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31.08.94 Bulletin 94/35(71) Applicant: **FUGAS s.r.l.**

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(54) **An valve assembly for plants providing both heating and domestic hot water.**

(57) A valve assembly for a combined plants adapted for providing both heating and sanitary hot water comprising a gas-fired boiler (1), a heat exchanger (2), a water/water heat exchanger (17) that can be included through a three-way valve (4) in the circuit of the heating water, at least one radiator (R), and a pump (P) for circulating the heating water, such assembly being formed by two sub-assemblies or valve units. The first unit (I) comprises an integral metal block in which there are formed or mounted said three-way valve (4), a pipe fitting (3) for the connection with the main heat exchanger (2), a fitting

(5) for the connection with the radiator (R), an outlet fitting (9) for the domestic water, two pipe fittings (22,23) for the connection with the water/water heat exchanger (17), a pressure switch (15) and a by-pass valve (16) with an associated outlet fitting (10). The second unit (II) comprises an integral metal block in which there are formed or mounted a pressure difference device (14), a pipe fitting (6) for the connection with the radiator (R), an inlet fitting (8) for the domestic water, an outlet fitting (7) towards the pump (P), two fittings (32,33) for the connection with said water/water heat exchanger (17).

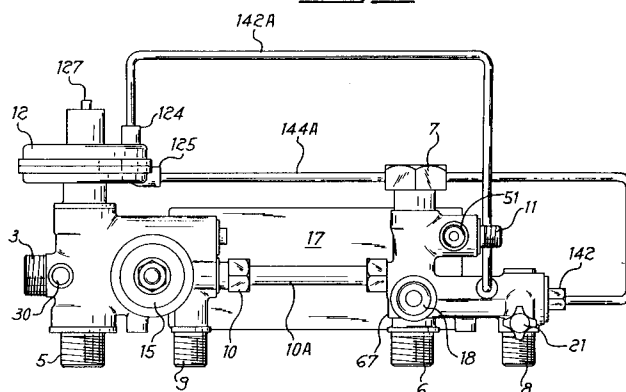
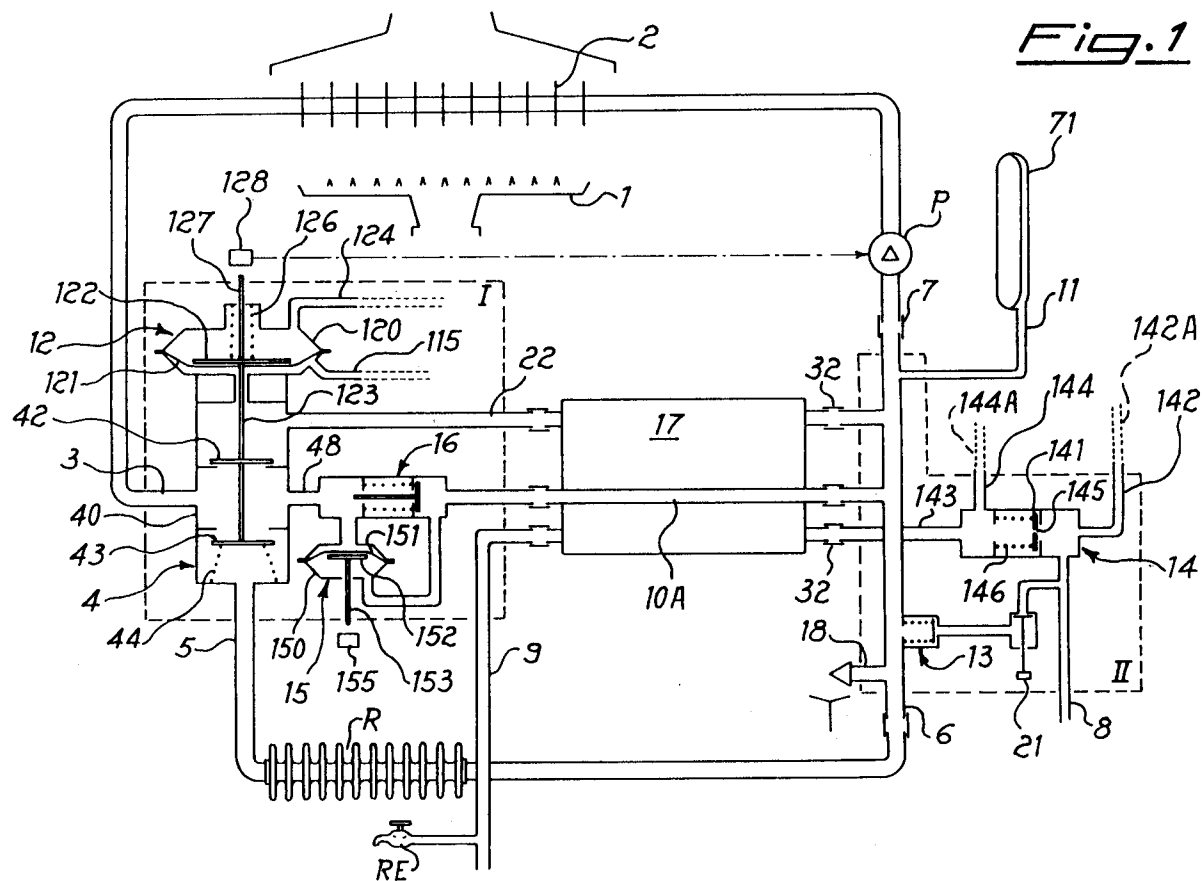
Fig. 2**EP 0 568 122 A3**

Fig. 1



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EUROPEAN SEARCH REPORT

Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 93200629.9
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CL.5)
D, X	EP - A - 0 466 010 (FUGAZZA, GIUSEPPE) * Fig. 1; abstract *	1	F 24 D 19/10 F 16 K 11/00 F 28 F 27/02
A	AT - B - 389 584 (VAILLANT GESMBH)		
A	DE - A - 3 406 104 (J. VAILLANT GESMBH & CO)		
A	EP - A - 0 226 246 (NEDERLANDSE INDUSTRIELE MAATSCHAPPIJ NEFIT B.V.)		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. CL.5)
Place of search VIENNA			Examiner LAHODNY
Date of completion of the search 17-06-1994			
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			