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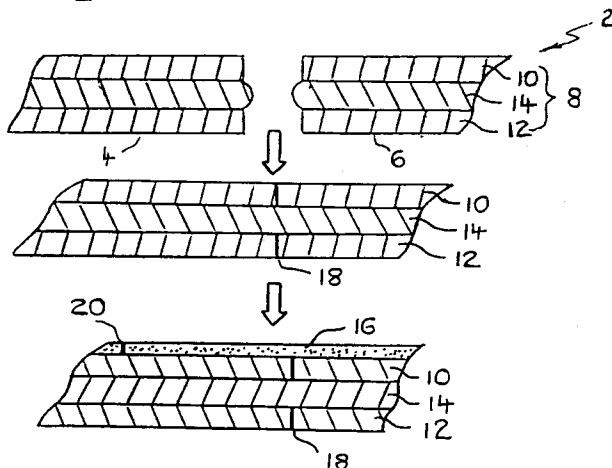
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**LLOYD WISE, TREGEAR & CO. Norman**  
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**London WC2R OAE(GB)**(54) **Abrasive belts and their manufacture.**

(57) The invention discloses a method of preparing endless abrasive belts by butt joining an elongate strip without the use of reinforcing patches or the like. The invention utilises a flexible support in con-

junction with a layer of hot-melt adhesive which is caused to form a continuous layer within the region of the butt joint which possesses sufficient strength to ensure the integrity of the belt during its use.

**FIGURE 2****EP 0 497 451 A3**



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## EUROPEAN SEARCH REPORT

Application Number

EP 92 30 0148

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	EP-A-0 237 784 (KIMBERLEY - CLARK CORPORATION) * the whole document * ---	1,2,7,8,9,13	B24D3/00 B24D11/06 B29C65/42 //B29L29:00
A	US-A-4 194 618 (JOHN F. MALLOY) * the whole document * ---	1-13	
D,A	GB-A-2 232 636 (HIRAM HARRY HALLIWELL) * the whole document * ---	1,7,8,13	
A	FR-A-2 449 743 (RENÉ HUTET) * the whole document * -----	1-6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B24D B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 10 NOVEMBER 1992	Examiner MOLTO PINOL F.J.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			