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(54) **Electrical terminal receptacle with improved means for connecting two electrical conducting cables and a method for manufacturing it**

(57) An electrical terminal receptacle (2) is shown having a contacting section (4), a locking section (8) and a conductor attachment section (6). The terminal receptacle (2) is formed and stamped from sheet metal into a box-shaped shell (14) whereby S-shaped contacting tongues attached to a top edge (20) and bending inwards into the shell (14), receive and make contact with a tab terminal. The conductor attachment section (6) comprises two wire connecting sections (5,7) attached to a bottom edge (21) of the shell (14), the wire connecting sections (5,7) each having a crimp barrel (36,38) and a strain relief section (40,42). An insulated multi-stranded electrical wire (9) is connected to one of the wire connecting sections (5) and another insulated multi-stranded electrical wire (10) is connected to the other wire connecting section (7).

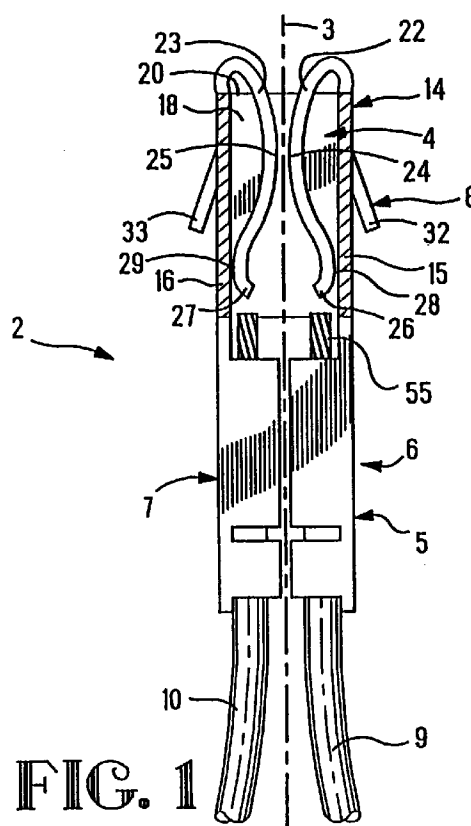


FIG. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 94 10 1064

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	EP-A-0 429 177 (AMP INCORPORATED) * column 2, line 39 - column 4, line 5; figures 1-7 *	1,7	H01R13/115 H01R43/16
A	EP-A-0 142 255 (AMP INCORPORATED) * column 3, line 11 - column 5, line 5; figures 1-4 *	1,7	
A	EP-A-0 416 834 (SUMITOMO WIRING SYSTEMS, LTD.)		
A	US-A-5 098 320 (MOLEX)		
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			H01R
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		29 December 1995	Horvath, R
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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