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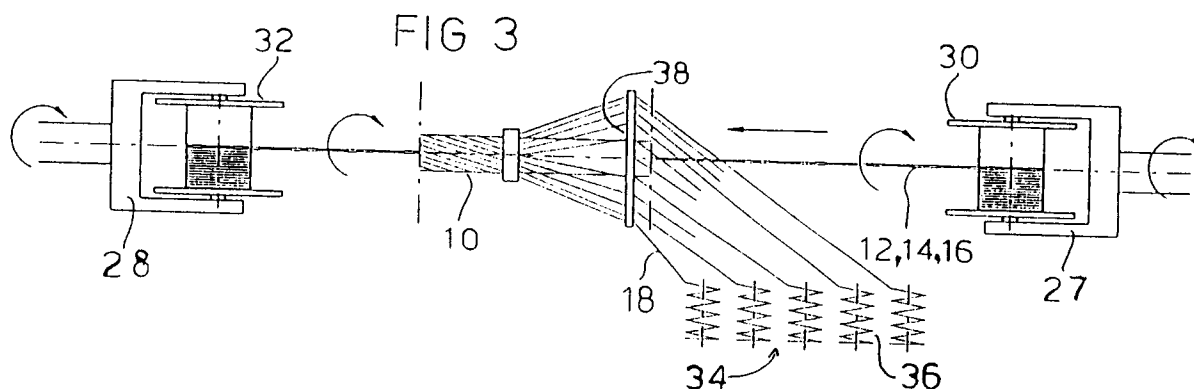
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A method and arrangement for the manufacture of an electric multi-conductor cable.

A method and an arrangement for manufacturing electric cables (10). The cable (10) includes a cable body (12, 14, 16) which is comprised of at least two separate insulated conductors which are encased in a surrounding sheath and each of which is twisted spirally about its longitudinal axis. The cable is also comprised of wires or bands (18) which are also twisted spirally about their respective longitudinal

axes and applied externally on the sheath. According to the invention, the conductors and the wires/bands (18) are spirally twisted at one and the same time in one single working step, after sheathing the insulated conductors, wherein the cable body (12, 14, 16) is reeled-off from a first cable drum (30) and reeled onto a second cable drum (32).





European Patent
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EUROPEAN SEARCH REPORT

Application Number
EP 93 10 6415

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	FR-A-2 505 545 (LES CABLES DE LYON) * claim 1; figure 1 * ---	1,2,4,6, 7	H01B13/26
A	CH-A-450 232 (GEOFFROY - DELORE) * column 5, line 41 - column 6, line 27 * * column 11, line 7 - column 12, line 25; figures 3,12 * -----	1,2,4,6, 7	
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			H01B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 24 November 1993	Examiner Demolder, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons ----- & : member of the same patent family, corresponding document			