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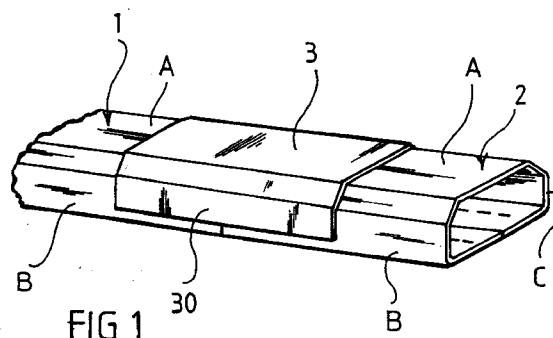
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(54) **Insulated glass units.**

(57) A sheet 30 of flexible, water-impermeable material is secured to the back and side faces A, B and C of a spacer frame 1, 2 by means of a pressure-sensitive adhesive to form a moisture seal.



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EUROPEAN SEARCH REPORT

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EP 93 30 9075

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
X	DE-A-33 02 659 (H. U. REICHSTADT) * page 12, paragraph 1; figure 1 *	1-3,6-9	E06B3/66
A	---	5	
X	GB-A-2 162 228 (SANDEN) * page 1, line 87 - line 92; figures 3-5,8,9 *	1-3,6-9	
A	---	5	
X	EP-A-0 470 373 (GEILINGER) * column 4, paragraph 2; figure 1 *	1,3,6-9	
A	---	5	
X	EP-A-0 430 889 (GLAS TRÖSCH) * claims 1,5,8,11; figure 1 *	1,3,6-9	
X	EP-A-0 127 739 (JOSEF GARTNER) * page 3, paragraph 3; figure 1 *	1,3,6-9	
A	---	5	
X	GB-A-1 496 540 (PPG INDUSTRIES) * claims 1-3; figures 1-4 *	1,4,6,9	TECHNICAL FIELDS SEARCHED (Int.Cl.5)
X	GB-A-2 023 209 (BOSTIK) * claims 1-3; figures 1,3,5,7,12 *	1,2	E06B
X	EP-A-0 192 363 (BOSTIK) * page 8, paragraph 2; figure 3 *	1,2	
A	US-A-5 094 055 (G. BERDAN) * figures 1-5 *	1,4,6,9	
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 31 August 1994	Examiner Krabel, A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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