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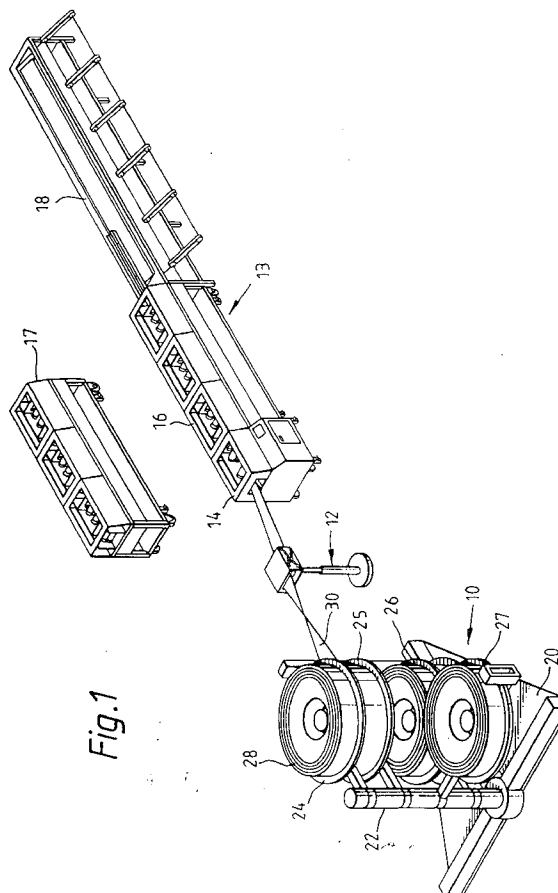
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(54) **Method and apparatus for roll forming strip material.**

(57) A method and apparatus for roll forming strip material in which the strip material (30) is first fed into a feed and cutting unit (14) in which a predetermined length of material is fed and cut off, and is then fed into a roll forming unit (16) which is driven at at least the same speed as the feed unit (14). The cut material is discharged onto a table (18). An alternative roll forming unit (17) can be employed instead of the unit (16).





European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 92 30 0469

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	US-A-4 660 399 (SUTER) * claims 1,3-5; figures 1,2,14 * ---	1,2,5,7,8	B21D5/08
X	US-A-4 811 587 (KNUDSON) * claims 1,4; figures 1,3,5 * ---	1,2,5,6-8	
A	US-A-3 421 353 (FRANC) * claim 1; figures 2,7 * ---	1	
A	US-A-4 831 857 (LEVY) * claim 1; figures 1,7 * ---	1,4	
A	DE-A-2 233 516 (OLIVER MACHINERY) * claims 1,2; figures 1,3 * -----	1,4	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B21D
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 02 JULY 1992	Examiner SCHLAITZ J.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document			

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