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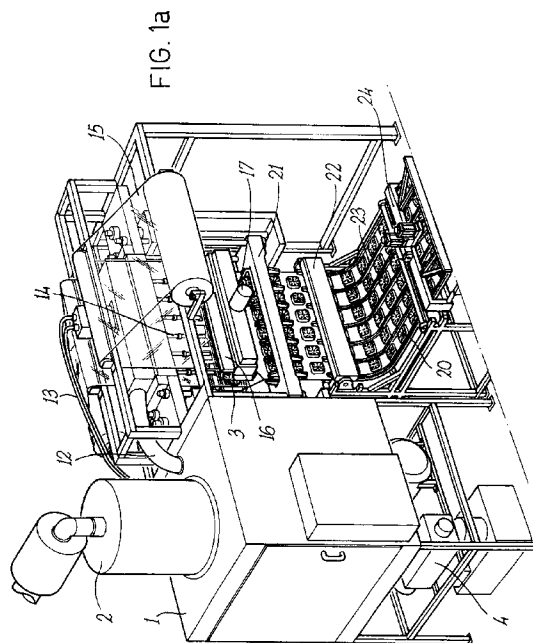
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(54) **A machine for the production of soap bars made up of transparent soap.**

(57) This invention relates to a machine for the production of soap bars made up of transparent soap, said machine being characterized in that it comprises a first metering and product forming zone which comprises means (5, 6, 7) for suction of the liquid soap and for conveying the same into the halfmoulds (3), means (14) for injecting liquid soap into said half-moulds (3); means for feeding the filme (15) making up the envelope between said half-moulds (3), means (16) for heating the film (15) up to its softening temperature; means (4) for carrying out the operation of forming the envelope inside said half-moulds (3) and means (19) for welding the two half-envelopes obtained within the half-moulds (3) after the injection of the product, said first zone being thermostated; a second zone for the mechanical-pneumatic forward and centering motion comprising means (22) for cutting the film into stripes, guiding means (23) and driving means (21) as well as centering means; a third zone for shearing the envelopes comprising means (26) for feeding the envelopes into the shearing zone, means (25) for cold-shearing and means (27) for removing the product so shorn, a fourth zone for the cutting of the scraps, comprising means (29) for cold-cutting the scraps and means (27) for removing the same; and a fifth zone for cooling the product so obtained; the machine operation being completely determined and coordinated through a processor.





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EUROPEAN SEARCH REPORT

Application Number

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	EP-A-0 321 179 (UNILEVER) * column 4, line 1 - line 35 * * column 4, line 47 - line 57 * ---	1	C11D13/16 C11D17/00
A	EP-A-0 294 010 (NEUTROGENA CORP.) * abstract; claims 4,10 * ---	1	
A	FR-A-743 090 (BAKER PERKINS) * page 1, line 1 - line 55; figure 3 * ---	1	
P,A	EP-A-0 493 197 (L'OREAL) * abstract; figure 5A * -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C11D B65B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 26 AUGUST 1993	Examiner DELZANT J-F.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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