



(1) Publication number:

0 584 899 A3

2 EUROPEAN PATENT APPLICATION

(21) Application number: 93300253.7 (51) Int. Cl.⁶: **C06D** 5/06, C06B 35/00

22 Date of filing: 15.01.93

Priority: 05.08.92 US 926119

Date of publication of application:02.03.94 Bulletin 94/09

Designated Contracting States:
 AT DE ES FR GB IT NL SE

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Additive approach to ballistic and slag melting point control of azide-based gas generant compositions.

57) Gas generant pyrotechnic compositions especially suitable for inflating vehicle occupant restraint systems with nitrogen gas are described. The compositions are comprised (in wt.%) of 65-74% of an azide, preferably sodium azide; 17-29.5% of a metal oxide selected from iron, chromium, manganese, cobalt, copper and vanadium oxides, preferably ferric oxide; and 1.0-6% metal nitrite or nitrate cooxidizer, preferably sodium nitrate; to which base composition is added 0.5-8% silica, alumina, titania or mixtures thereof; up to 6% bentonite and up to 4% molybdenum disulfide. Preferred driver and passenger side formulations are disclosed. The compositions burn from 20 to 38 mm per second and have excellent slag and clinker properties, as well as excellent aging and mechanical strength characteristics when formed into cylindrical pellets or wafers. The formulation ingredients are amenable to water slurry mixing, spray drying and machine pressing

into cylindrical pellets or wafers for insertion into a suitable gas generating device.



EUROPEAN SEARCH REPORT

Application Number EP 93 30 0253

DOCUMENTS CONSIDERED TO BE RELEVANT					
Category	Citation of document with indic of relevant passa		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)	
X Y	EP-A-O 329 293 (MORTO * claims; tables III,	·	2-4,6-9, 14 1,5, 10-13, 15-18	C06D5/06 C06B35/00	
D	& US-A-4 836 255				
D,X Y	US-A-4 806 180 (G.W. * column 3, line 66 - claims 1,6,8 *	•	2-4,6-9, 12,14 1,5,10, 11,13, 15-18		
ס,Υ	US-A-4 604 151 (G.D. * claims; example 7 *		1-18		
Y	US-A-4 931 111 (D.R. * column 3, line 29 -	POOLE ET AL.) line 39; claims *	1-18		
Y	US-A-4 376 002 (LECHO * column 1, line 6 - * column 6, line 53 -	line 16; claim 1 *	1-18		
Y	LIMITED)	aims *		C06B	
D	* claims * & US-A-3 883 373				
Y	US-A-5 035 757 (D.R. POOLE) * column 4, line 44 - column 5, line 5; claim 1 *		10		
D,A	US-A-4 547 235 (F.E. * column 3, line 8 - -	5 (F.E. SCHNEITER ET AL.) ine 8 - line 22 *			
	The present search report has been	•			
		Date of completion of the search 12 June 1995	Sch	Examiner out, R	
X : part Y : part doc: A : tech O : non	CATEGORY OF CITED DOCUMENTS ticularly relevant if taken alone ticularly relevant if combined with anothe ument of the same category inological background e-written disclosure rmediate document	T: theory or prin E: earlier patent after the filing D: document cite L: document counter	ciple underlying the document, but publ g date d in the application d for other reasons	e invention ished on, or	