking, and a crosslinking agent which preferably comprises metal cations having a valency of at least three, and removing the fibrous web from the support surface by creping. Also provided is a creping adhesive comprising a polymer, oligomer or mixture thereof having functional groups crosslinkable by cations, a component providing metal cations having a valency of at least three, and an aqueous solvent or diluent for the polymer or oligomer. The glass transition temperature and adhesive strength of the adhesive employed in the invention is readily controllable and the adhesive is easily removed from dryer surfaces.

**EP 0 479 554 A3**



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number

EP 91 30 8982

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A,D	EP-A-0 340 020 (SCOTT PAPER COMPANY) * the whole document * ---		D21H17/20 D21H21/14
A,D	US-A-4 063 995 (GROSSMAN) * the whole document * ---		
A	US-A-4 883 564 (CHEN ET AL.) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			D21H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12 MARCH 1993	Examiner SONGY Odile
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  .....  &amp; : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.92 (P0401)