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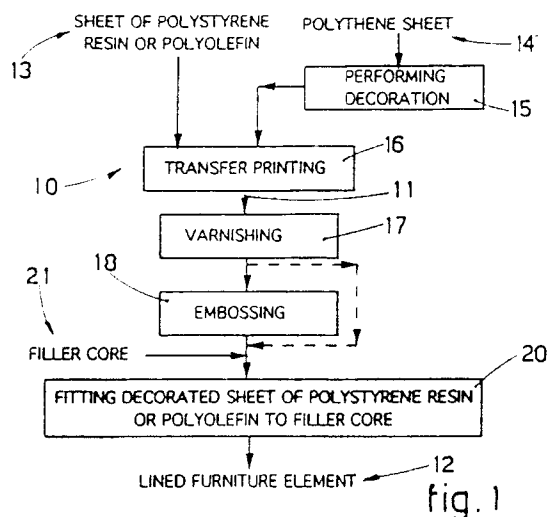
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22.02.95 Bulletin 95/08(71) Applicant: **ILCAM SpA**
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I-33100 Udine (IT)(54) **Method to produce decorative lining sheet for furniture elements and lined elements for furniture items of a container type thus produced.**

(57) Method to produce decorative lining sheet for furniture elements, the lining sheet (11) consisting of a neutral sheet of polyolefin or polystyrene (13) which is decorated thereafter by means of a roto-gravure printing operation (22).

Method to produce decorative lining sheet for furniture elements, the lining sheet (11) consisting of a neutral sheet of polyolefin or polystyrene (13) which is decorated thereafter by means of a transfer printing operation (16).

Lined element for furniture items of a container type, which element consists of a filler core (21) lined with a lining sheet (11) consisting of a decorated sheet of polyolefin or polystyrene (13) made by one or the other of the above methods after application of a layer of thermo-activated adhesive.

**EP 0 625 433 A3**



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EUROPEAN SEARCH REPORT

Application Number
EP 94 10 6287

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CL.5)
X	EP-A-0 455 849 (POLYTREND GESELLSCHAFT FÜR POLYMERE WERKSTOFFE & OBERFLÄCHENTECHNIK) * column 4, line 31 - column 10, line 50 * ---	2,3,5,7, 10,11	B44C1/17 B41M3/12 B44C5/04 B41M5/035
X	US-A-4 116 737 (A. A. SVENS) * column 1, line 6 - column 2, line 60; example 1 * ---	1,9	
X	DATABASE WPI Week 8652, Derwent Publications Ltd., London, GB; AN 86-343447 & JP-A-61 258 080 (SHIGERU KOGYO KK ET AL) 15 November 1986 * abstract * ---	2,4,10, 11	
X	DATABASE WPI Week 8031, Derwent Publications Ltd., London, GB; AN 80-54134C & JP-A-55 079 147 (Y. YAMANOUCI) 15 June 1980 * abstract * ---	2,4,10, 11	
A	US-A-5 142 722 (K. W. KOLB) * column 2, line 17 - column 5, line 38 * -----	1,11	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14 December 1994	Examiner Doolan, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	