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## (54) Process cartridge and image forming system with it.

The present invention provides a process cartridge removably mountable within an image forming system comprising an image bearing member (4), process means acting on the image bearing member (4), a protection member (20) shiftable between a protection position where the protection member (20) protects the image bearing member (4) and a retard position where the protection member (20) is retarded from the protection position, and abutment means (20c) formed on a surface of the protection member (20) which can face the image bearing member (4). Abutment means (20c) is adapted to be abutted against a non-image forming area (4b) of the image bearing member (4).

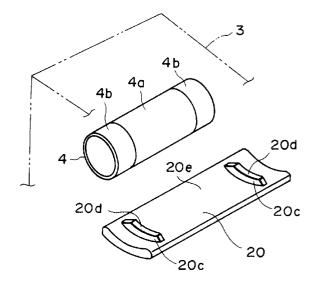


FIG. 5A



## **EUROPEAN SEARCH REPORT**

Application Number

EP 92 30 2768

| Category   | Citation or document with in<br>of relevant pas | dication, where appropriate,   | Relevant<br>to claim  | CLASSIFICATION OF THE APPLICATION (Int. CL5) |  |
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