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(71) Applicant: **NKK CORPORATION**
1-2, Marunouchi 1-chome Chiyoda-ku
Tokyo 100(JP)

(72) Inventor: **Iwasa, Hiroki**
c/o NKK Corporation, No. 1-2, Marunouchi,
1-chome
Chiyoda-ku, Tokyo 100(JP)
Inventor: **Watanabe, Toyofumi**

c/o NKK Corporation, No. 1-2, Marunouchi,
1-chome

Chiyoda-ku, Tokyo 100(JP)

Inventor: **Furuya, Hirohide**

c/o NKK Corporation, No. 1-2, Marunouchi,
1-chome

Chiyoda-ku, Tokyo 100(JP)

Inventor: **Kashiyama, Yoshitaka**

c/o NKK Corporation, No. 1-2, Marunouchi,
1-chome

Chiyoda-ku, Tokyo 100(JP)

Inventor: **Awaya, Takashi**

c/o NKK Corporation, No. 1-2, Marunouchi,
1-chome

Chiyoda-ku, Tokyo 100(JP)

(74) Representative: **von Bezold, Dieter, Dr. et al**
Dr. Dieter von Bezold Dipl.-Ing. Peter Schütz
Dipl.-Ing. Wolfgang Heusler Brienner Strasse
52
W-8000 München 2 (DE)

(54) **Surface treated steel sheet for welded cans.**

(57) An electrolytically chromated steel sheet which has an outstandingly good high-speed weldability without grinding and presents a lacquered or printed surface having an excellent finish, and which is particularly suitable for use in making a welded can. It carries on one surface thereof a film including a metallic chromium layer having a high proportion of granular metallic chromium having a large particle diameter, while on the other surface thereof, it carries a film including a metallic chromium layer in sheet form, i.e. not containing any granular chromium, or a film including a metallic chromium layer containing only a very low proportion of granular metallic chromium having a large particle diameter. The weight per unit area of the film on each surface, the proportion of granular metallic chromium having a large particle diameter in each film, and the critical particle diameter of such granular chromium are specifically limited from the standpoint of e.g. weldability.

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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	EP-A-0 330 921 (NKK) * page 3, line 40 - page 7, line 38 * ---	1	C25D11/38
A	EP-A-0 194 654 (KAWASAKI STEEL) Abstract -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C25D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 28 DECEMBER 1992	Examiner R. E. Goovaerts
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			